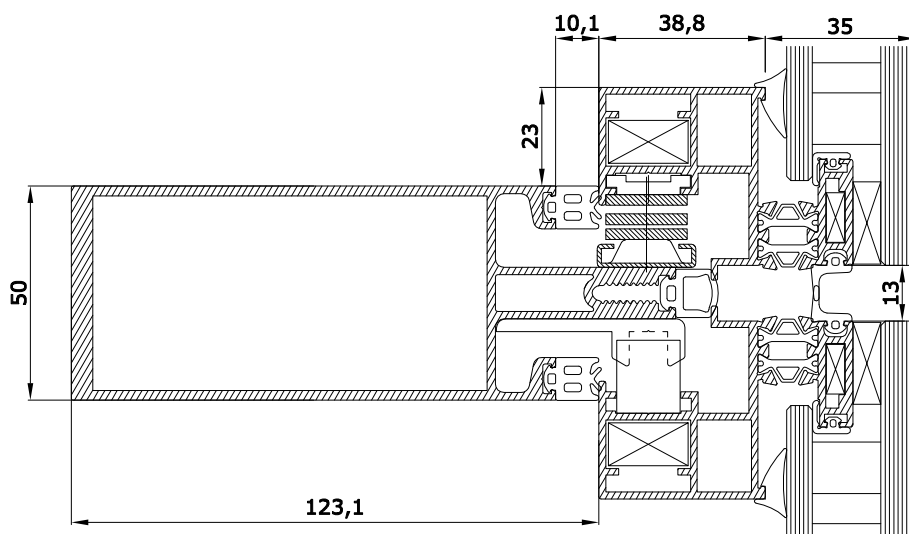
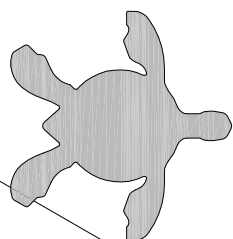
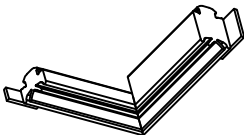
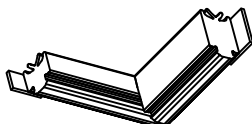


Atlantis Wall 50



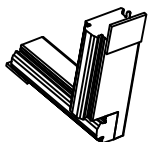
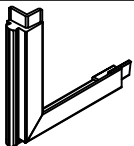
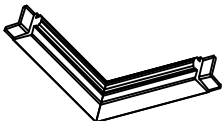
GUARNIZIONI

scala 1:1

Rg 371		Guarnizione vetro interna per montante per vano da 10 mm Materiale EPDM
Rg 372		Guarnizione vetro interna per montante per vano da 12 mm Materiale EPDM
Rg 373		Guarnizione vetro interna per montante per vano da 14 mm Materiale EPDM
Rg 374		Guarnizione vetro interna per traverso per vano da 4,5 mm Materiale EPDM
Rg 375		Guarnizione vetro interna per traverso per vano da 6,5 mm Materiale EPDM
Rg 376		Guarnizione vetro interna per traverso per vano da 8,5 mm Materiale EPDM
Rg 377		Guarnizione centrale ante Materiale EPDM
Rg 378		Guarnizione distanziale Materiale EPDM
Rg 380		Guarnizione centrale coprifuga Materiale EPDM
Rg 383		Angolo vulcanizzato dx + sx per Rg 371 e Rg 374 Materiale EPDM
Rg 384		Angolo vulcanizzato dx + sx per Rg 372 e Rg 375 Materiale EPDM

GUARNIZIONI

scala 1:1

Rg 385		Angolo vulcanizzato dx + sx per Rg 373 e Rg 376 Materiale EPDM
Rg 386		Angolo vulcanizzato per Rg 377 per telaio Materiale EPDM
Rg 387		Angolo vulcanizzato per Rg 377 per anta Materiale EPDM
Rg 388		Croce vulcanizzata per Rg 378 Materiale EPDM
Rg 311		Guarnizione vetro esterna per vano da 2,5 mm Materiale EPDM
Rg 312		Guarnizione vetro esterna per vano da 3,5 mm Materiale EPDM
Rg 303		Guarnizione di battuta anta su telaio Materiale EPDM
Rg 307		Guarnizione vetro esterna per vano da 2 mm Materiale EPDM
Rg 320		Guarnizione vetro esterna per vano da 3 mm Materiale EPDM
Rg 308		Guarnizione vetro esterna per vano da 4 mm Materiale EPDM
Rg 321		Guarnizione vetro esterna per vano da 5 mm Materiale EPDM

GUARNIZIONI

scala 1:1

Rg 331



**Guarnizione per canotto di innesto montanti
Materiale EPDM**

PROFILI IN POLIAMMIDE

Rg 305



**Distanziale isolante rigido da 11,5 mm
Materiale Poliammide**

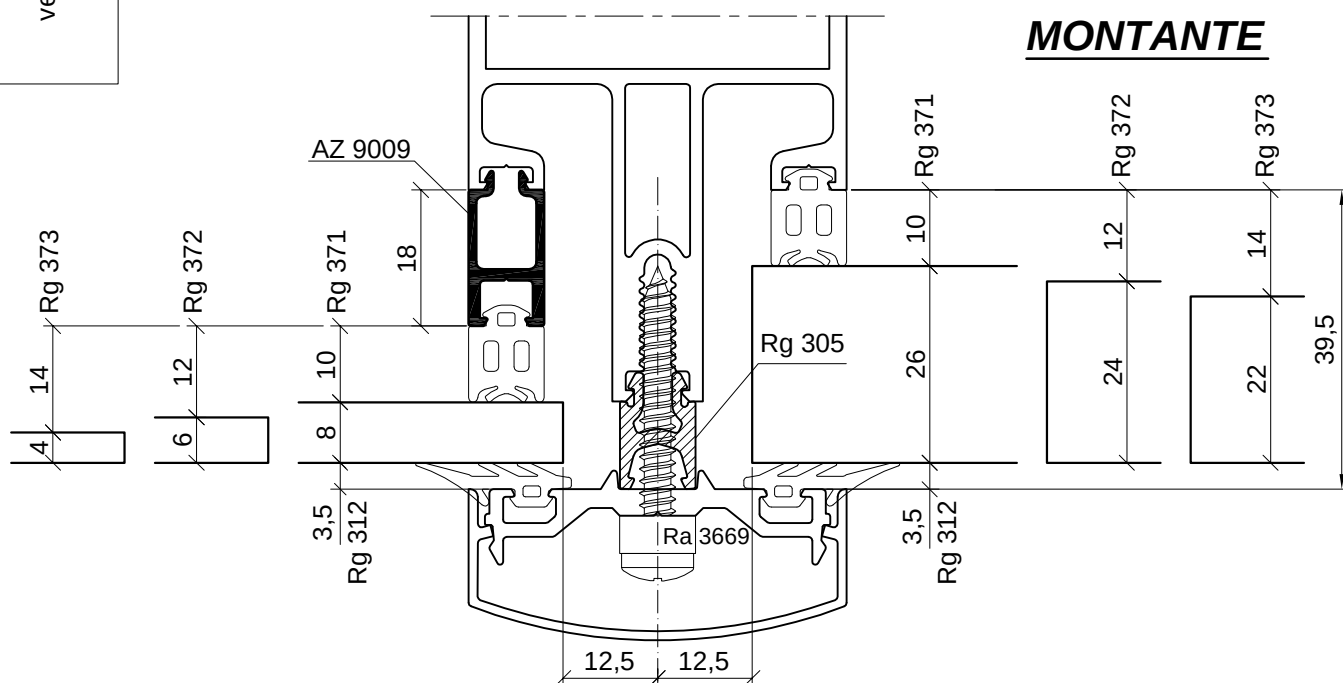
Rg 306



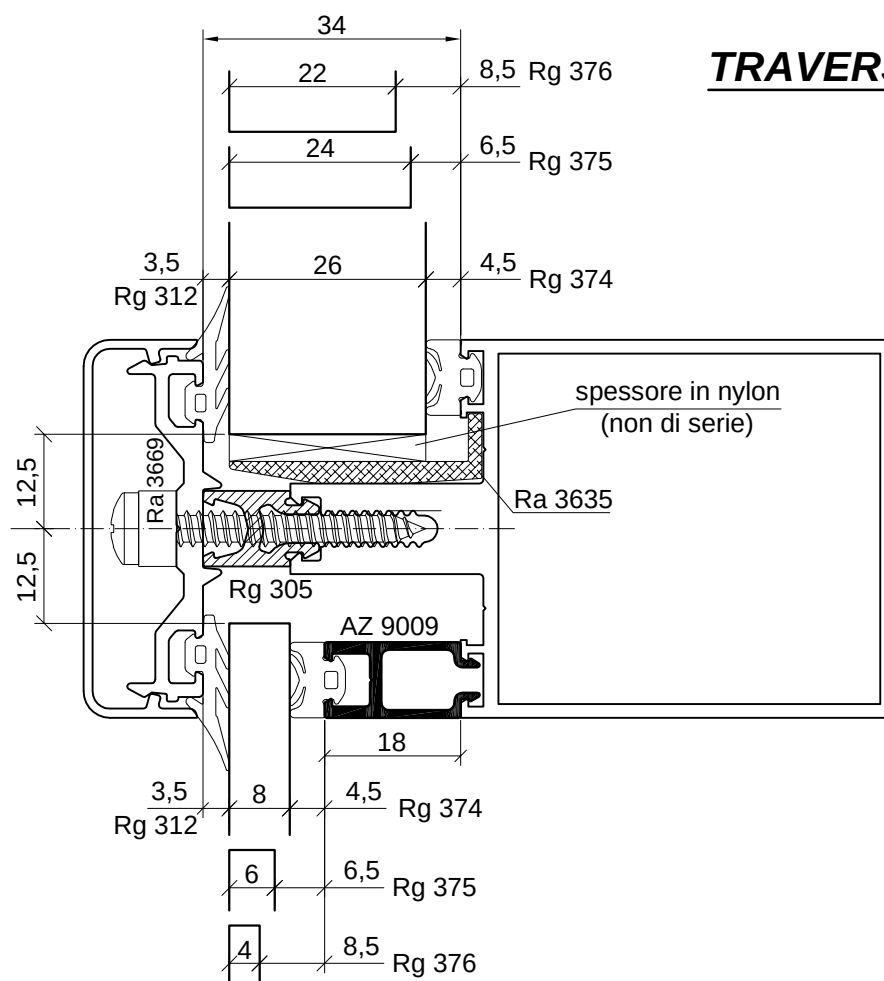
**Distanziale isolante rigido da 17,5 mm
Materiale Poliammide**

Schema di montaggio dei vetri con distanziale isolante da 11,5 mm

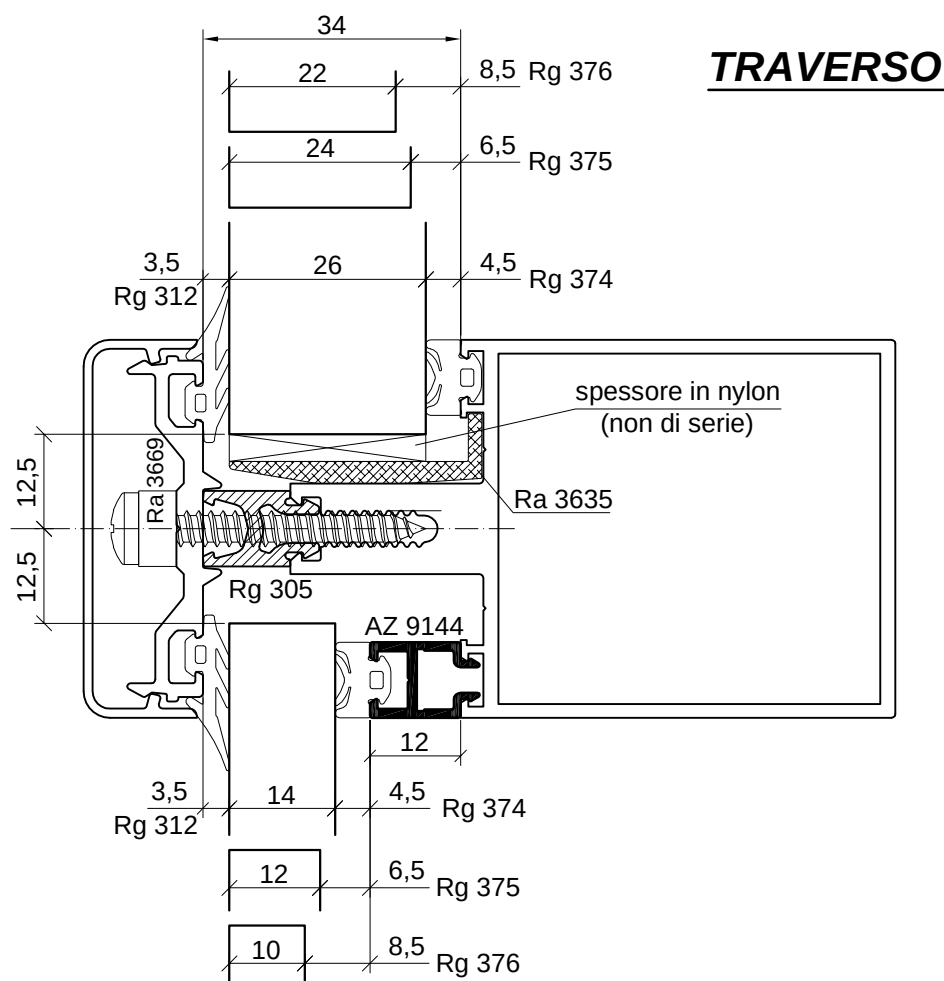
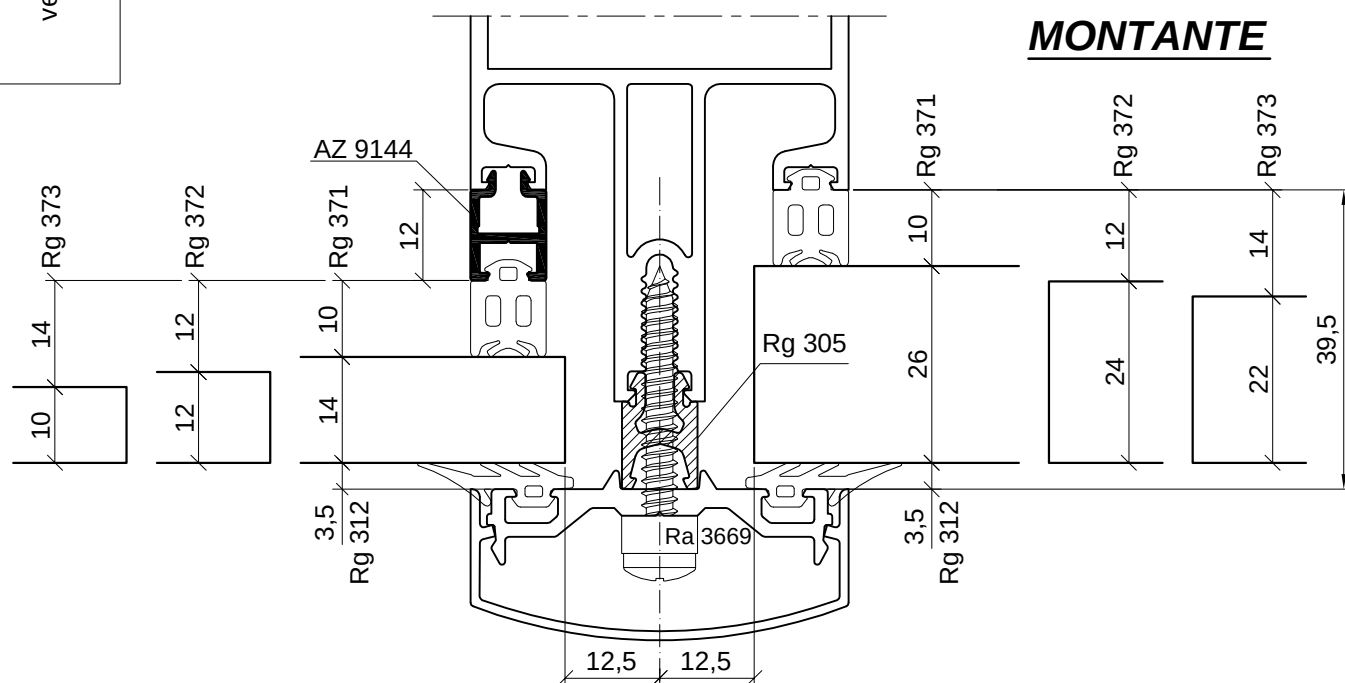
MONTANTE



TRAVERSO

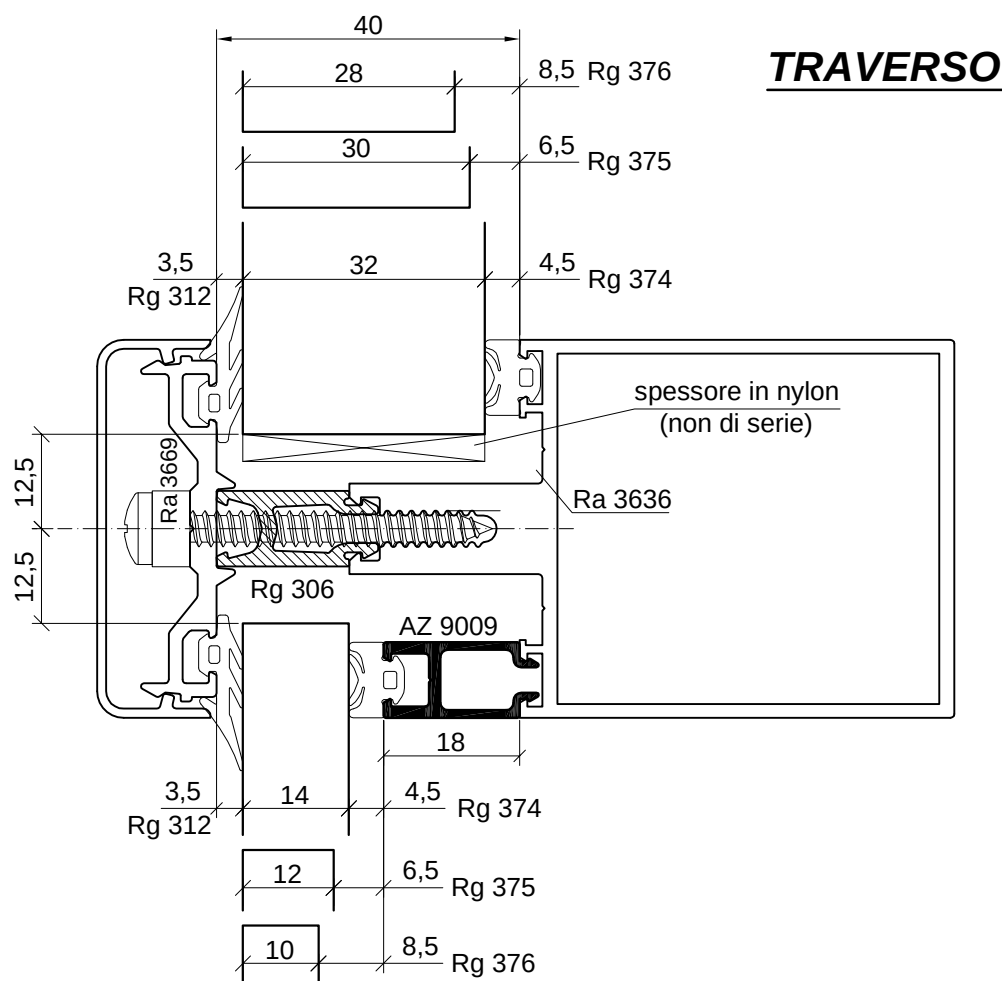
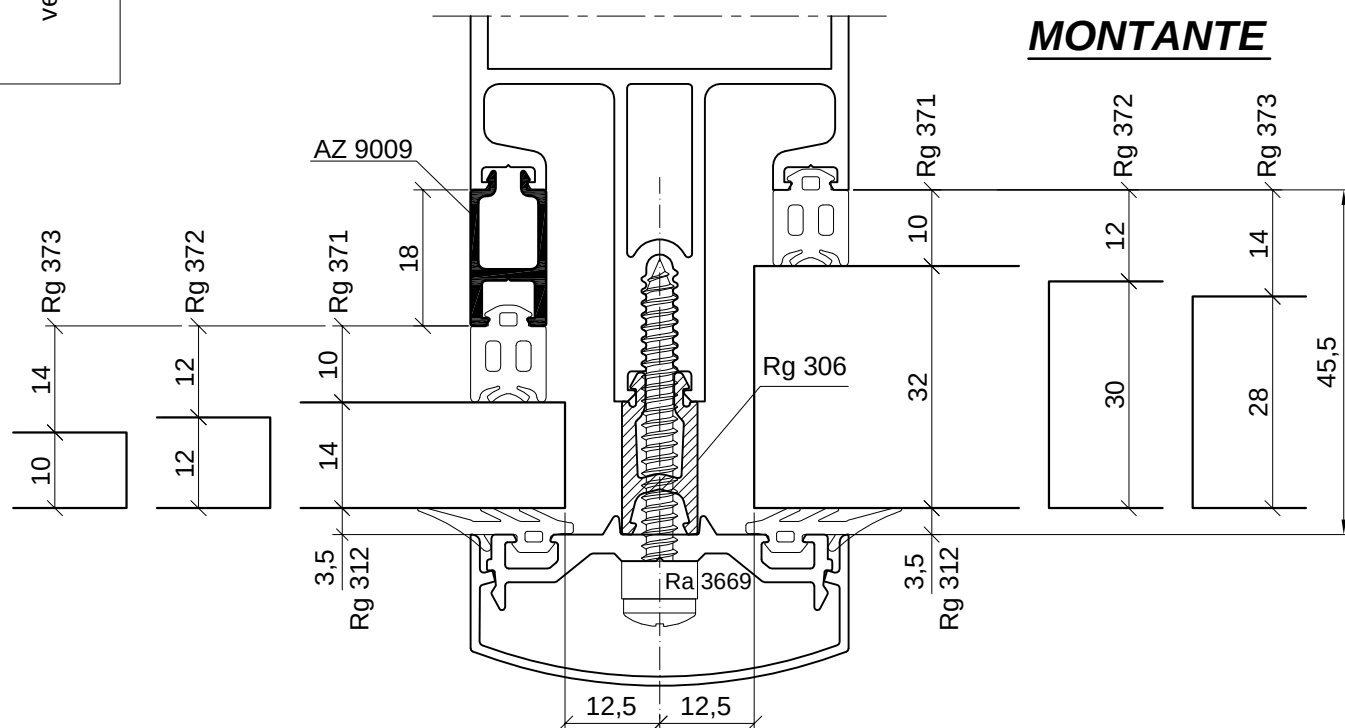


Schema di montaggio dei vetri con distanziale isolante da 11,5 mm

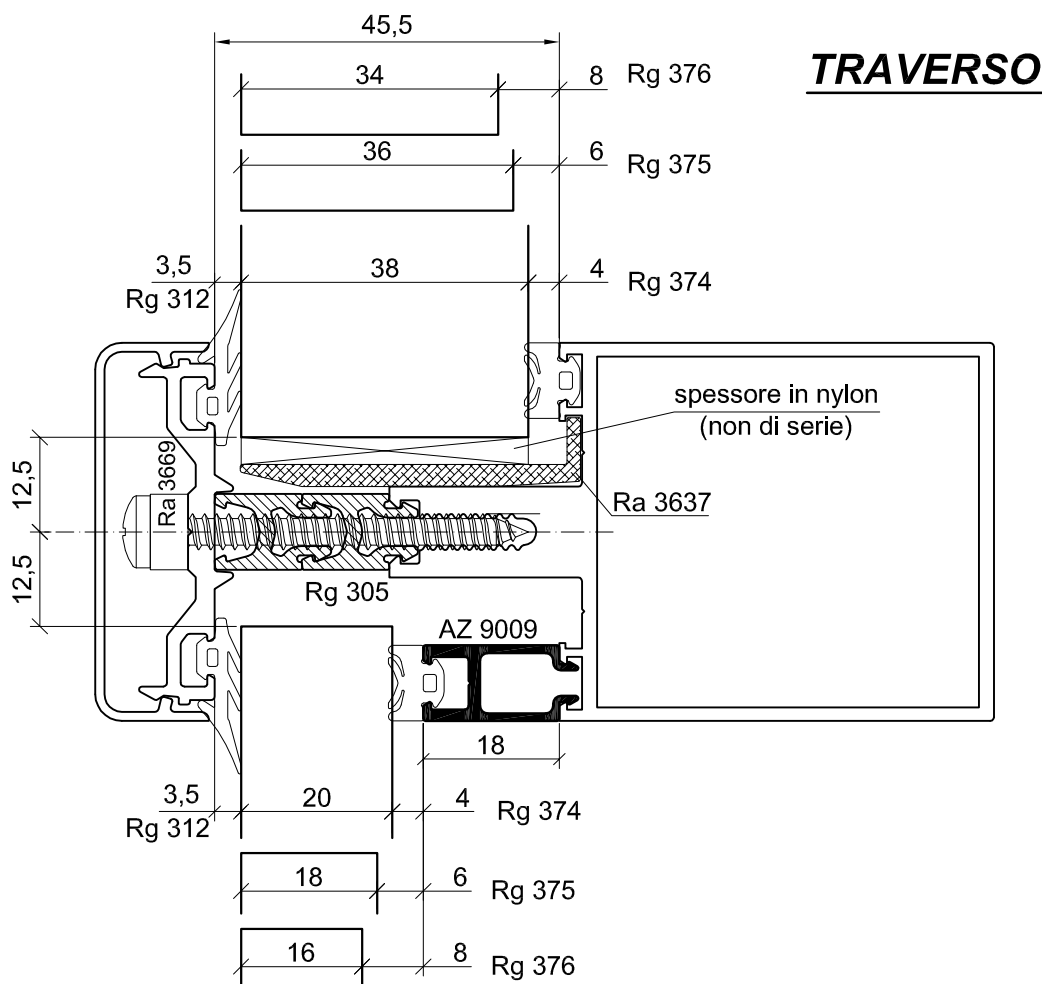
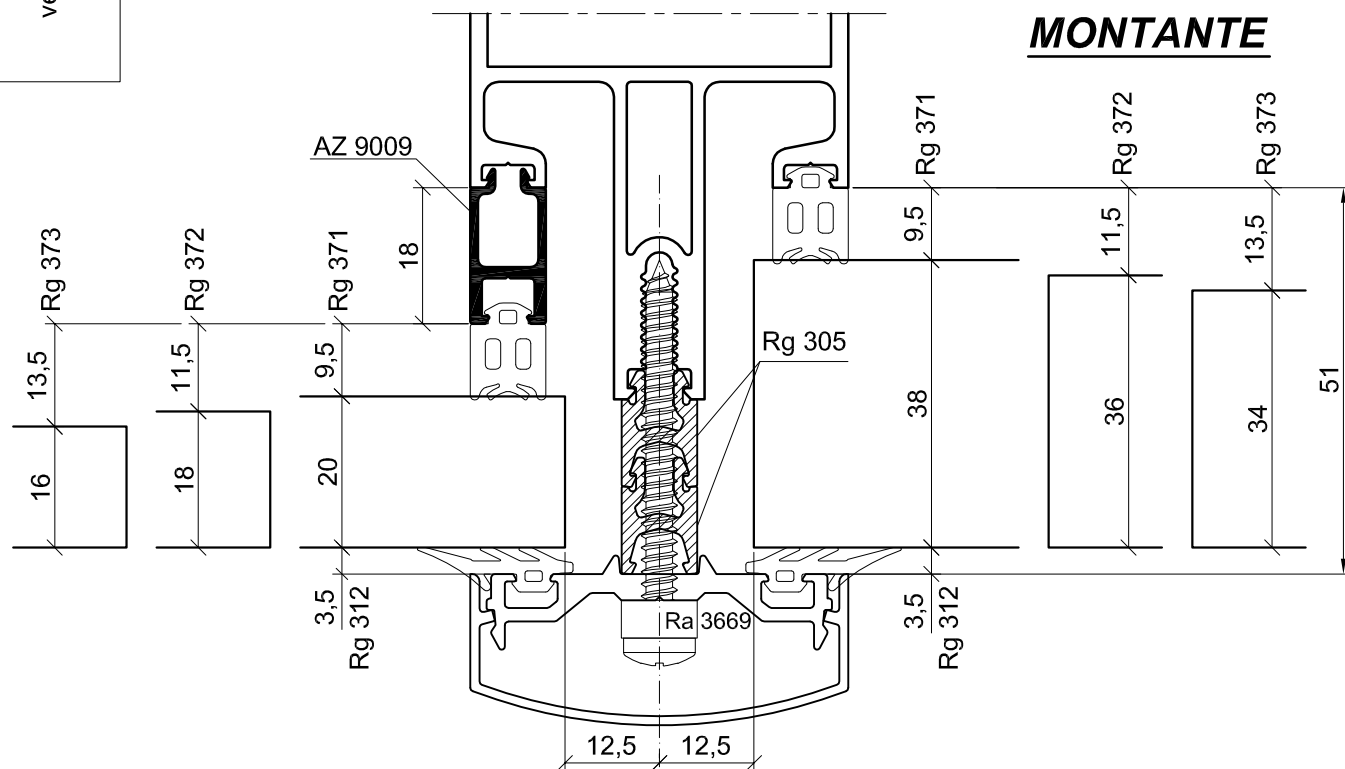




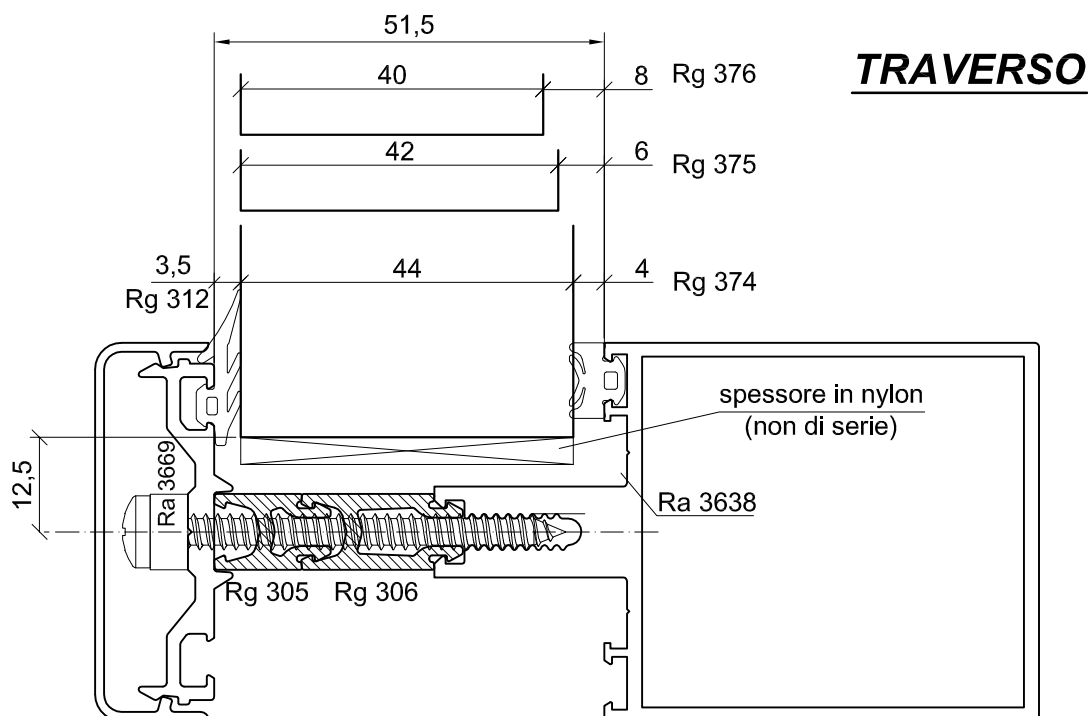
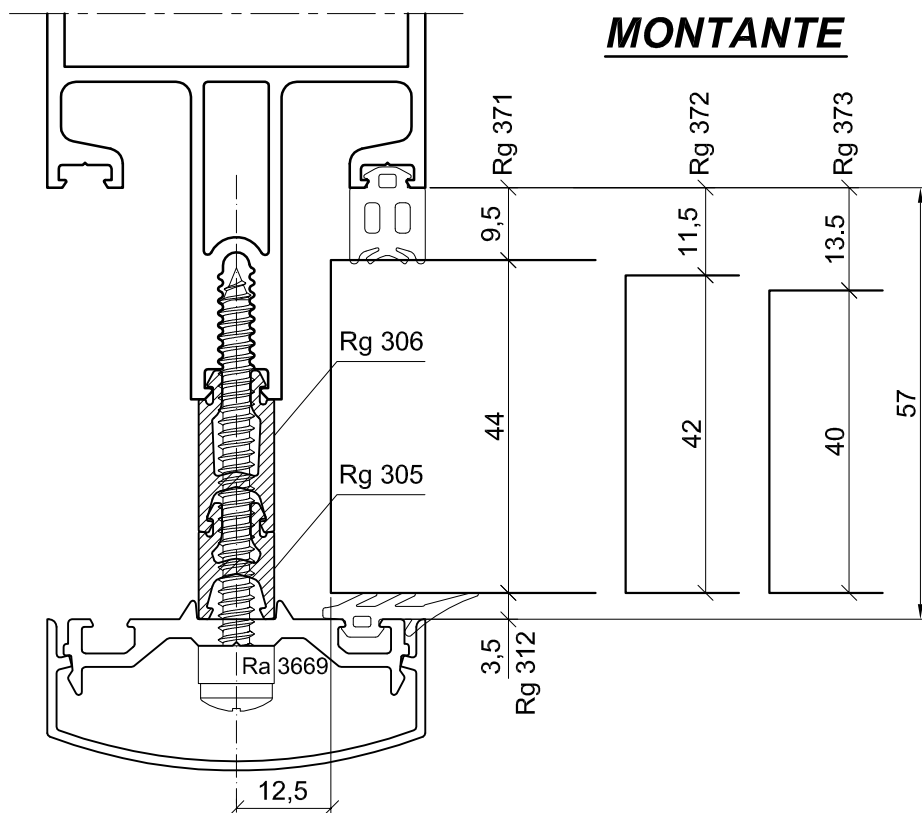
Schema di montaggio dei vetri con distanziale isolante da 17,5 mm



Schema di montaggio dei vetri con distanziale isolante da 23 mm (11,5 + 11,5)



Schema di montaggio dei vetri con distanziale isolante da 29 mm (11,5 + 17,5)



Elenco guarnizioni e accessori da utilizzare in funzione dello spessore del vetro

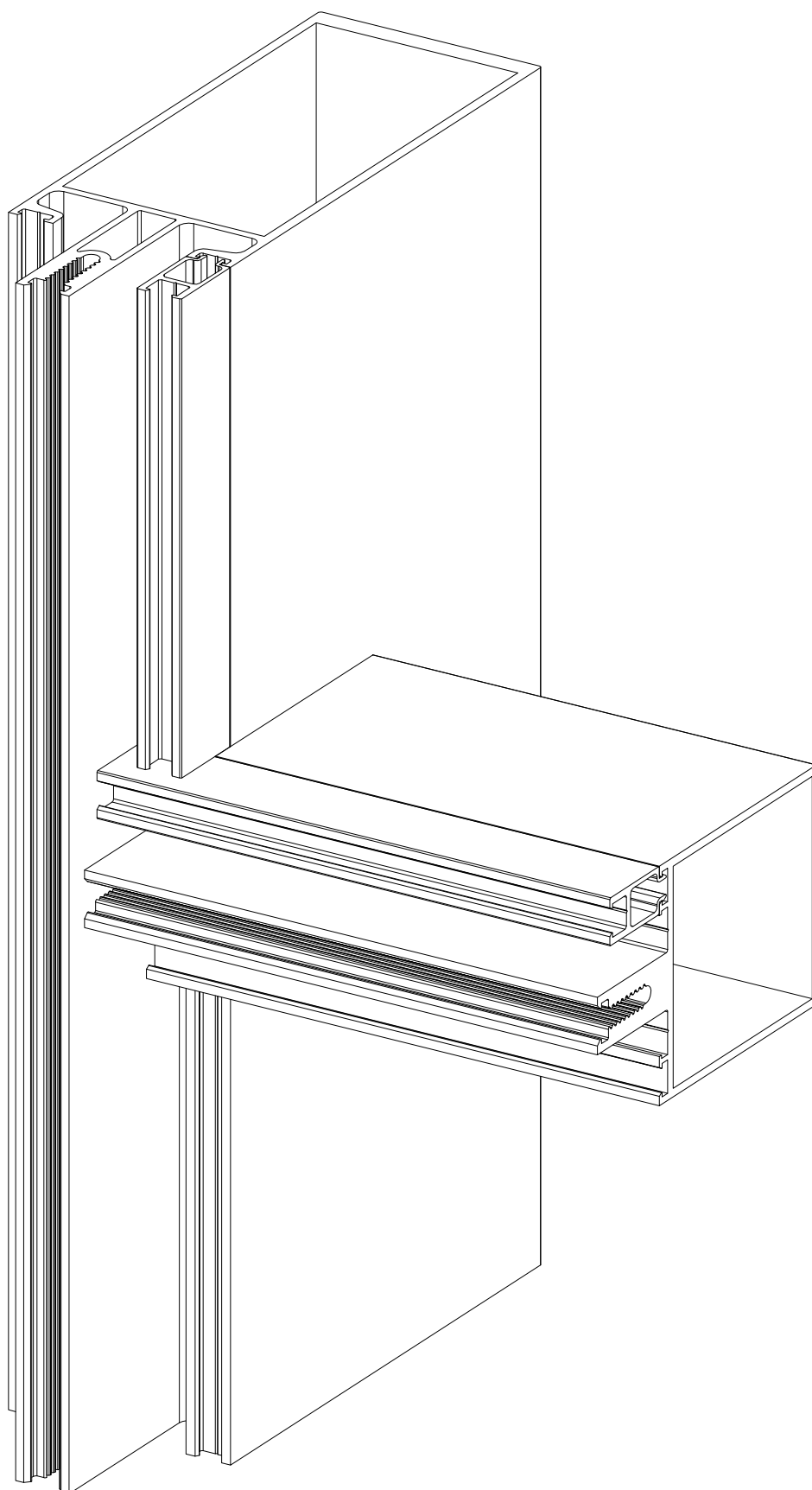
VETRO	Distanziale	Guarnizione interna su montante	Guarnizione interna su traverso	Riduttore AZ 9009	Reggivetro	Vite inox	Rondella
4	Rg 305	Rg 373	Rg 376	Si	Ra 3635	TC 4.8 x 38	Ra 3669
6	Rg 305	Rg 372	Rg 375	Si	Ra 3635	TC 4.8 x 38	Ra 3669
8	Rg 305	Rg 371	Rg 374	Si	Ra 3635	TC 4.8 x 38	Ra 3669
10	Rg 306	Rg 373	Rg 376	Si	Ra 3636	TC 4.8 x 45	Ra 3669
12	Rg 306	Rg 372	Rg 375	Si	Ra 3636	TC 4.8 x 45	Ra 3669
14	Rg 306	Rg 371	Rg 374	Si	Ra 3636	TC 4.8 x 45	Ra 3669
16	Rg 305 + Rg 305	Rg 373	Rg 376	Si	Ra 3637	TC 4.8 x 50	Ra 3669
18	Rg 305 + Rg 305	Rg 372	Rg 375	Si	Ra 3637	TC 4.8 x 50	Ra 3669
20	Rg 305 + Rg 305	Rg 371	Rg 374	Si	Ra 3637	TC 4.8 x 50	Ra 3669
22	Rg 305	Rg 373	Rg 376	No	Ra 3635	TC 4.8 x 38	Ra 3669
24	Rg 305	Rg 372	Rg 375	No	Ra 3635	TC 4.8 x 38	Ra 3669
26	Rg 305	Rg 371	Rg 374	No	Ra 3635	TC 4.8 x 38	Ra 3669
28	Rg 306	Rg 373	Rg 376	No	Ra 3636	TC 4.8 x 45	Ra 3669
30	Rg 306	Rg 372	Rg 375	No	Ra 3636	TC 4.8 x 45	Ra 3669
32	Rg 306	Rg 371	Rg 374	No	Ra 3636	TC 4.8 x 45	Ra 3669
34	Rg 305 + Rg 305	Rg 373	Rg 376	No	Ra 3637	TC 4.8 x 50	Ra 3669
36	Rg 305 + Rg 305	Rg 372	Rg 375	No	Ra 3637	TC 4.8 x 50	Ra 3669
38	Rg 305 + Rg 305	Rg 371	Rg 374	No	Ra 3637	TC 4.8 x 50	Ra 3669
40	Rg 305 + Rg 306	Rg 373	Rg 376	No	Ra 3638	TC 4.8 x 55	Ra 3669
42	Rg 305 + Rg 306	Rg 372	Rg 375	No	Ra 3638	TC 4.8 x 55	Ra 3669
44	Rg 305 + Rg 306	Rg 371	Rg 374	No	Ra 3638	TC 4.8 x 55	Ra 3669

Guarnizione esterna vetro: Rg 312

Per ottenere delle dimensioni dei vetri dispari utilizzare la guarnizione esterna da 2,5 mm Rg 311

TAGLIO DEL VETRO: Im -25 It -25

Applicazione riduttore per vetri

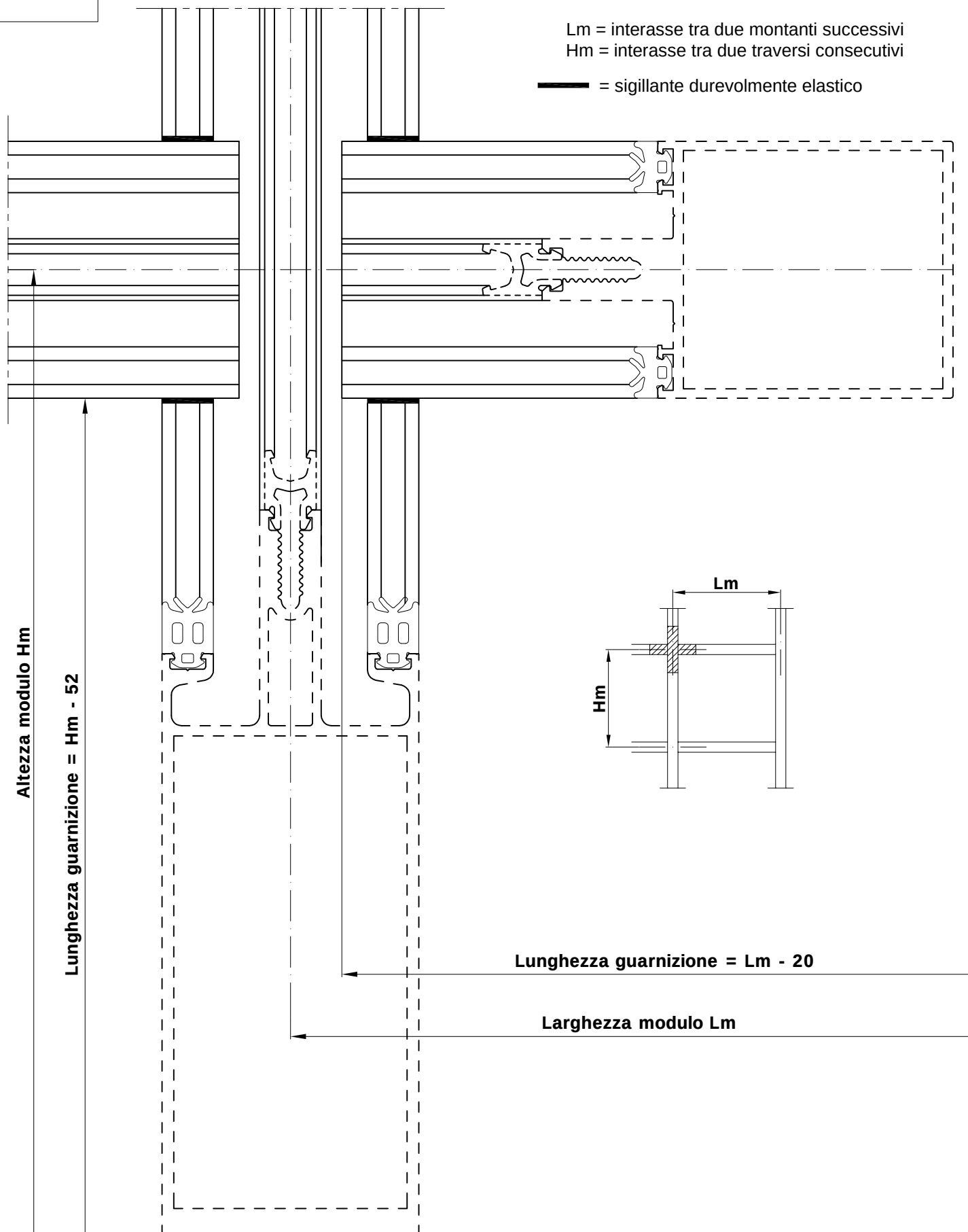


Dimensioni di taglio delle guarnizioni dei vetri

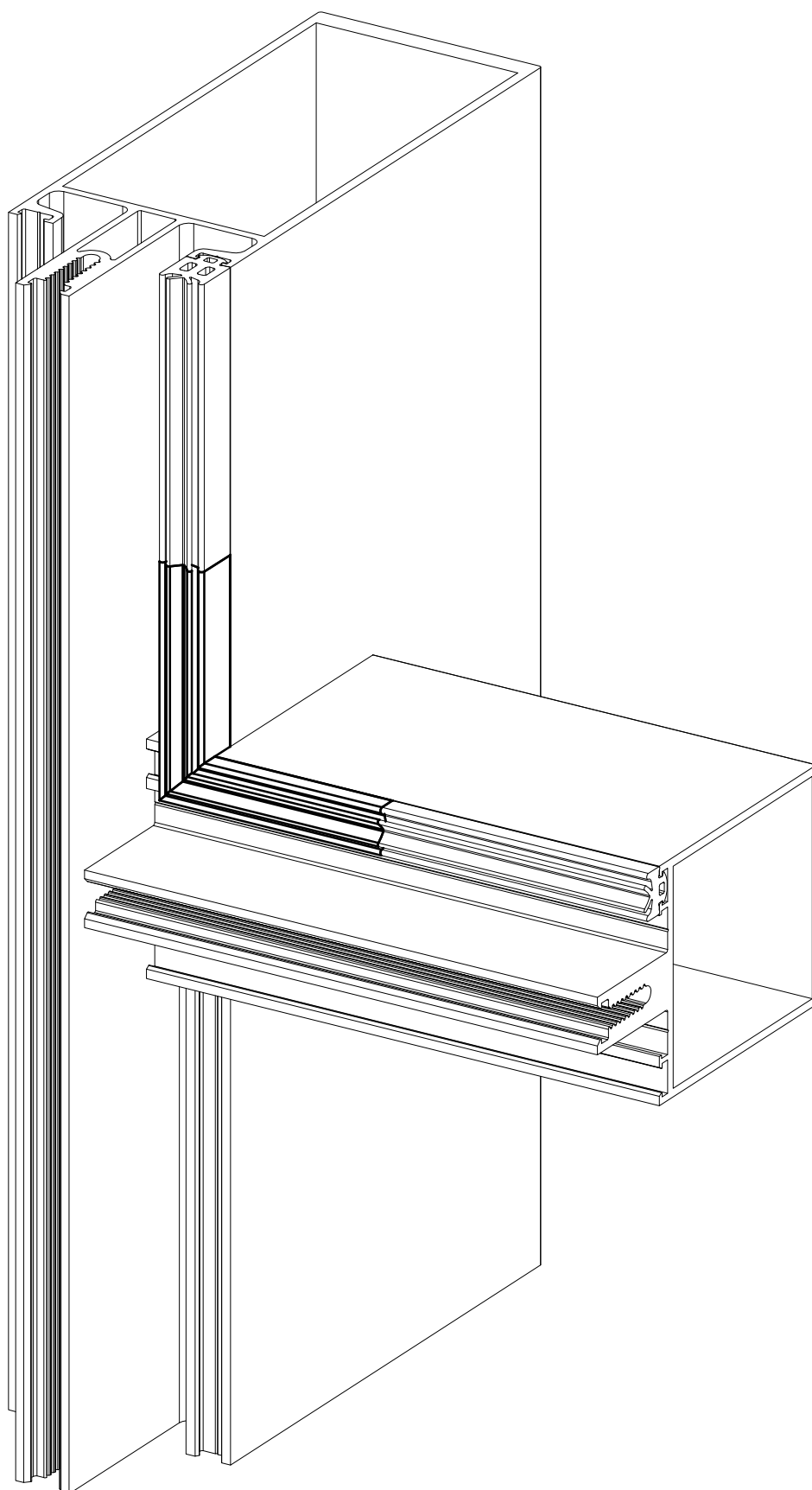
Lm = interasse tra due montanti successivi

Hm = interasse tra due traversi consecutivi

— = sigillante durevolmente elastico



Applicazione degli angoli vulcanizzati per le guarnizioni interne dei vetri

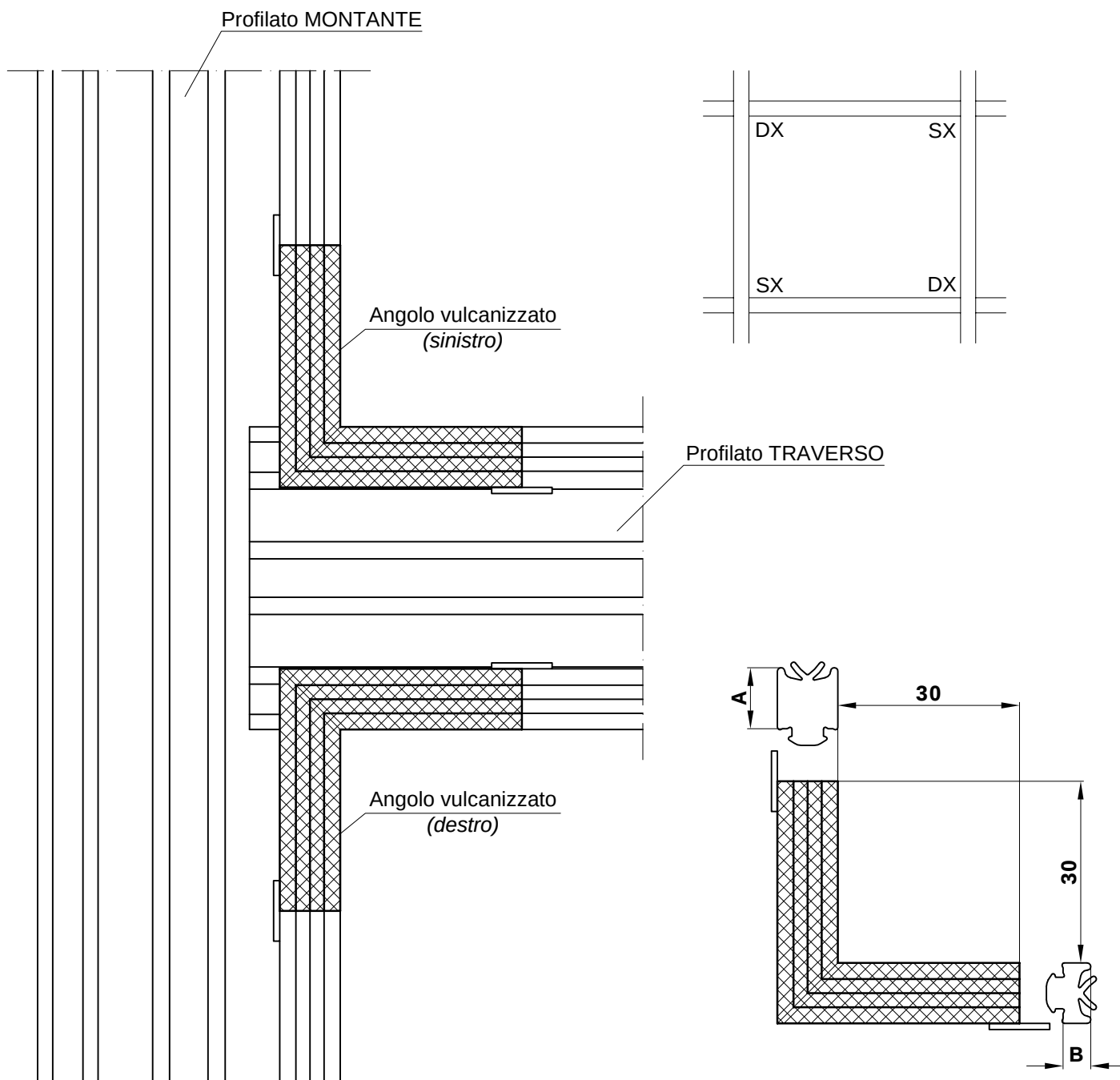


Applicazione degli angoli vulcanizzati per le guarnizioni interne dei vetri

GUARNIZIONE ESTERNA	
Rg 311 2,5 mm	Rg 312 3,5 mm
Rg 311 2,5 mm	Rg 312 3,5 mm
Rg 311 2,5 mm	Rg 312 3,5 mm

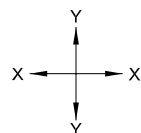
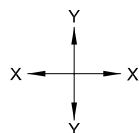
TABELLA GUARNIZIONI ED ANGOLI VULCANIZZATI		
CODICE ANGOLO VULCANIZZATO	GUARNIZIONE MONTANTE	GUARNIZIONE TRAVERSO
Rg 383 D/S	Rg 371 A = 10 mm	Rg 374 B = 4,5 mm
Rg 384 D/S	Rg 372 A = 12 mm	Rg 375 B = 6,5 mm
Rg 385 D/S	Rg 373 A = 14 mm	Rg 376 B = 8,5 mm

QUOTE CON GUARNIZIONI IN OPERA

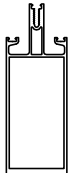
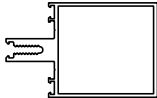


	Accessori Atlantis Wall 50
Ra 1705	Squadretta a spinare per AZ 8913
Ra 1706	Squadretta a tiraggio meccanico per AZ 8913
Ra 1711	Squadretta a cianfrinare per AZ 8913
Ra 3813	Squadretta a tiraggio meccanico con bottone da 8 mm per AZ 8913
Ra 3515	Squadretta a tiraggio meccanico per AZ 8902, AZ 8904, AZ 8905, AZ 9050 e AZ 9138
Ra 3600	Squadretta a cianfrinare per AZ 8902, AZ 8905 e AZ 8913
Ra 3601	Angolare di allineamento per AZ 8904 e AZ 9050
Ra 3602	Cremonese Euro CW2
Ra 3603	Cremonese Euro Key CW2
Ra 3604	Cremonese Euro Away
Ra 3605	Manico per cremonese Euro Away
Ra 3606	Blocchetti di collegamento
Ra 2918	Nottolino registrabile
Ra 3607	Incontro di chiusura
Ra 3608	Chiusura antieffrazione
Ra 1452	Astina di collegamento bobina da mt.250
Ra 1453	Rinvio d'angolo
Ra 3609	Rinvio d'angolo tipo futura
Ra 3610	Braccio GS HD tipo P 10
Ra 3611	Braccio GS HD tipo P 12
Ra 3612	Braccio GS HD tipo P 14
Ra 3613	Braccio GS HD tipo P 16
Ra 3614	Braccio GS HD tipo P 18
Ra 3615	Braccio GS HD tipo P 20
Ra 3616	Braccio GS HD tipo P 22
Ra 3617	Braccio GS HD tipo P 24
Ra 3618	Braccio GS HD tipo P 28
Ra 3619	Spessori
Ra 3620	Kit posizionamento celle su traverso
Ra 3621	Kit posizionamento celle su montante
Ra 3622	Fissaggio superiore e antisollevamento anta
Ra 3623	Tappo di continuità montante
Ra 3624	Staffa centrale portante con asole orizzontali
Ra 3625	Staffa centrale di dilatazione con asole verticali
Ra 3626	Staffa laterale portante dx - sx con asole orizzontali
Ra 3627	Staffa laterale di dilatazione dx - sx con asole verticali
Ra 3628	Viti di fissaggio per staffe
Ra 3629	Staffa di fissaggio a soletta con asola orizzontale
Ra 3630	Staffa di fissaggio a soletta con asola verticale
Ra 3631	Profilo di ancoraggio per fissaggio con tasselli
Ra 3632	Profilo di ancoraggio con due zanche
Ra 3633	Bullone per profili di ancoraggio
Ra 3634	Piastrina adesiva di tenuta montante traverso
Ra 3635	Supporto portante per vetri di spessore 4-6-8 e 22-24-26 mm
Ra 3636	Supporto portante per vetri di spessore 10-12-14 e 28-30-32 mm

Ra 3637	Supporto portante per vetri di spessore 16-18-20 e 34-36-38 mm
Ra 3638	Supporto portante per vetri di spessore 40-42-44 mm
Ra 3639	Ritegno meccanico per ante strutturali
Ra 3640	Distanziatore adesivo per ritegno meccanico
Ra 3641	Innesto per montanti inclinati
Ra 3642	Innesto per AZ 9001
Ra 3643	Innesto per AZ 9002
Ra 3644	Innesto per AZ 9003
Ra 3645	Innesto per AZ 9004
Ra 3646	Innesto per AZ 9133
Ra 3647	Innesto per AZ 9134
Ra 3648	Slitta per AZ 9005 si accoppia con Ra 3654
Ra 3649	Slitta per AZ 9006 si accoppia con Ra 3655
Ra 3650	Slitta per AZ 9007 si accoppia con Ra 3656
Ra 3651	Slitta per AZ 9008 si accoppia con Ra 3657
Ra 3652	Slitta per AZ 9135 si accoppia con Ra 3658
Ra 3653	Slitta per AZ 9136 si accoppia con Ra 3659
Ra 3654	Cavallotto per AZ 9005 (montaggio frontale) si accoppia con Ra 3648
Ra 3655	Cavallotto per AZ 9006 (montaggio frontale) si accoppia con Ra 3649
Ra 3656	Cavallotto per AZ 9007 (montaggio frontale) si accoppia con Ra 3650
Ra 3657	Cavallotto per AZ 9008 (montaggio frontale) si accoppia con Ra 3651
Ra 3658	Cavallotto per AZ 9135 (montaggio frontale) si accoppia con Ra 3652
Ra 3659	Cavallotto per AZ 9136 (montaggio frontale) si accoppia con Ra 3653
Ra 3660	Cavallotto per AZ 9005 (montaggio sequenziale)
Ra 3661	Cavallotto per AZ 9006 (montaggio sequenziale)
Ra 3662	Cavallotto per AZ 9007 (montaggio sequenziale)
Ra 3663	Cavallotto per AZ 9008 (montaggio sequenziale)
Ra 3664	Cavallotto per AZ 9135 (montaggio sequenziale)
Ra 3665	Cavallotto per AZ 9136 (montaggio sequenziale)
Ra 3666	Fondello di finitura per AZ 9005, AZ 9006 e AZ 9007
Ra 3667	Fondello di finitura per AZ 9008, AZ 9135 e AZ 9136
Ra 3668	Pressore asolato finitura ox argento
Ra 3669	Rondella in polietilene per pressore
Ra 3670	Rondella in polietilene per traverso
Ra 3671	Distanziale adesivo vetro per anta semistrutturale
Ra 3672	Accessorio di centraggio anta
Ra 3673	Canotto di collegamento montanti AZ 9001
Ra 3674	Canotto di collegamento montanti AZ 9002
Ra 3675	Canotto di collegamento montanti AZ 9003
Ra 3676	Canotto di collegamento montanti AZ 9004
Ra 3677	Canotto di collegamento montanti AZ 9133
Ra 3678	Canotto di collegamento montanti AZ 9134
Ra 3679	Dima di foratura per montanti

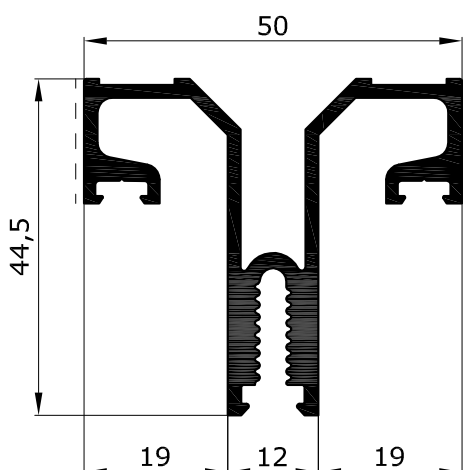
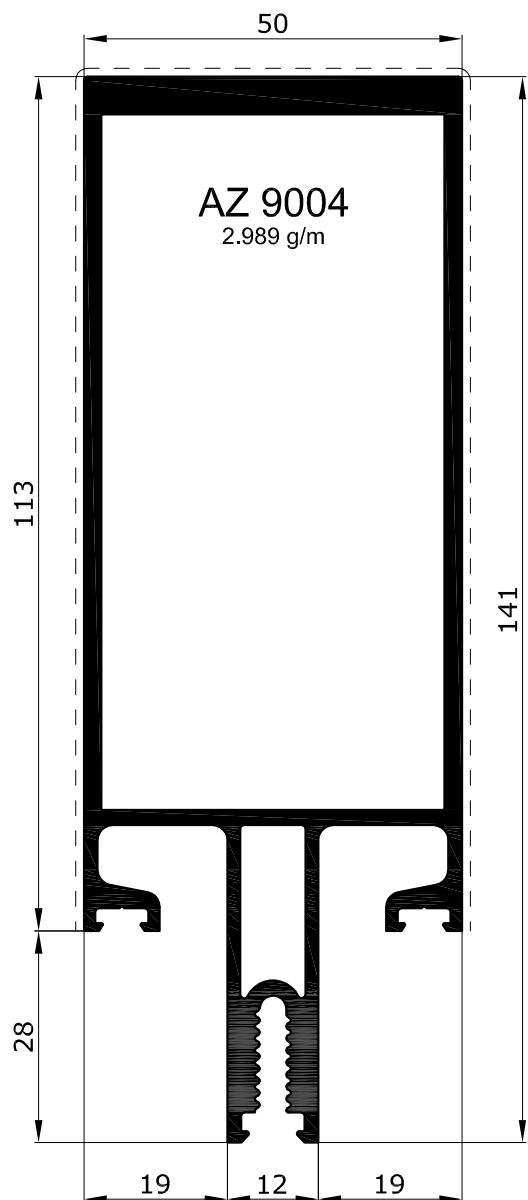


profilati scala ridotta

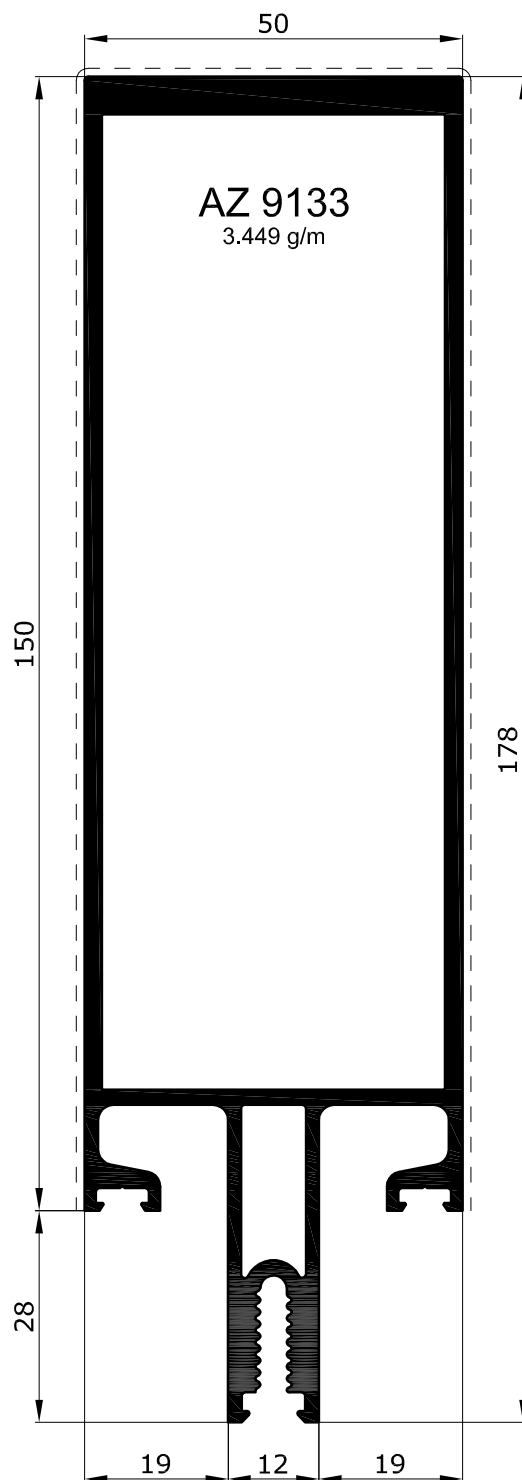
PROFILI	SIGLA J cm ⁴ W cm ³	Peso g/m	Utilizzo	PROFILI	SIGLA J cm ⁴ W cm ³	Peso g/m	Utilizzo
	AZ 9004 J _x 245,5 J _y 36,8 W _x 32,1 W _y 14,7	2.989	Montante da 113 mm				
	AZ 9006 J _x 15,8 J _y 38,9 W _x 6,3 W _y 9,4	1.661	Traverso da 57,5 mm				
	AZ 9007 J _x 22,1 J _y 93,9 W _x 8,8 W _y 15,9	1.953	Traverso da 87,5 mm				
	AZ 9008 J _x 28,4 J _y 180,9 W _x 11,4 W _y 23,7	2.244	Traverso da 117,5 mm				
	AZ 9133 J _x 460,3 J _y 46,5 W _x 48,9 W _y 18,6	3.449	Montante da 150 mm				
	AZ 9135 36,1 338,8 W _x 14,4 W _y 35,1	2.604	Traverso da 154,5 mm				
	AZ 9150 J _x 1.591 J _y 89 W _x 111,6 W _y 34,9	5.643	Montante da 245 mm				

scala 1:1

----- Superficie in vista

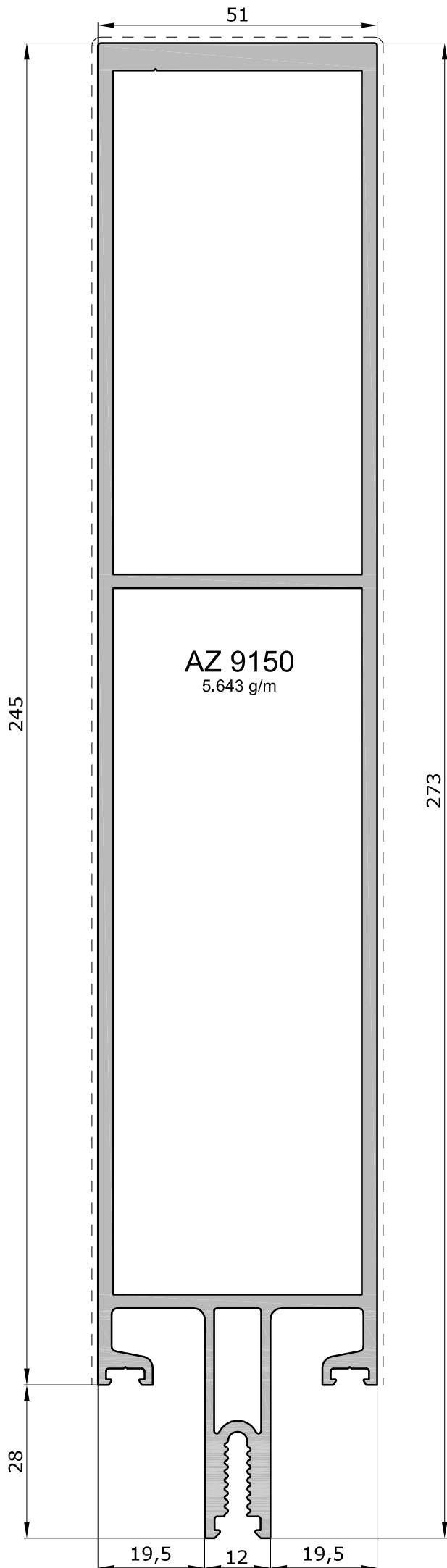


AZ 9026
1.077 g/m



AZ 9133
3.449 g/m

scala 1:1

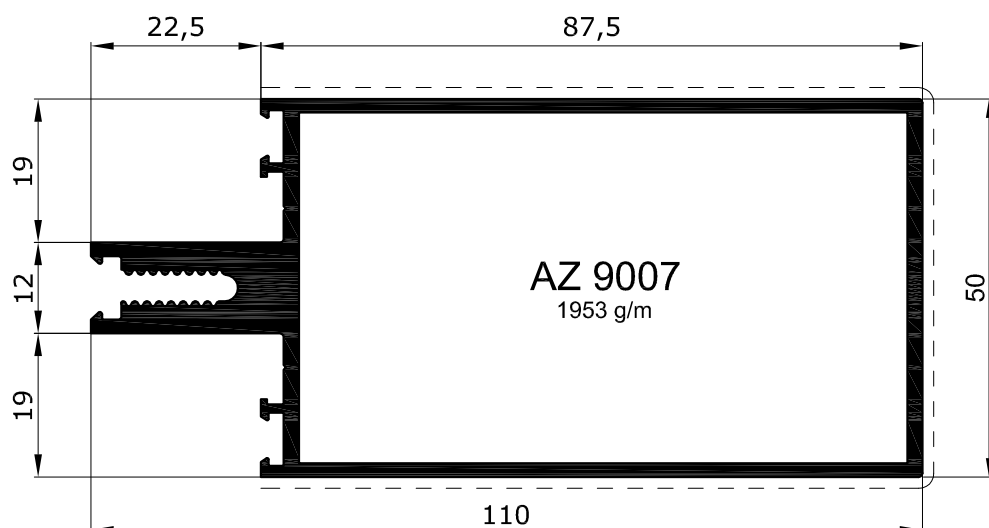
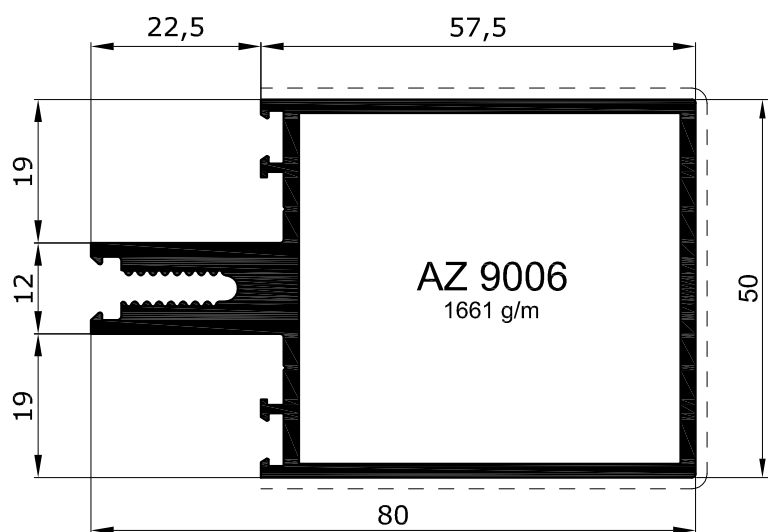
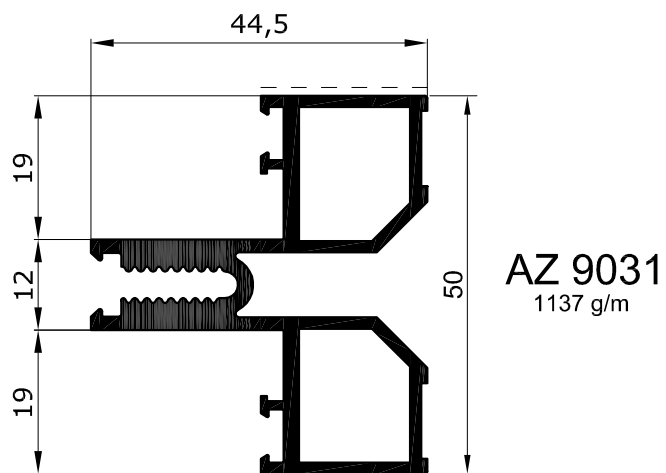


ATTENZIONE: larghezza
montante 51 mm

Superficie in vista

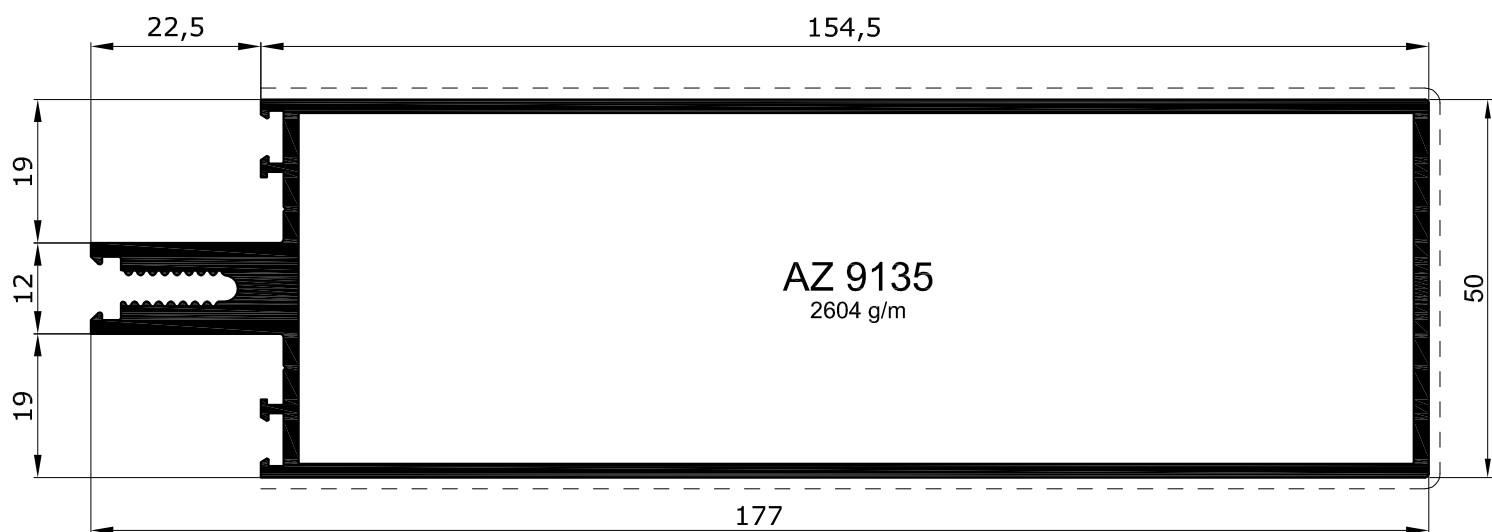
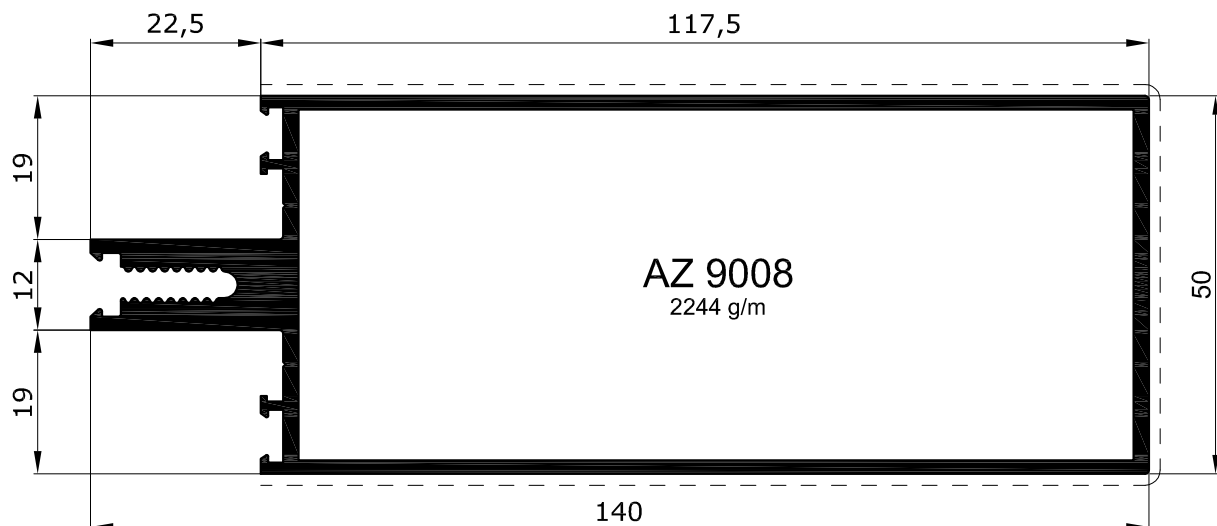
scala 1:1

----- Superficie in vista



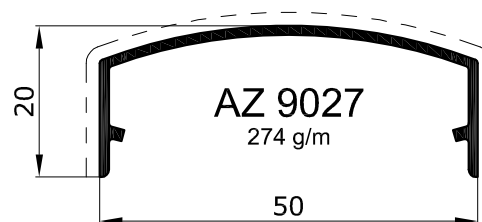
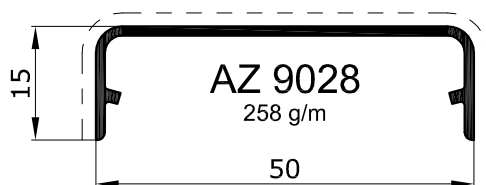
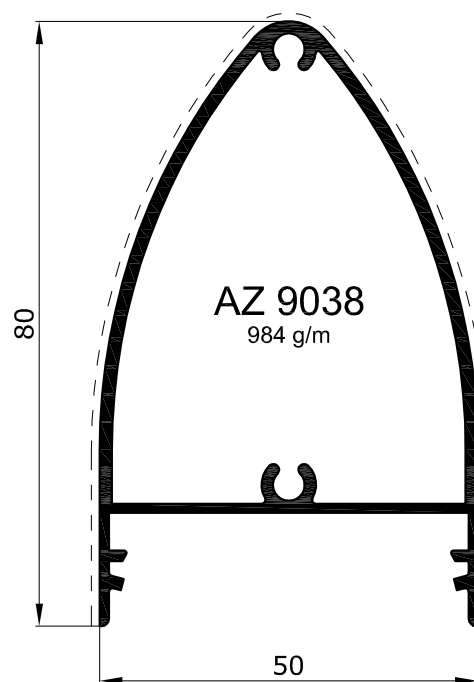
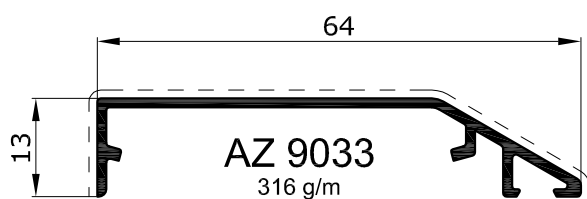
----- Superficie in vista

scala 1:1

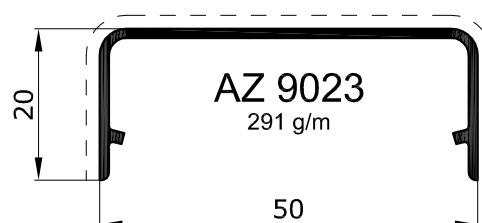


scala 1:1

----- Superficie in vista



AZ 9025
445 g/m



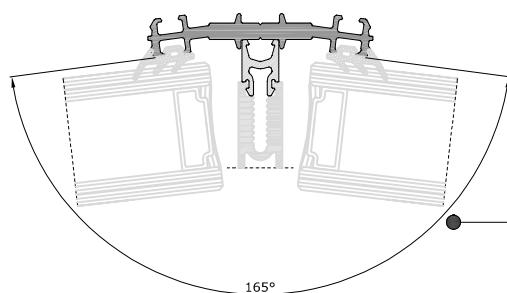
Pressore e copertine per facciate concave - convesse con angolo di 165°

scala 1:1

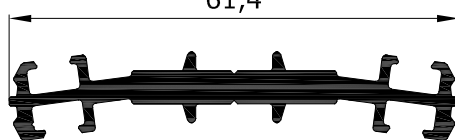
AGGIORNAMENTO 12/05/2022

FACCIATA CONVESSA

AZ 9152



61,4



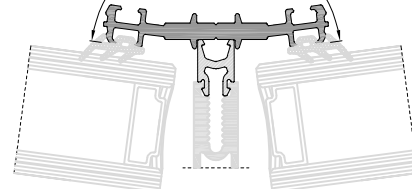
AZ 9152

736 g/m

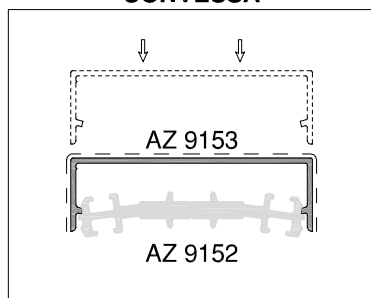
FACCIATA CONCAVA

165°

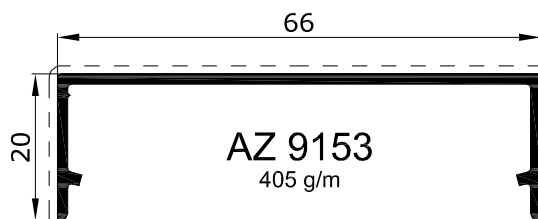
AZ 9152



Inserimento copertina su pressore specchiato per facciata CONVESSA



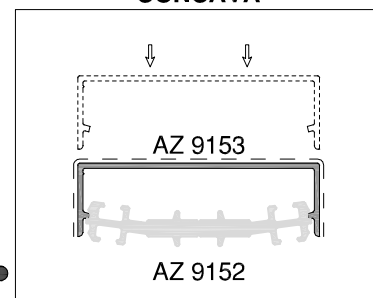
66



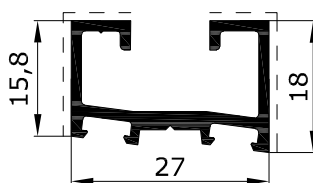
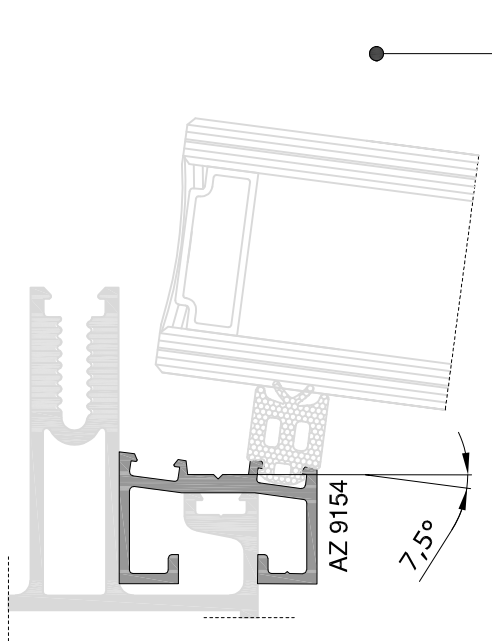
AZ 9153

405 g/m

Inserimento copertina su pressore specchiato per facciata CONCAVA



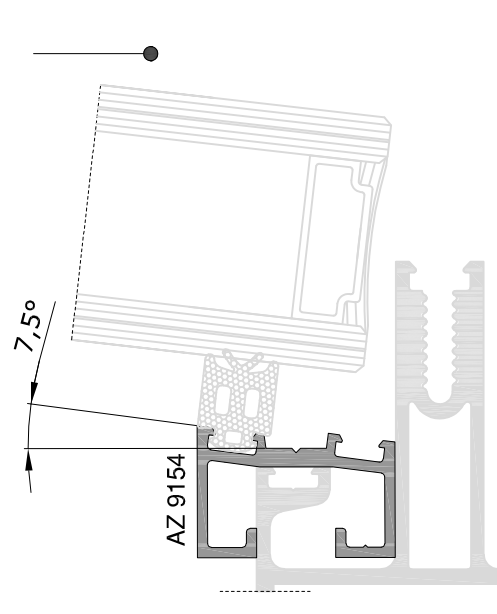
FACCIATA CONVESSA



AZ 9154

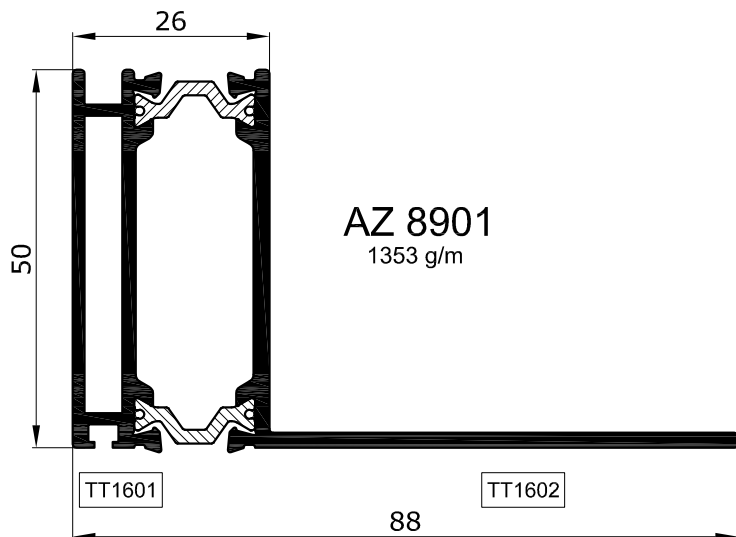
736 g/m

FACCIATA CONCAVA

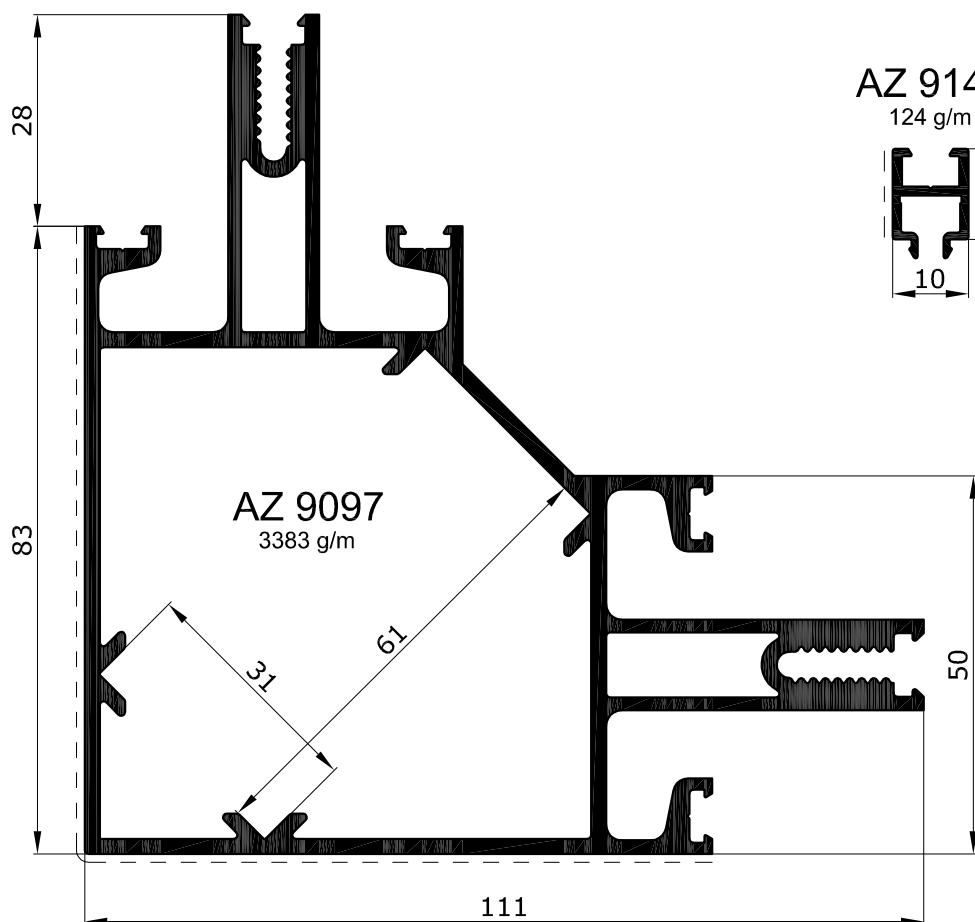
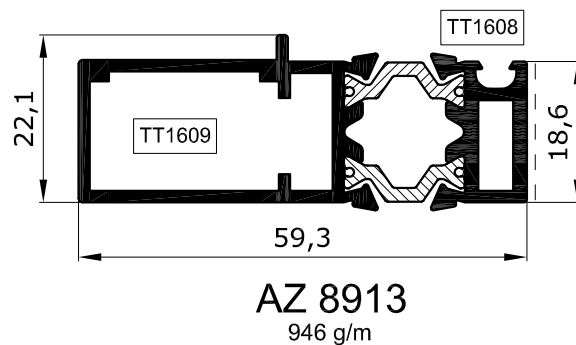


Montante d'angolo, terminali e riduttori

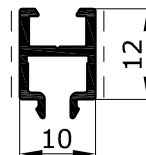
scala 1:1



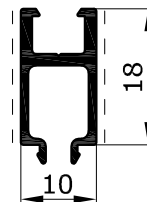
----- Superficie in vista



AZ 9144
124 g/m

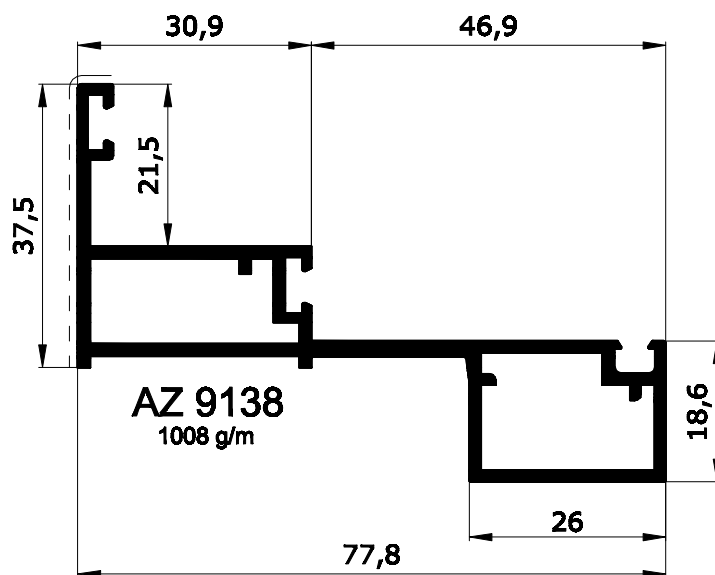
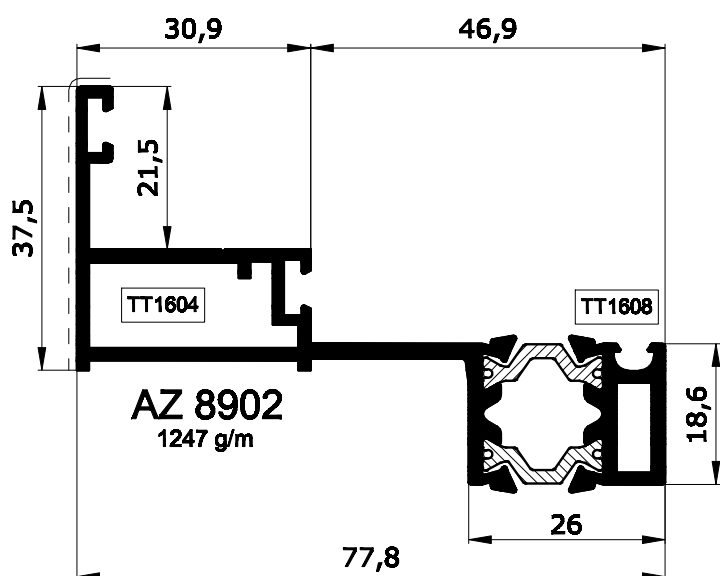
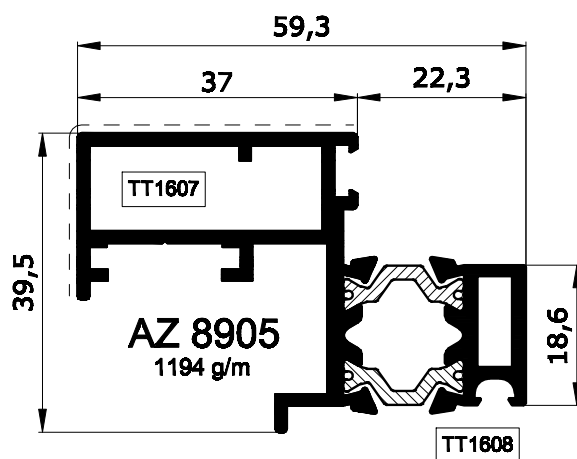
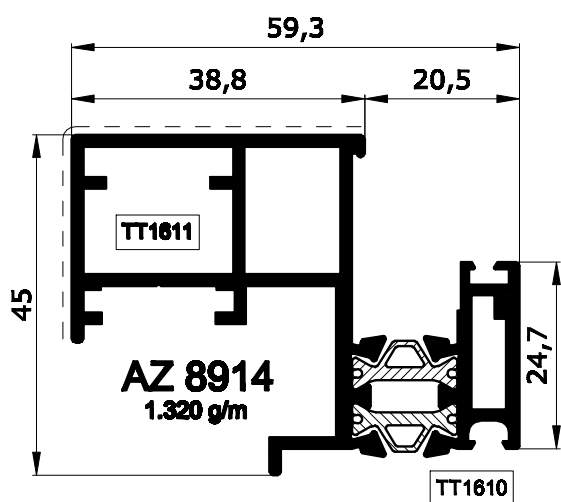
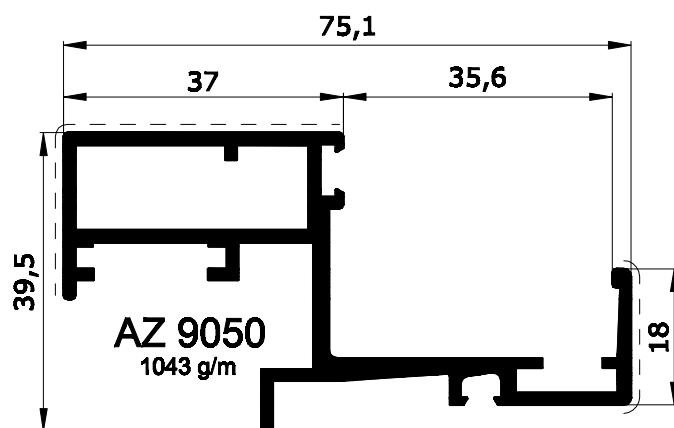
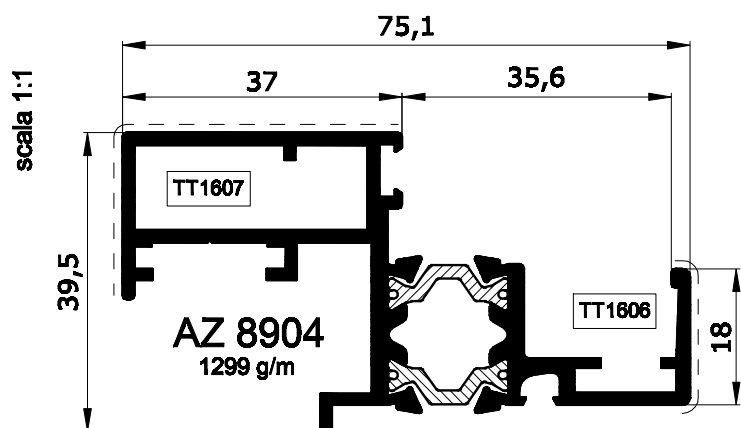


AZ 9009
172 g/m

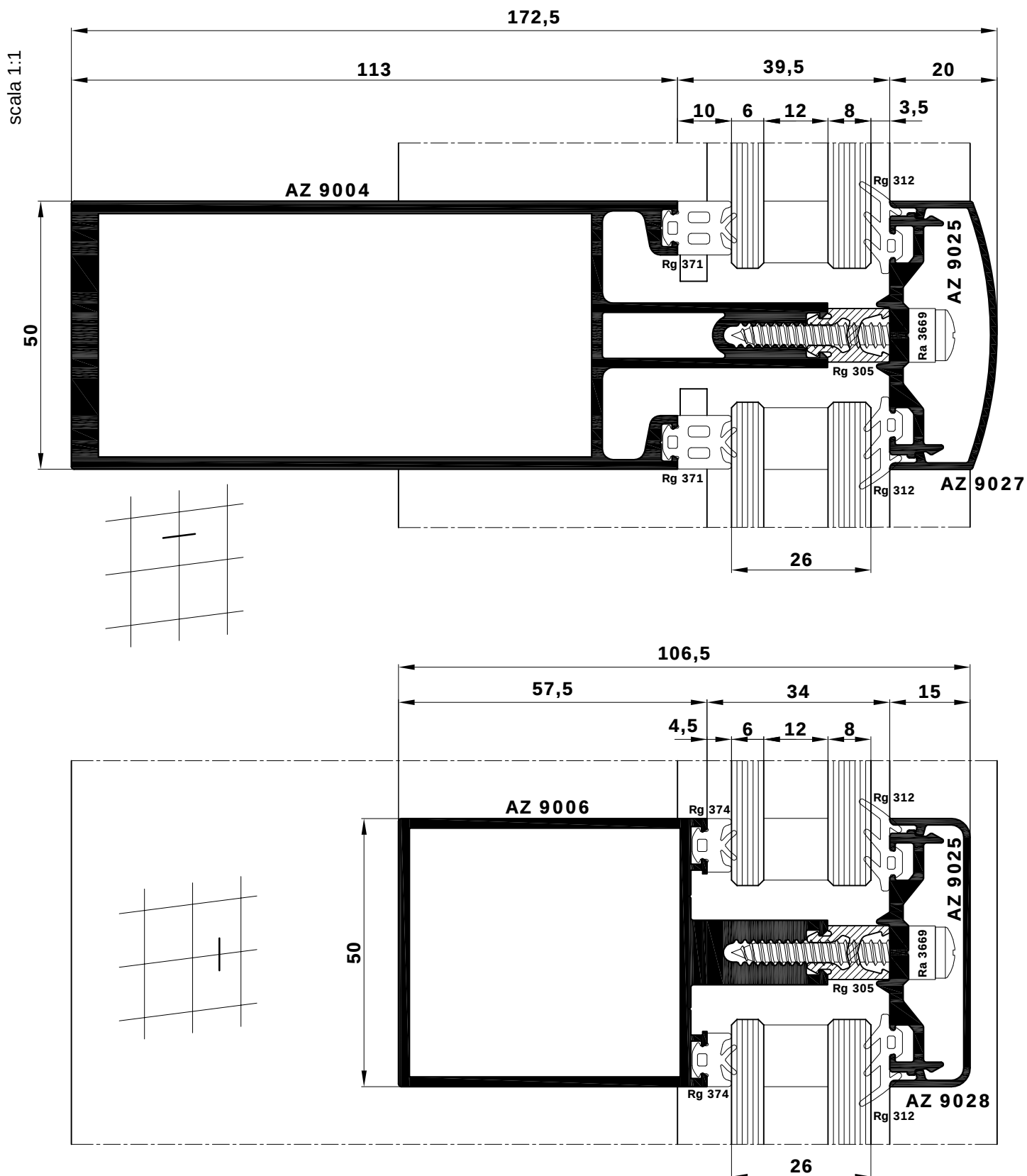


Telai e ante

Superficie in vista



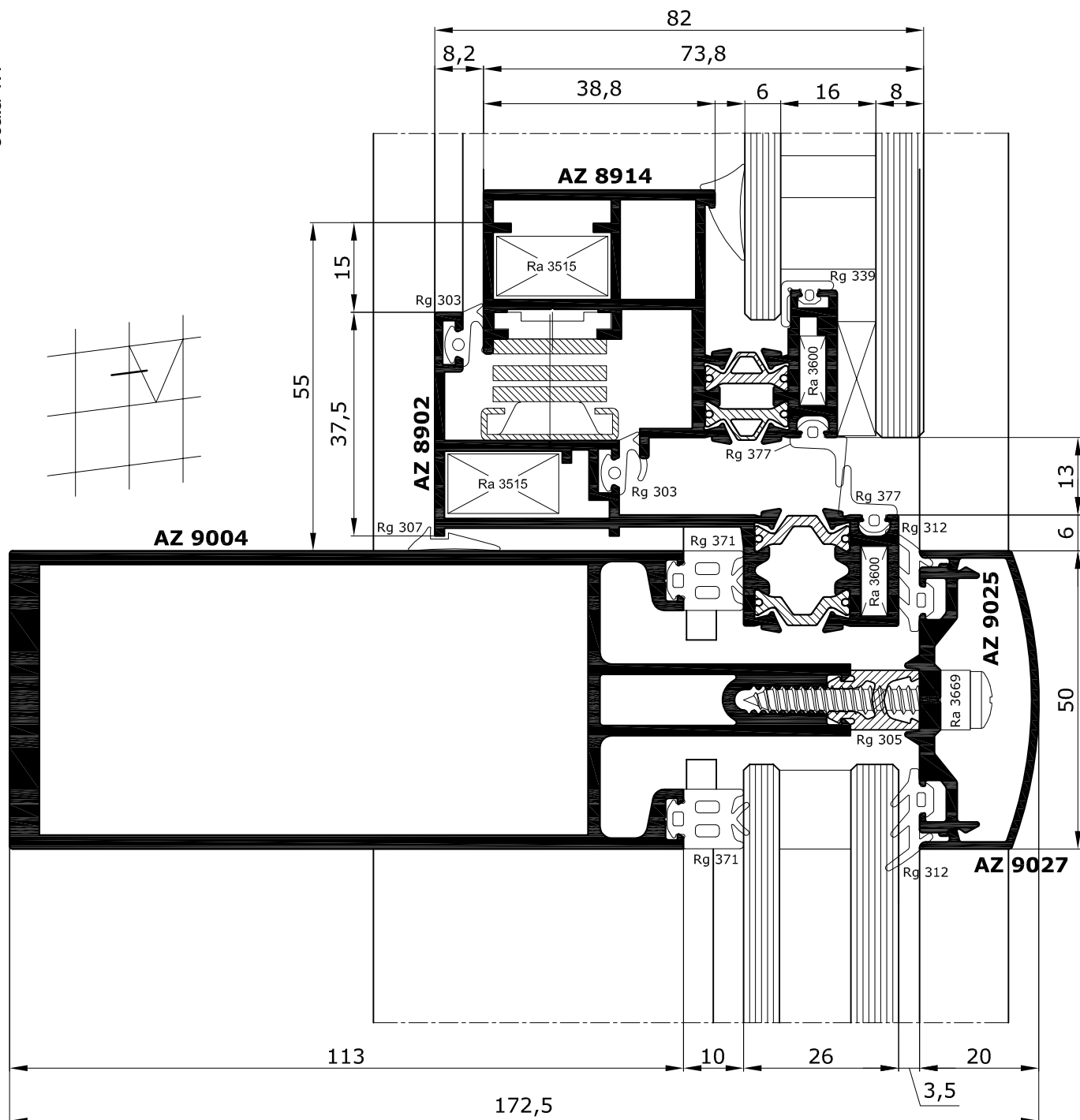
Sezioni tipo facciata vetrata tradizionale



MONTANTI E TRAVERSI

Anta strutturale a taglio termico

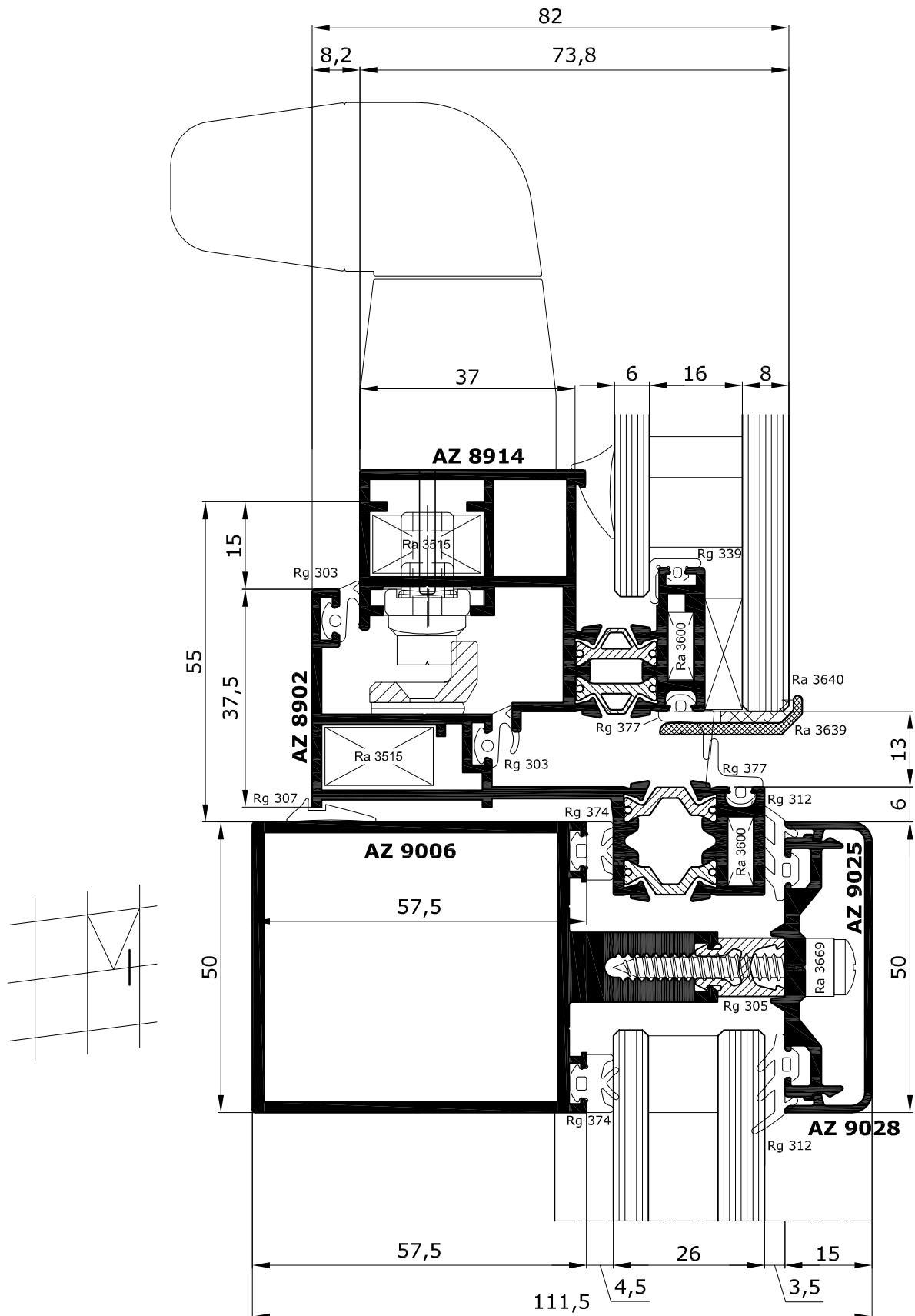
scala 1:1



MONTANTI E TRAVERSI

Anta strutturale a taglio termico

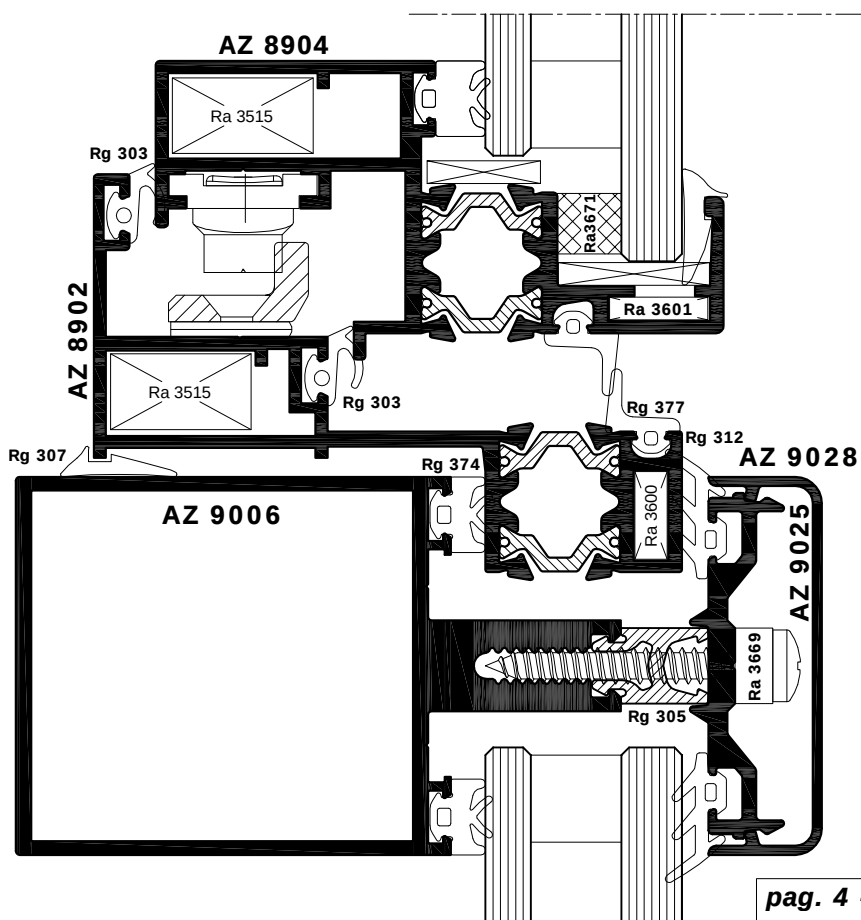
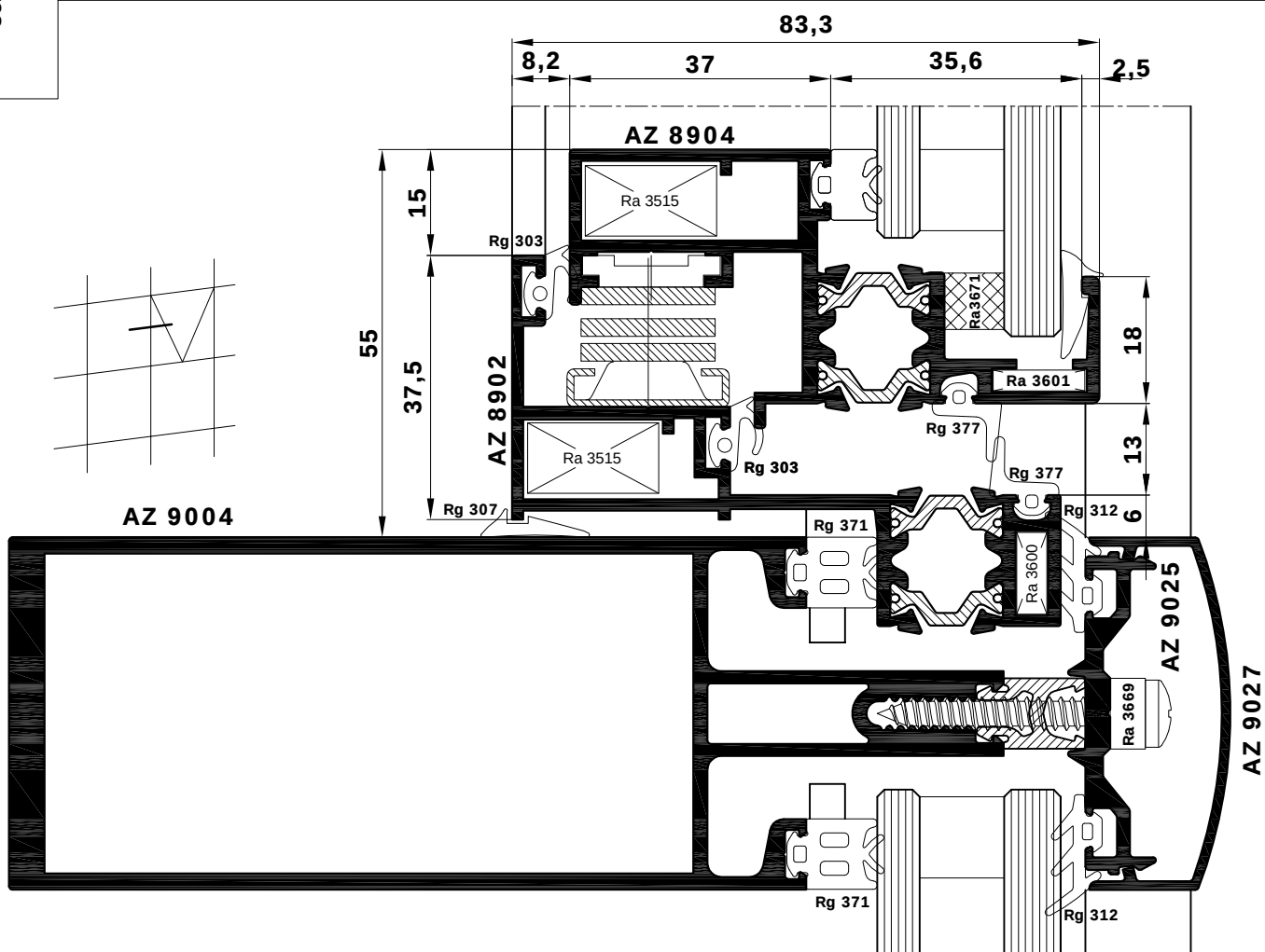
scala 1:1



MONTANTI E TRAVERSI

Anta semistrutturale a taglio termico

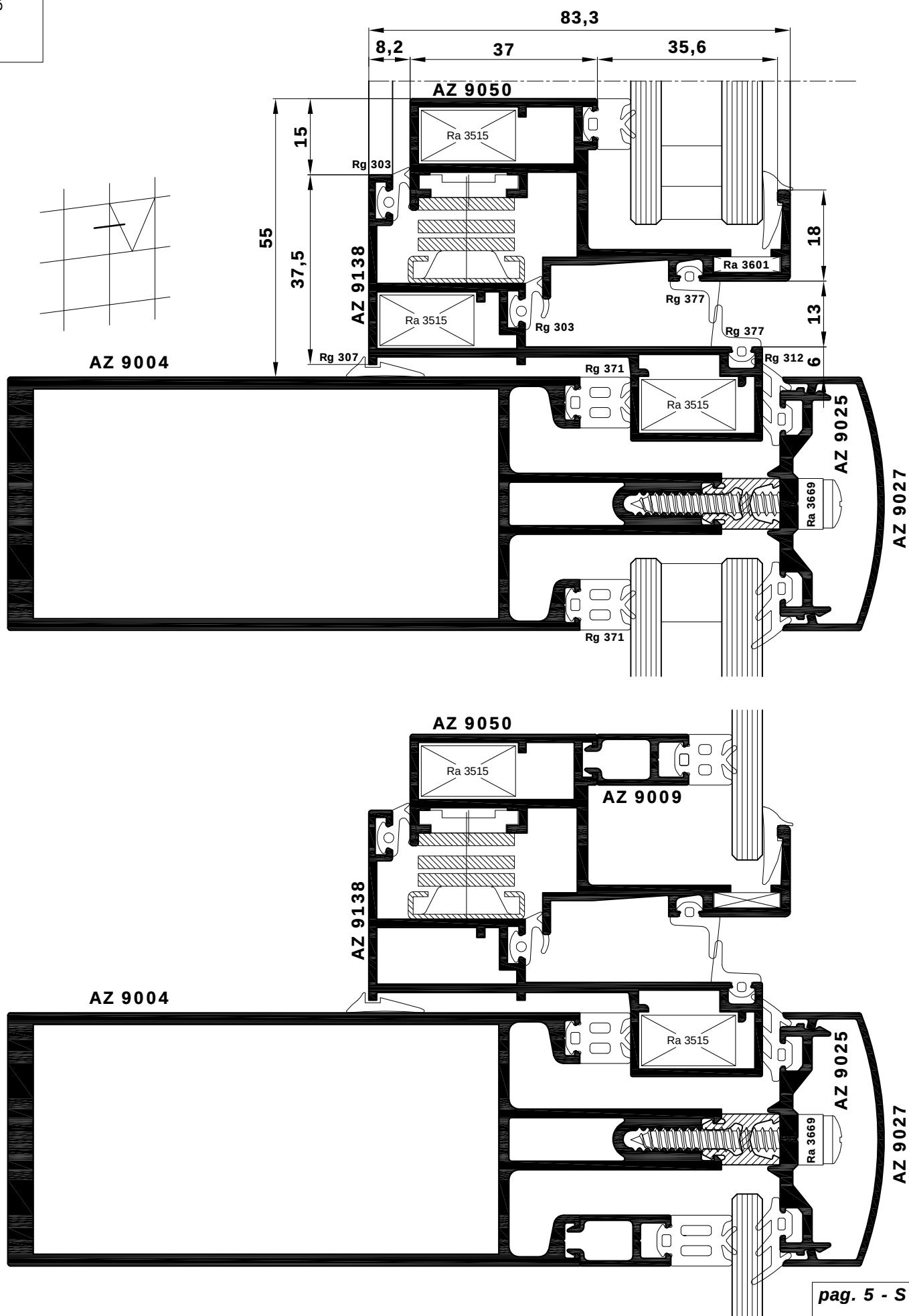
scala 1:1



MONTANTI E TRAVERSI

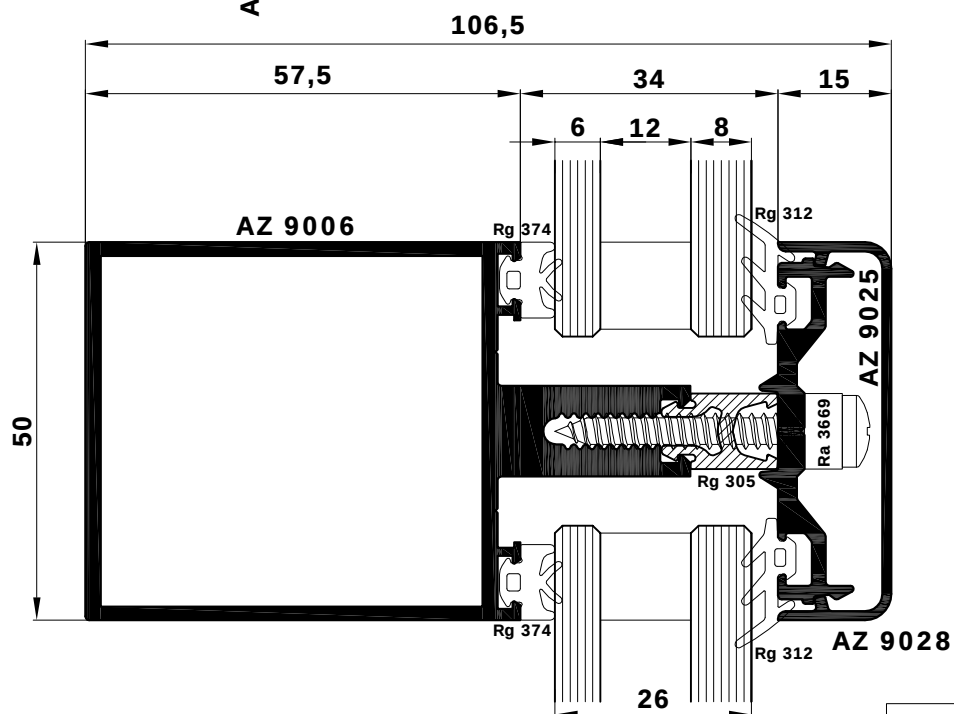
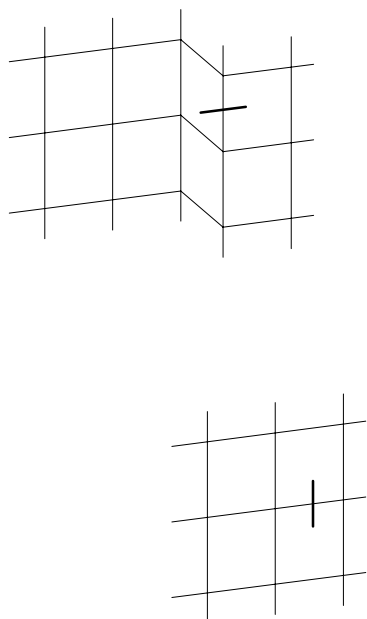
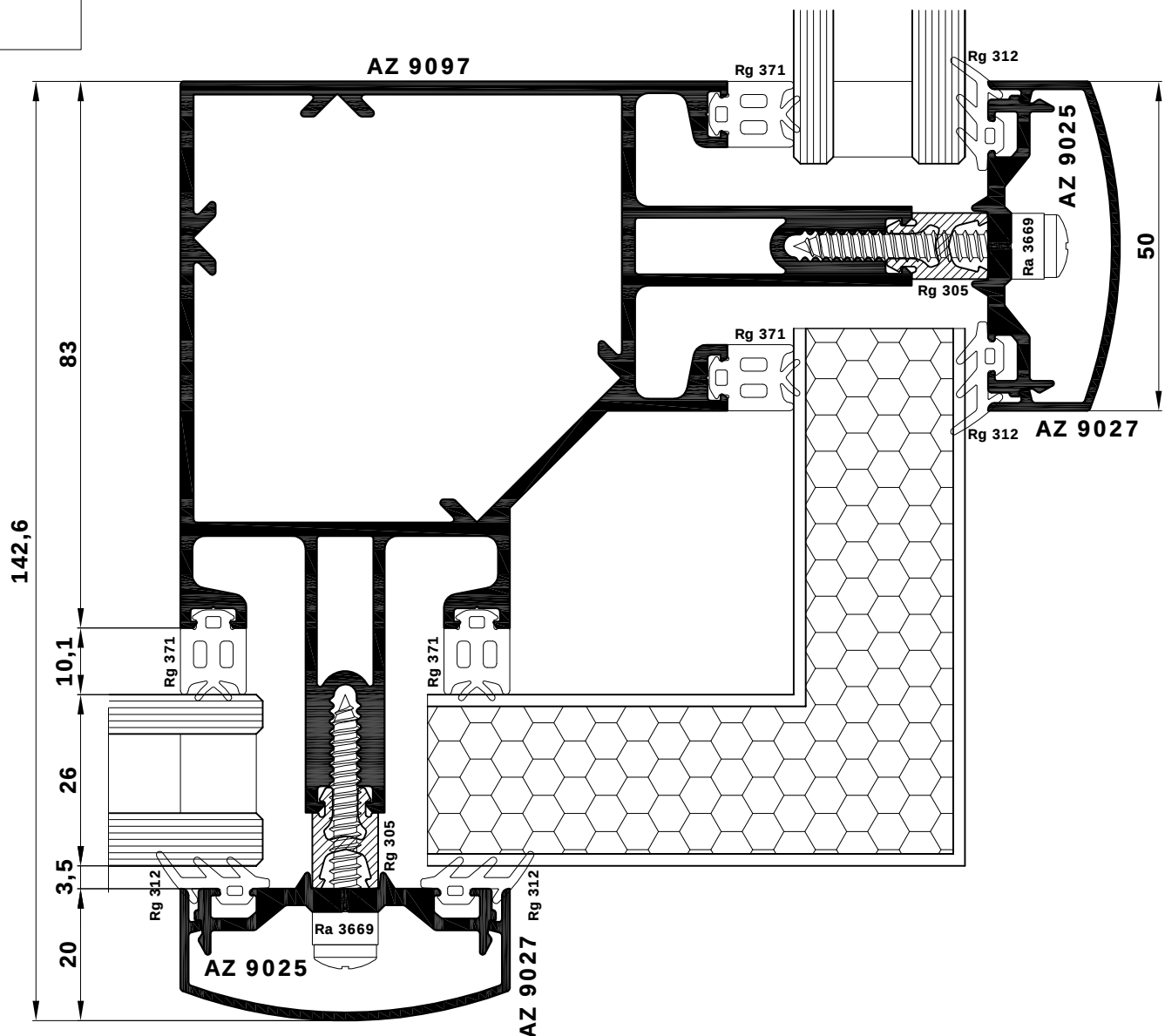
Anta semistrutturale fredda (vetrocamera e vetro singolo)

scala 1:1

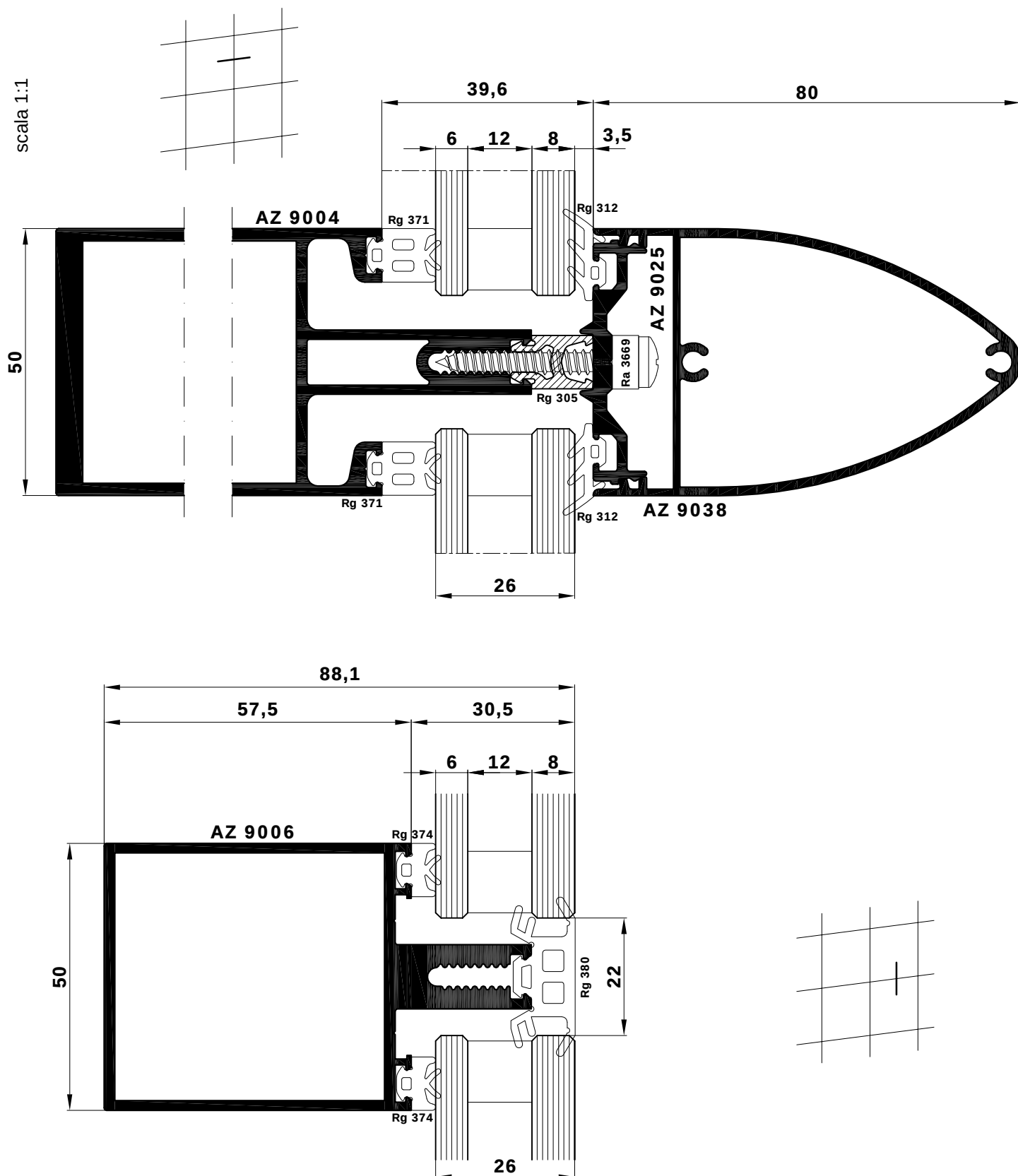


Angolo esterno a 90°

scala 1:1

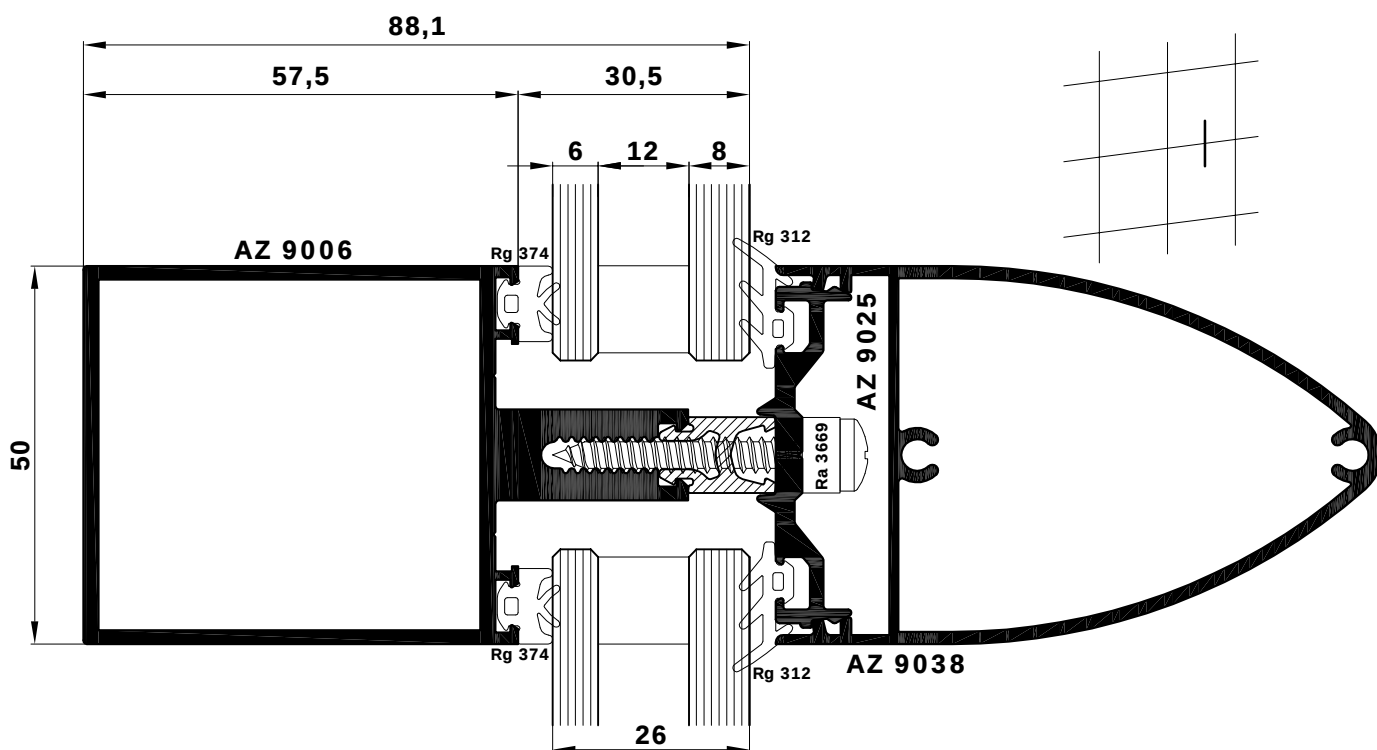
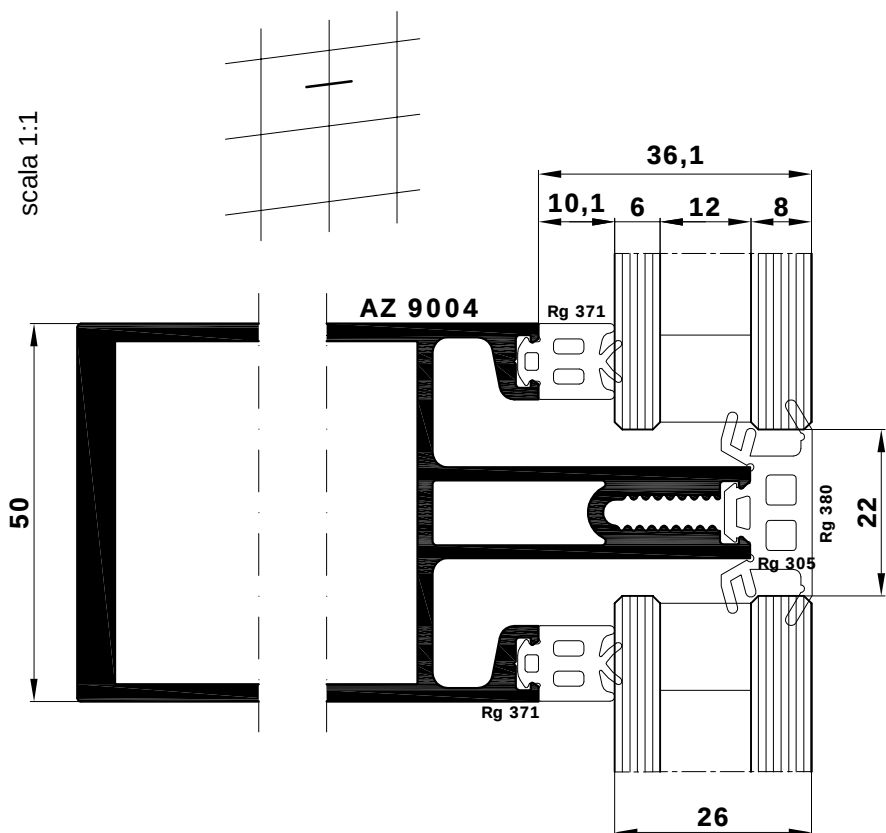


Facciata combinata: copertina su montante

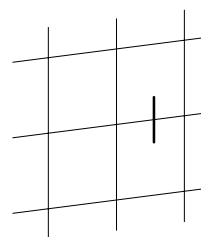
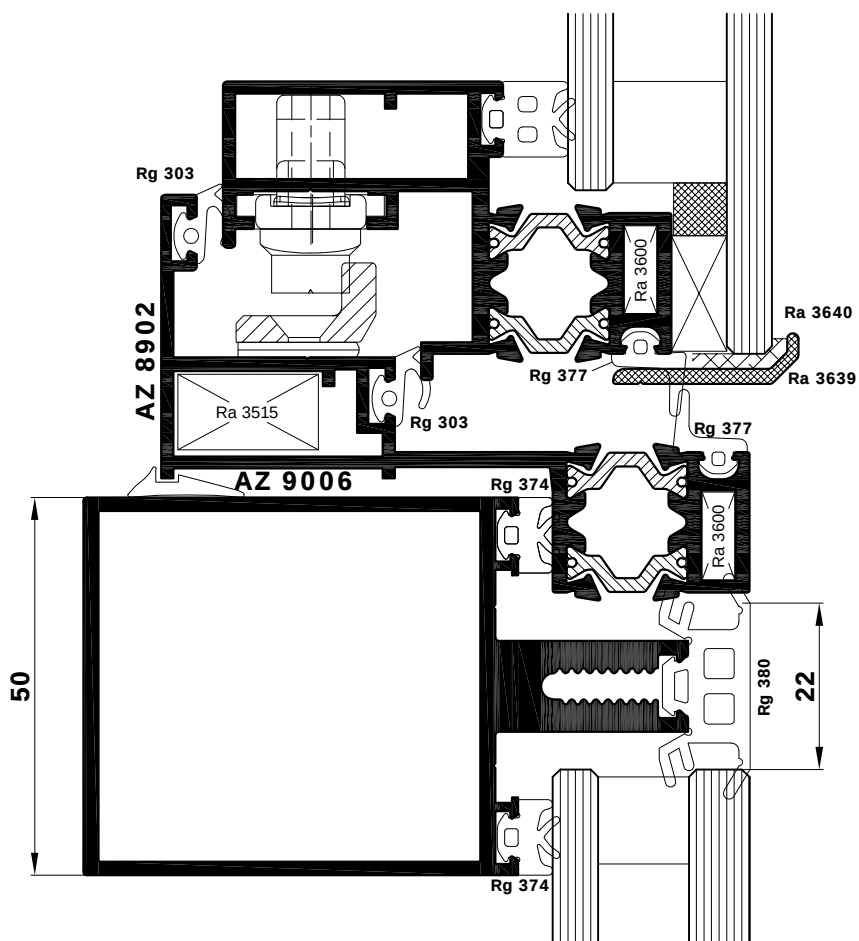
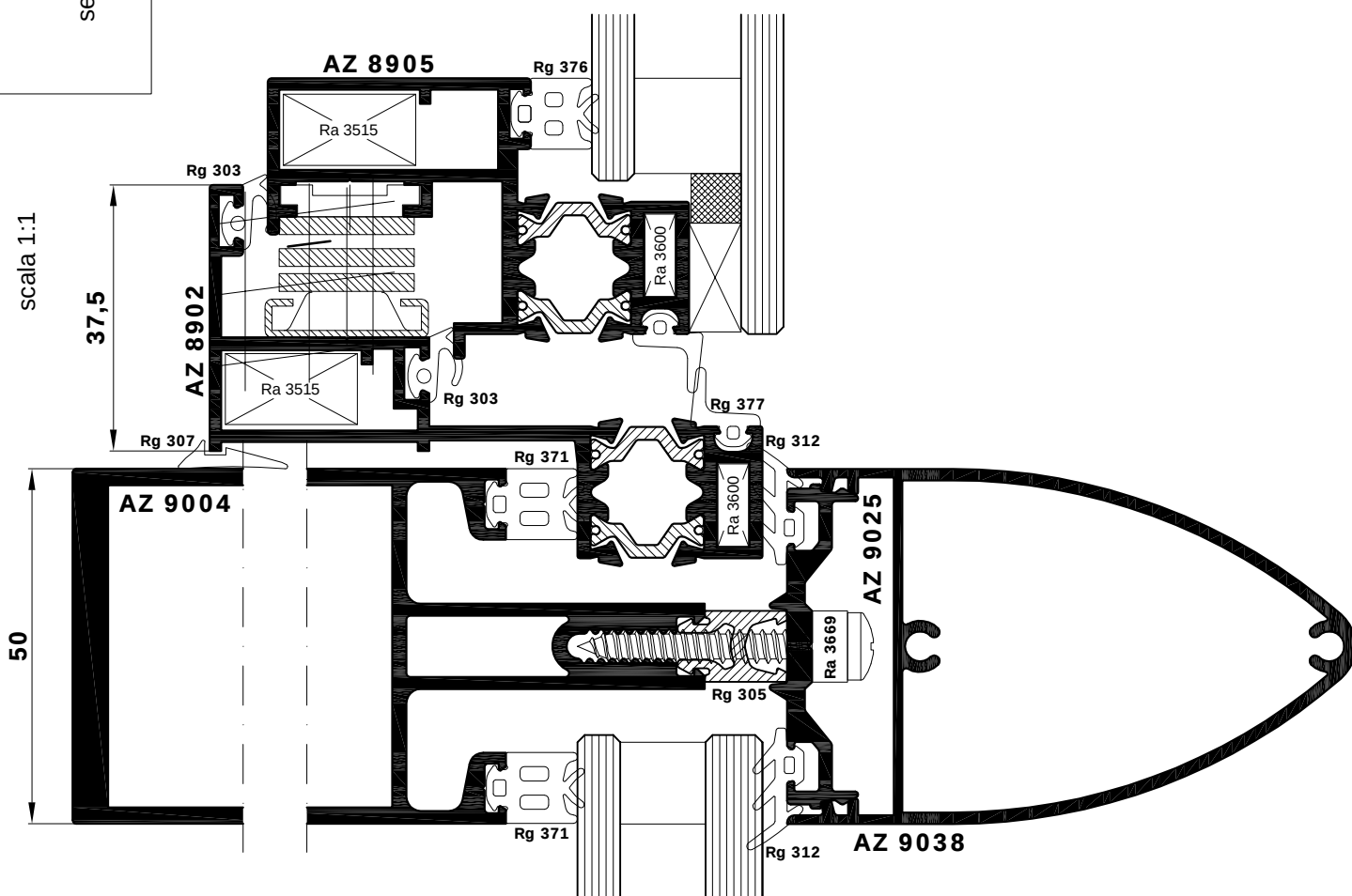


Facciata combinata: copertina su traverso

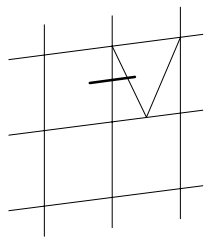
scala 1:1



Facciata combinata: apertura



scala 1:1



AZ 9004

Apribile

10,1

37

35,6

17,5

AZ 8905

Ra 3515

Rg 371

Ra 3600

Rg 378

13

Ra 3621

Rg 371

Ra 3600

Fisso

AZ 8905

Ra 3515

Rg 374

Ra 3620

Ra 3600

Rg 378

Rg 377

Rg 377

AZ 9006

Fisso

4,6

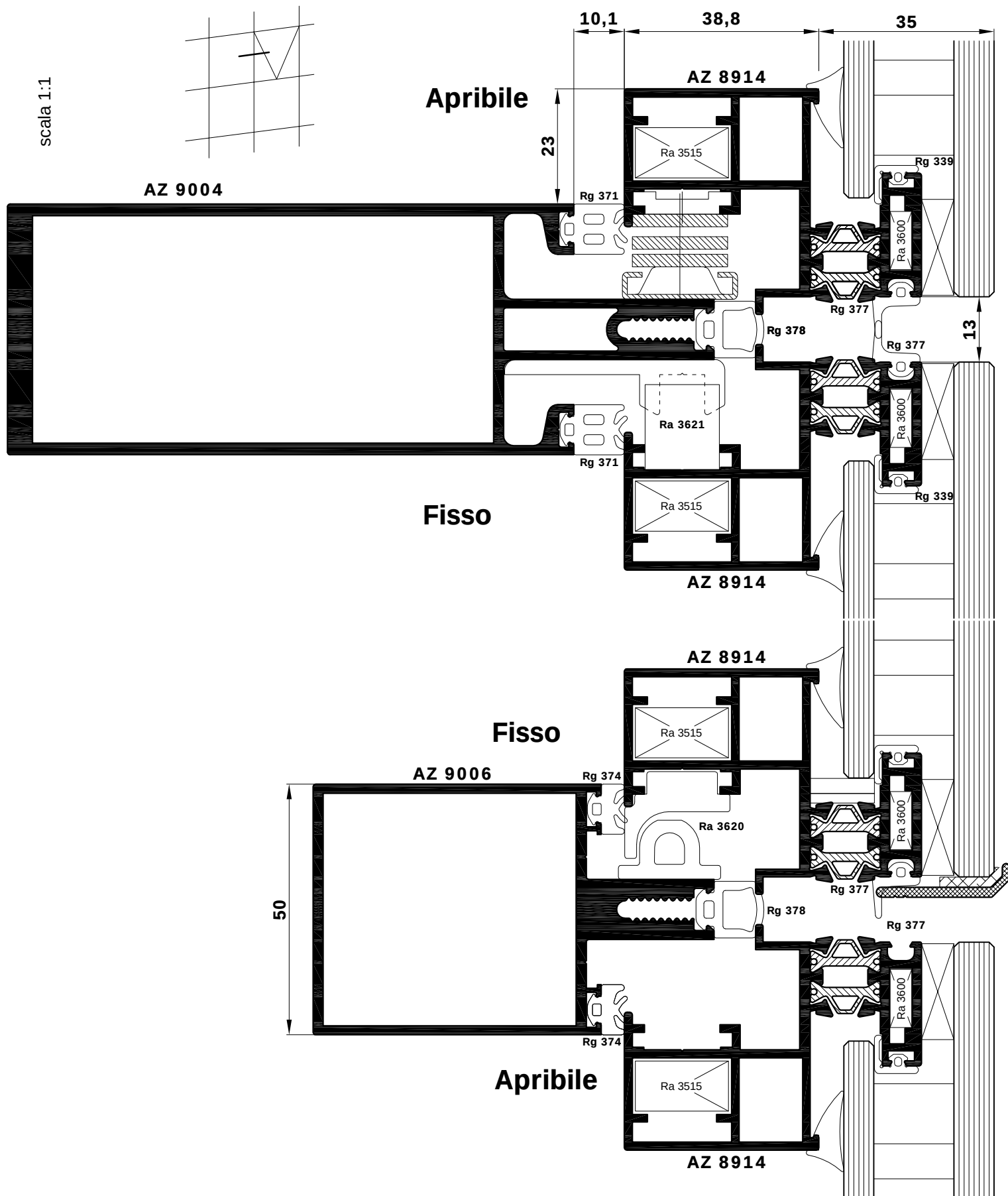
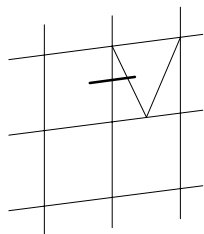
Apribile

Ra 3515

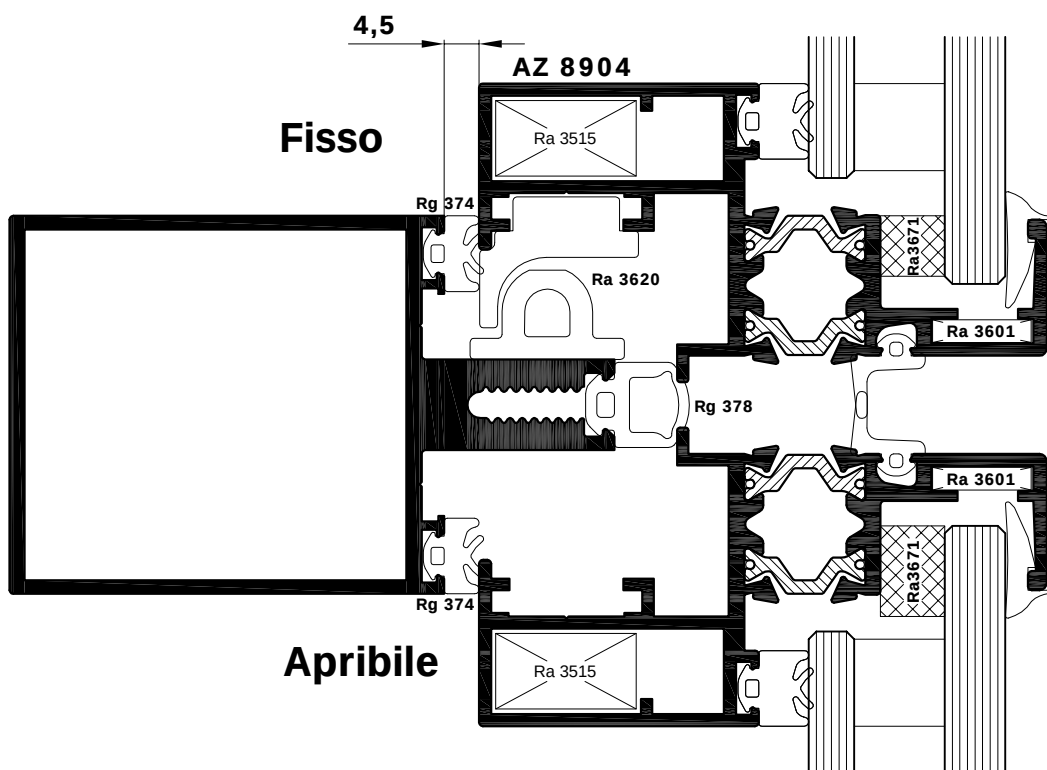
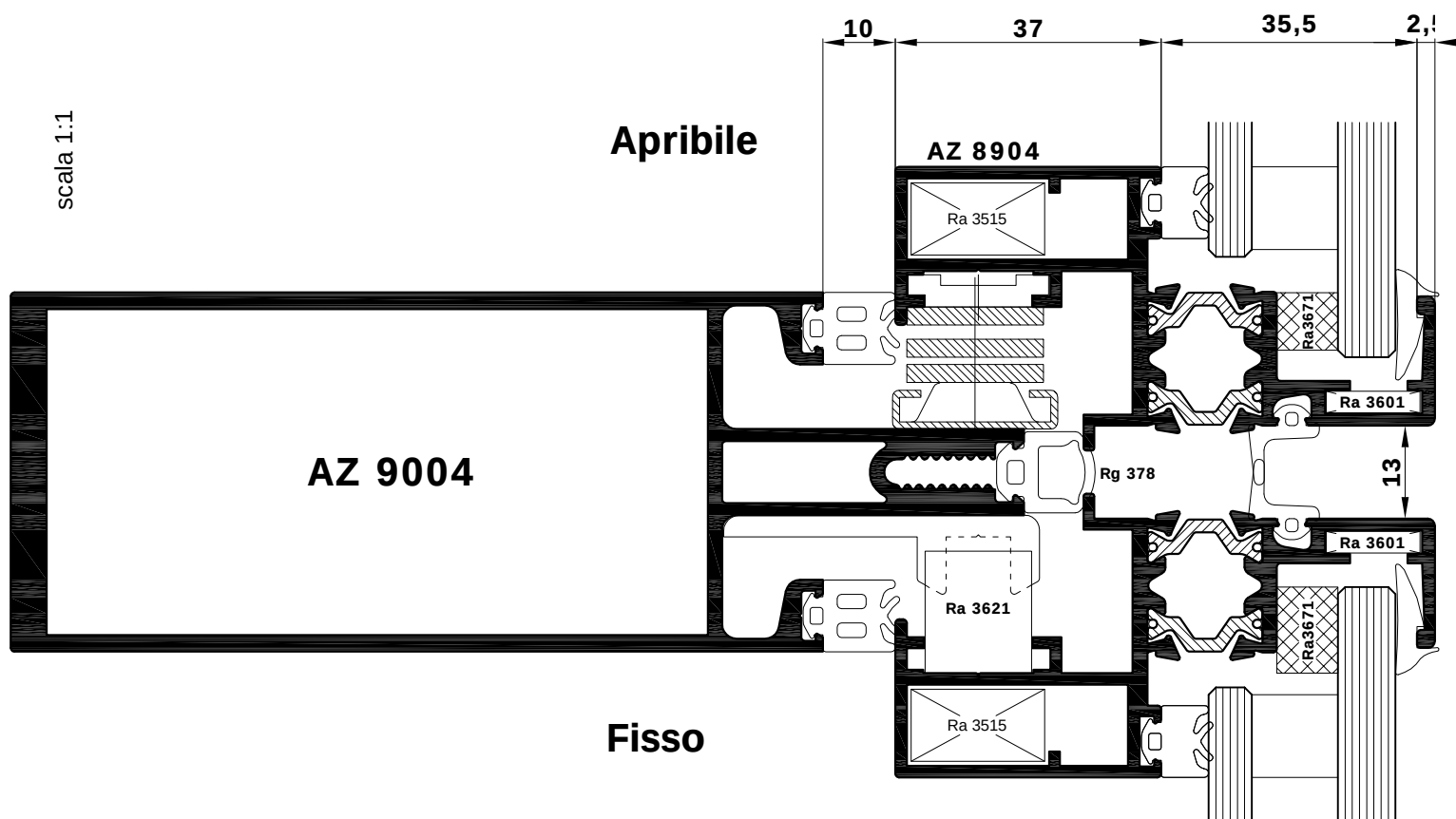
Rg 374

Ra 3600

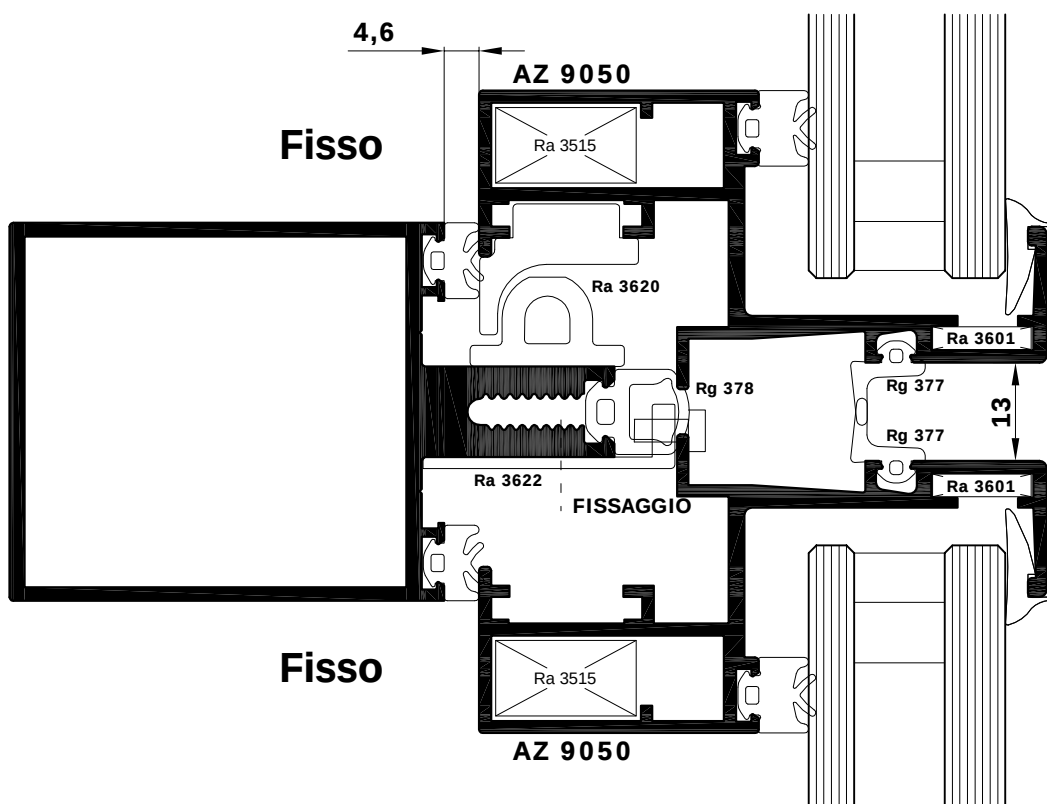
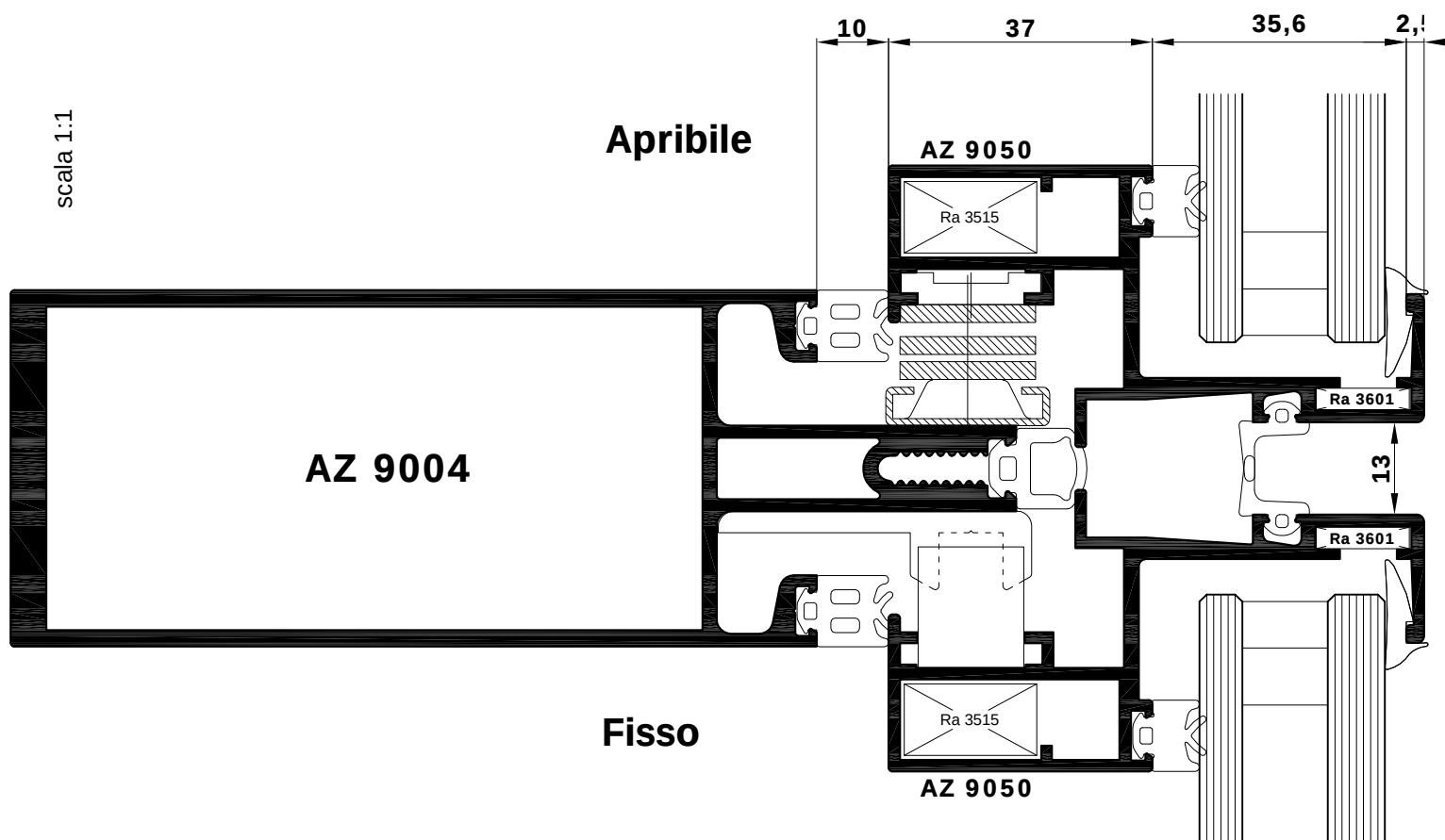
scala 1:1



scala 1:1



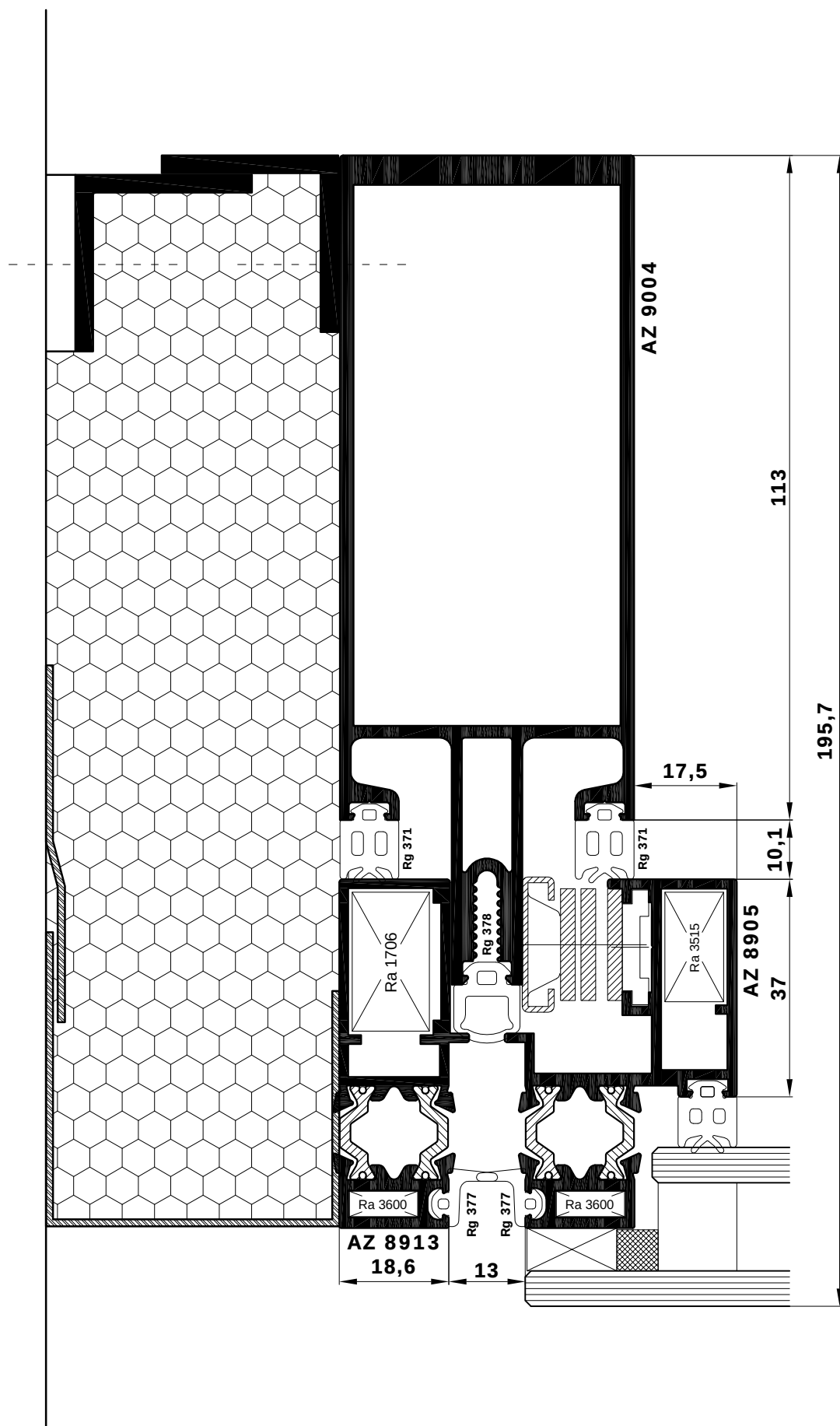
scala 1:1



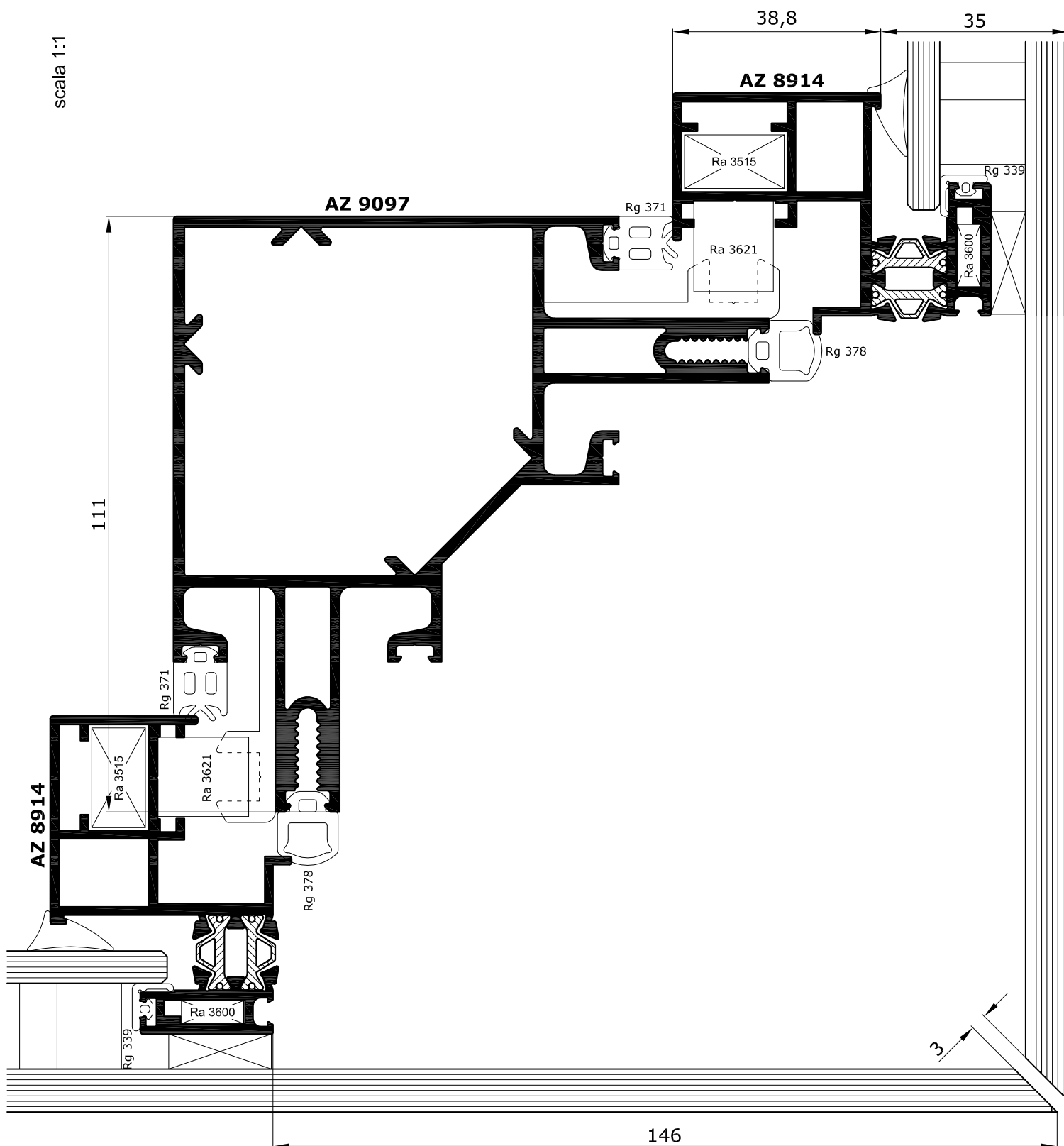
scala 1:1

sezioni sections

FACCIATA STRUTTURALE E SEMISTRUTTURALE Collegamento alla muratura

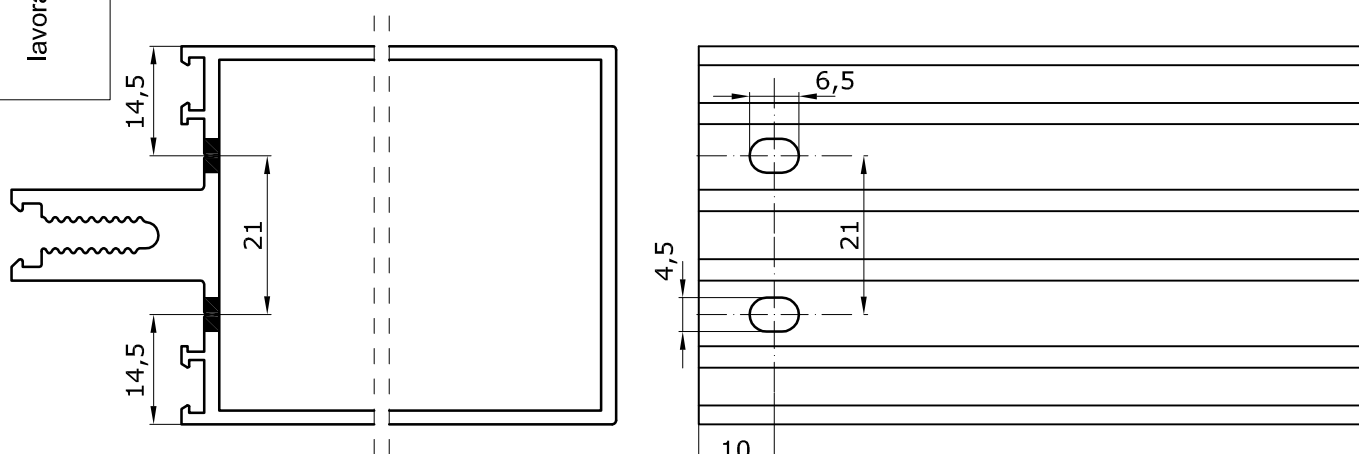


scala 1:1



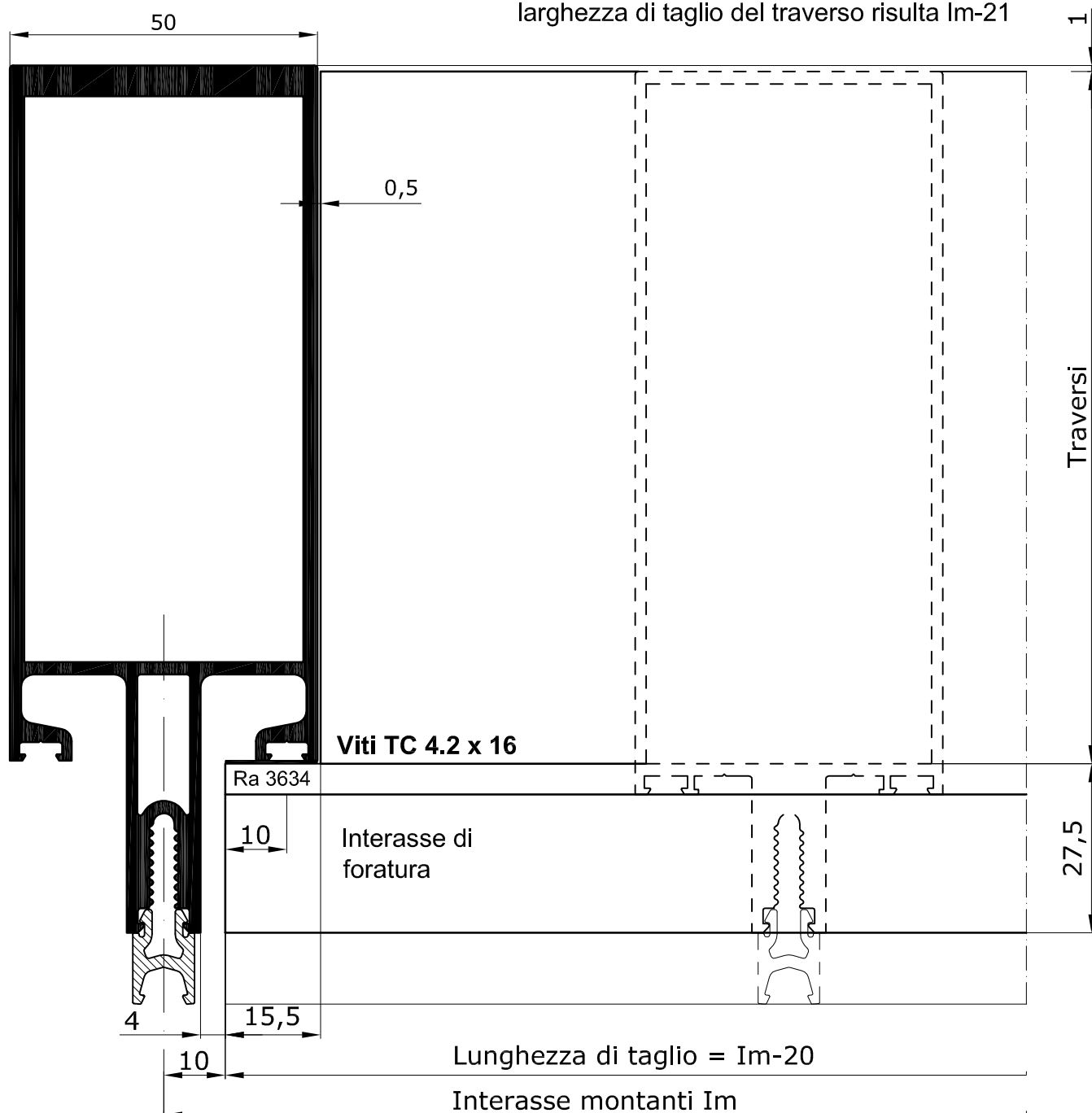
MONTAGGIO FRONTALE/SEQUENZIALE

Applicazione traverso al montante senza tappo e senza cavallotto

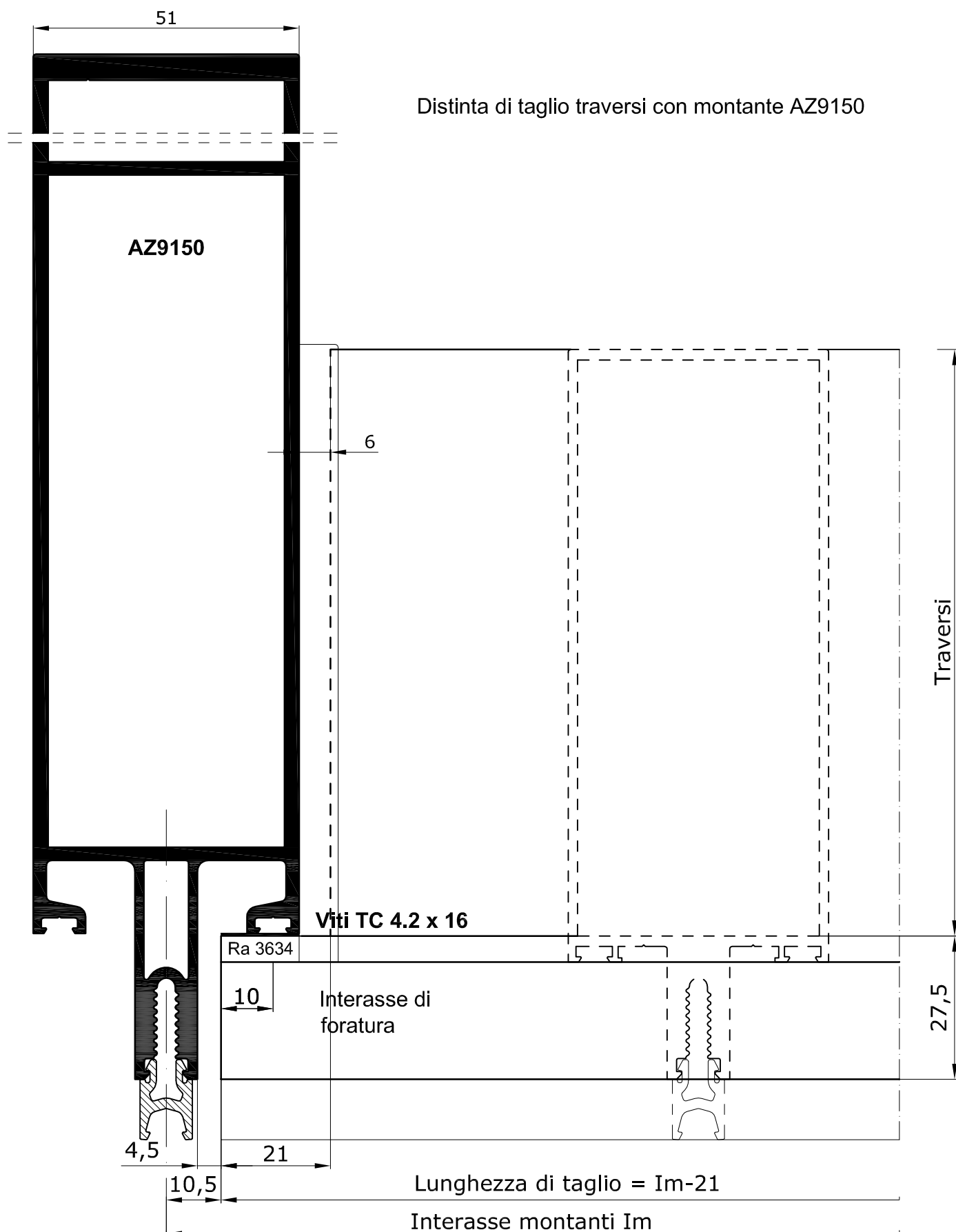


DISTINTA DI TAGLIO TRAVERSI

N.B.: se si utilizza il montante AZ9150 la larghezza di taglio del traverso risulta Im-21

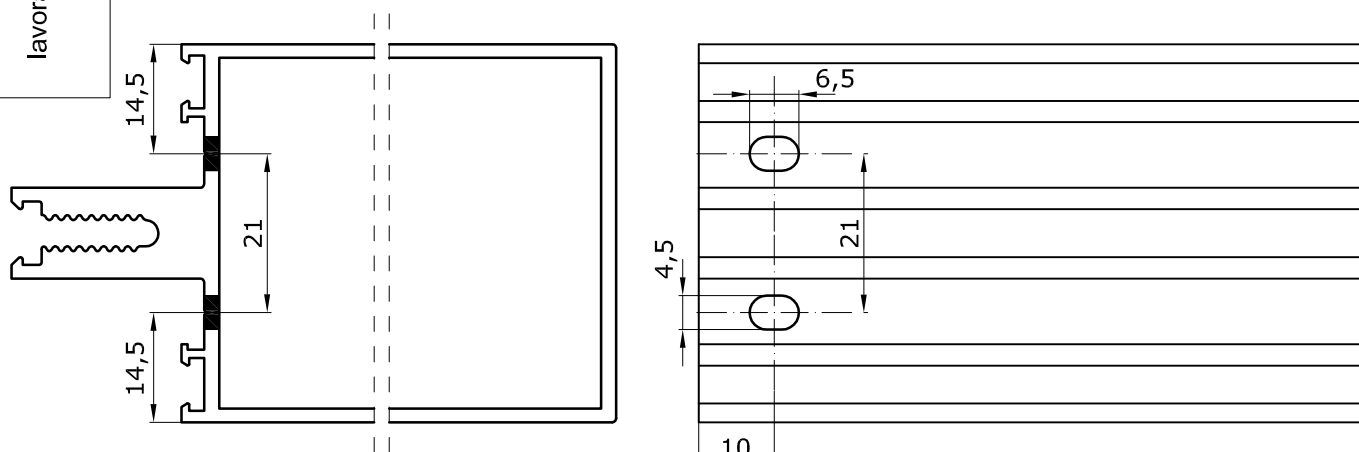


DISTINTA DI TAGLIO TRAVERSI CON MONTANTE AZ9150



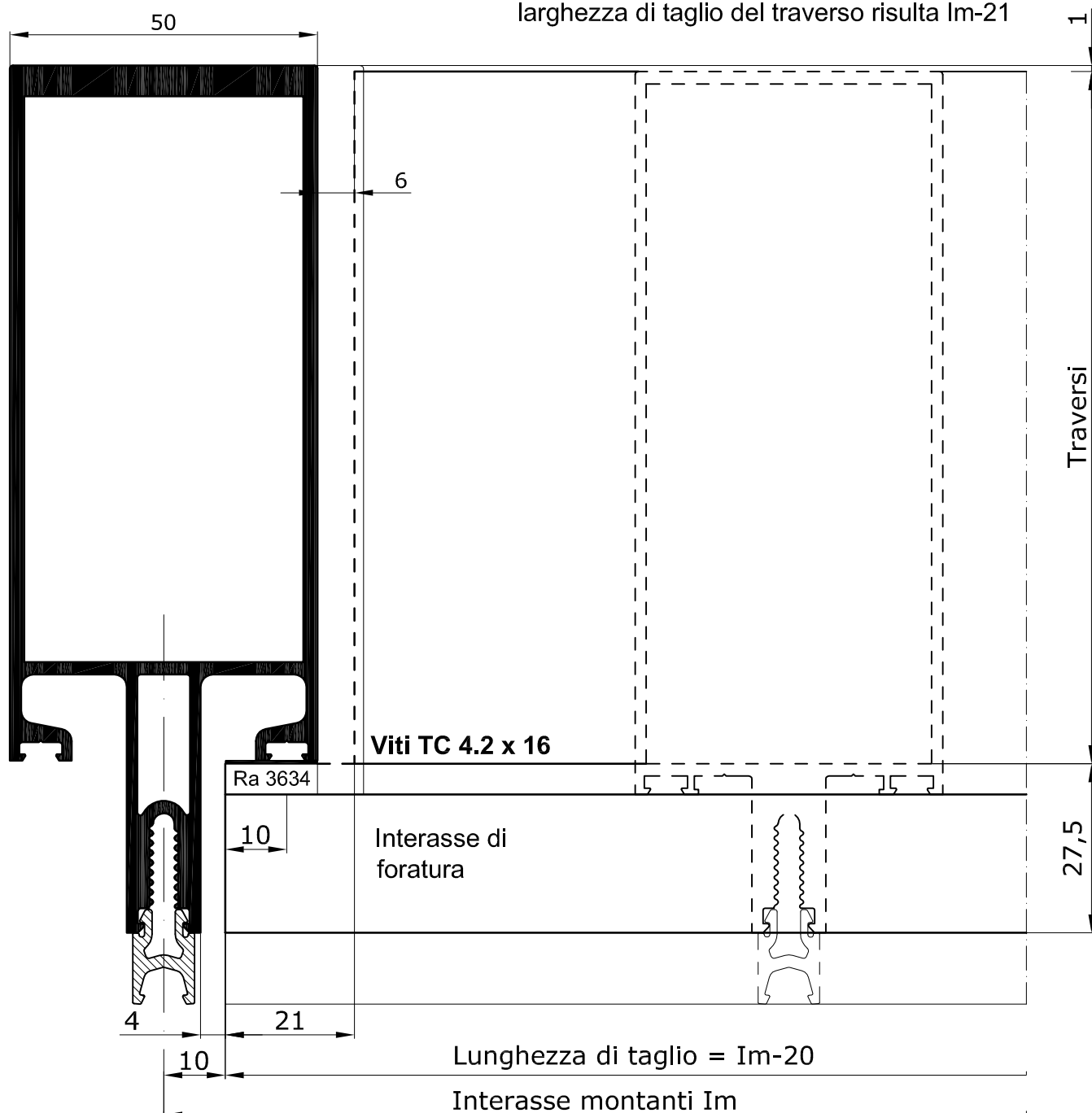
MONTAGGIO FRONTALE/SEQUENZIALE

Applicazione traverso al montante con tappo e senza cavallotto



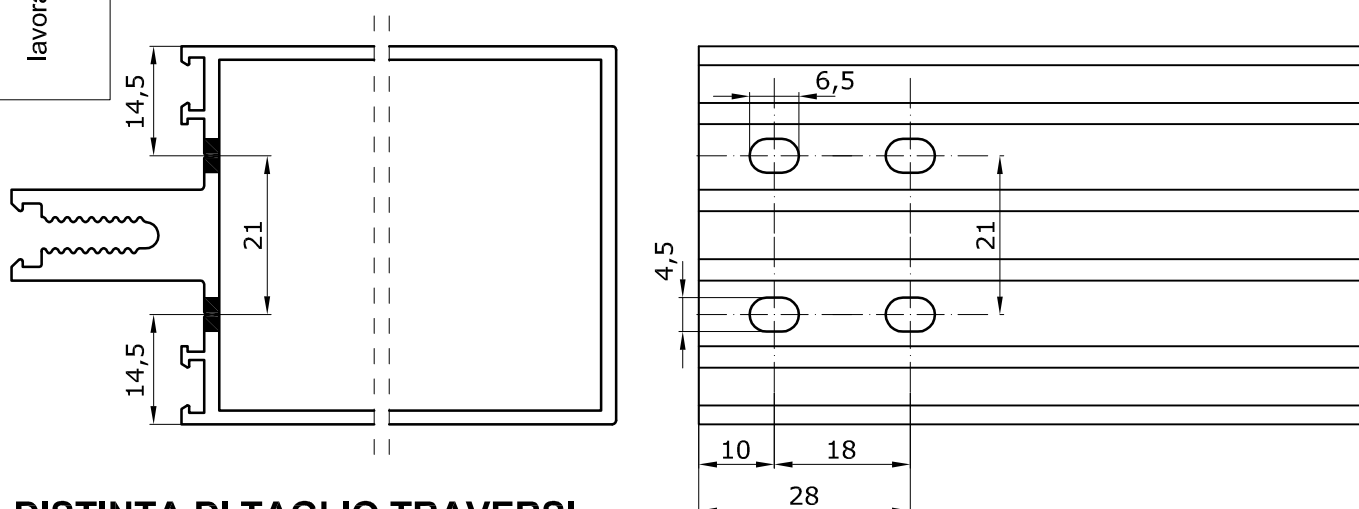
DISTINTA DI TAGLIO TRAVERSI

N.B.: se si utilizza il montante AZ9150 la larghezza di taglio del traverso risulta Im-21



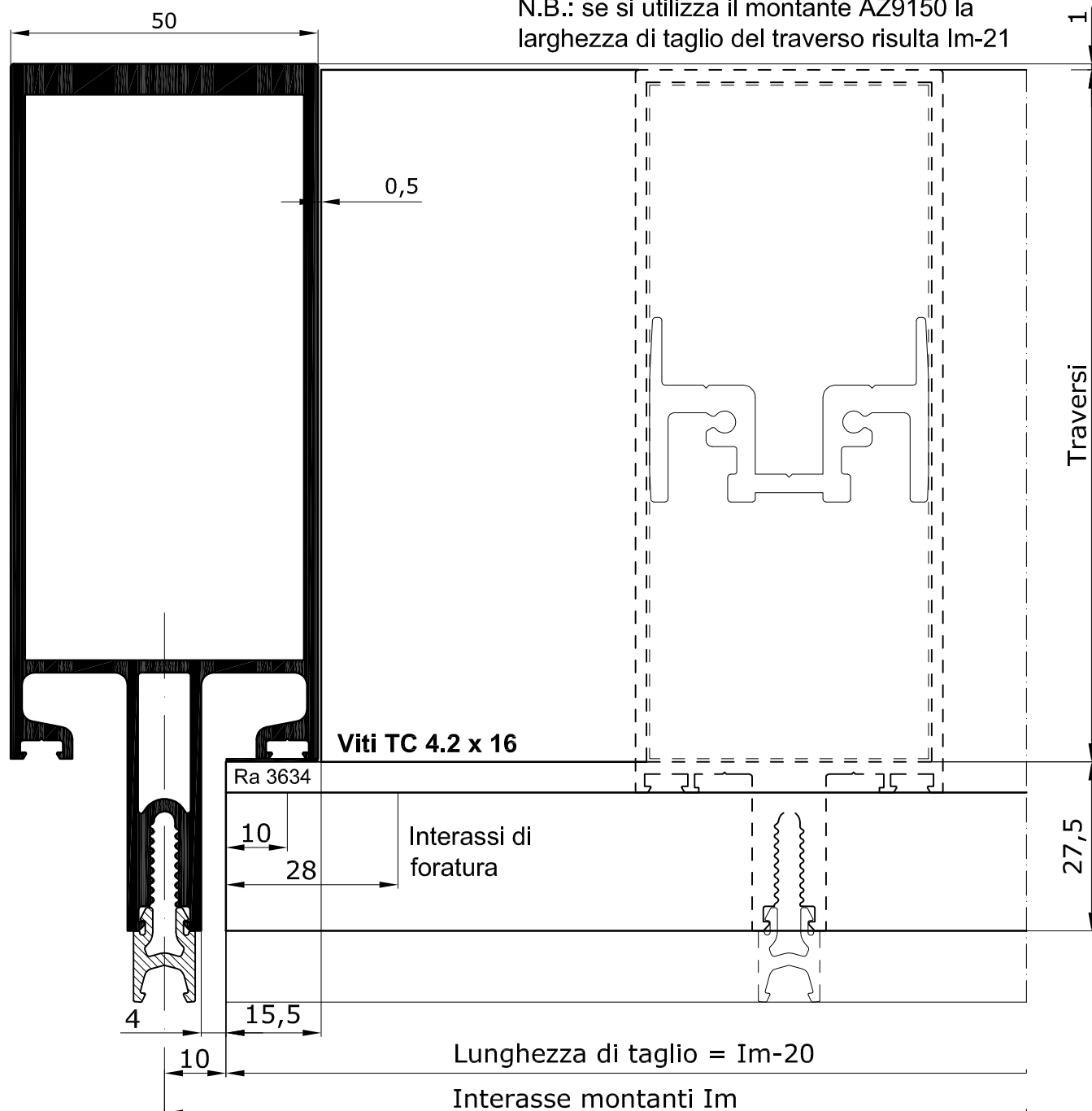
MONTAGGIO SEQUENZIALE

Applicazione traverso al montante senza tappo e con cavallotto



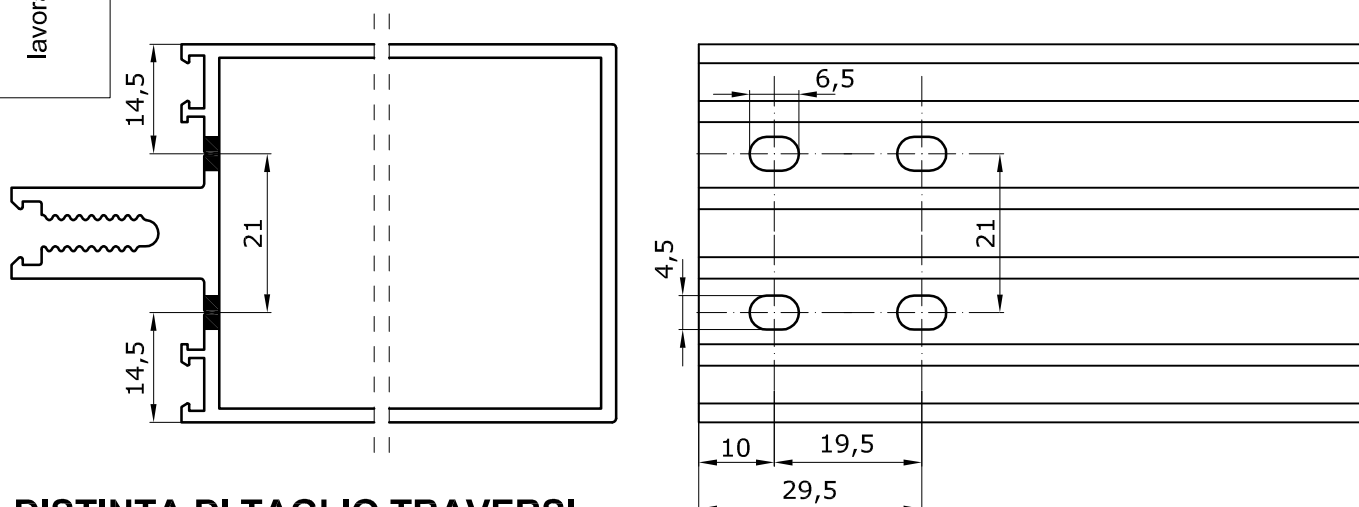
DISTINTA DI TAGLIO TRAVERSI

N.B.: se si utilizza il montante AZ9150 la larghezza di taglio del traverso risulta Im-21



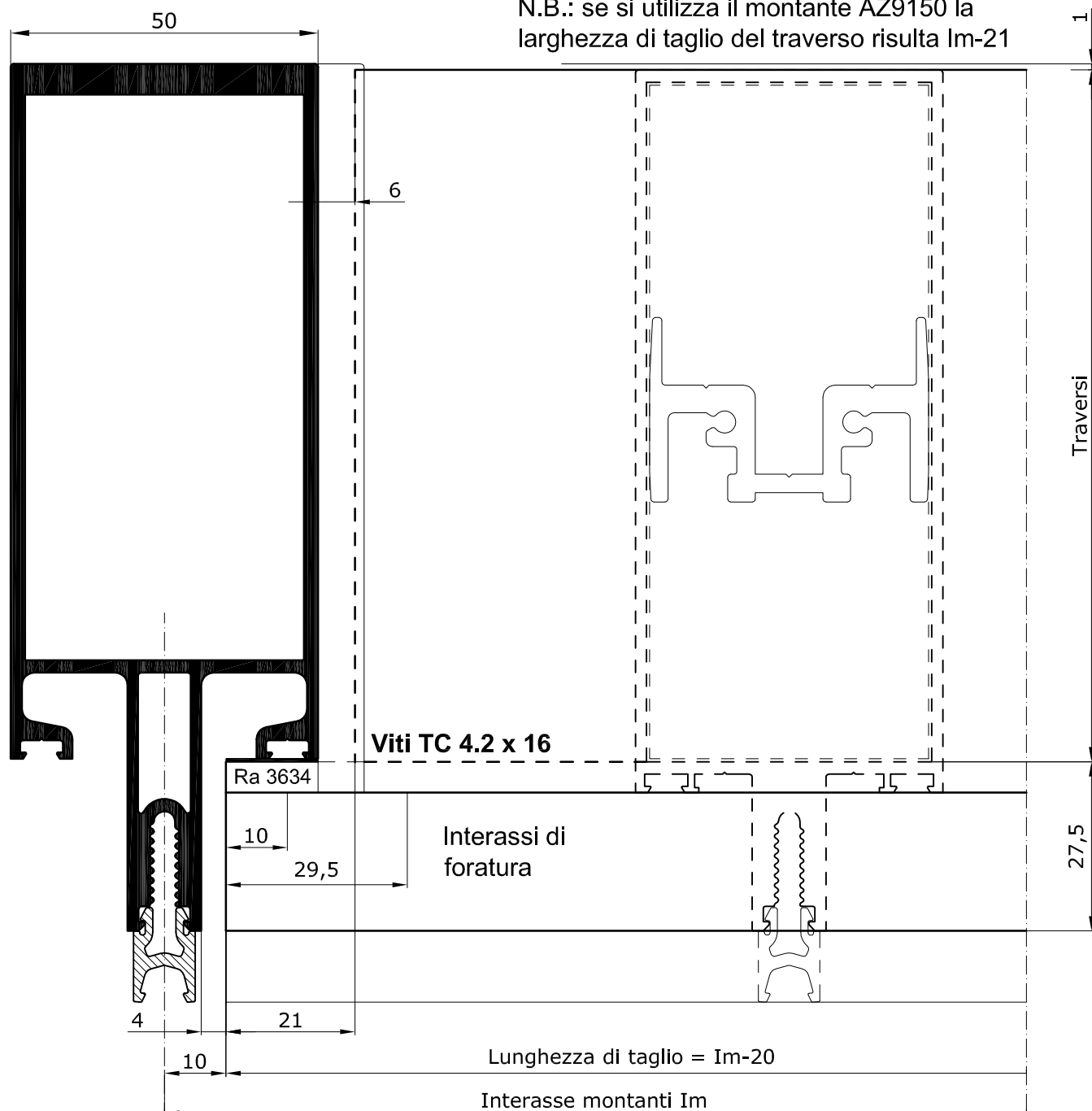
MONTAGGIO SEQUENZIALE

Applicazione traverso al montante con tappo e cavallotto



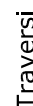
DISTINTA DI TAGLIO TRAVERSI

N.B.: se si utilizza il montante AZ9150 la larghezza di taglio del traverso risulta Im-21





—

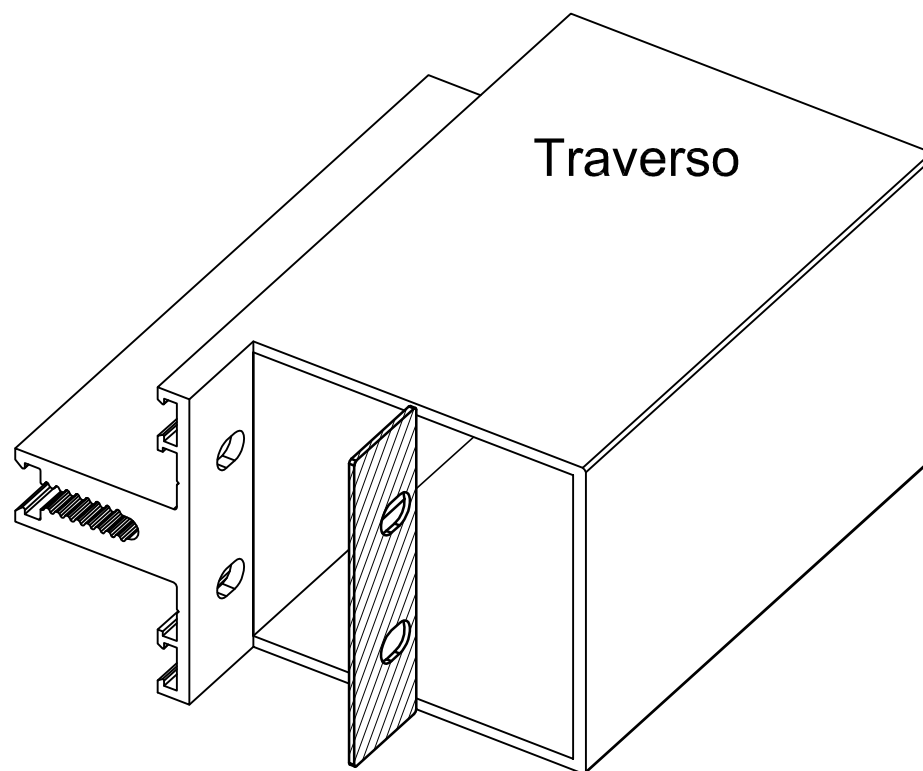


27,5

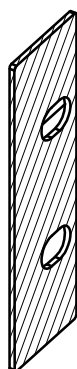
Lunghezza di taglio = Im-20

Interasse montanti Im

Applicazione piastrina adesiva

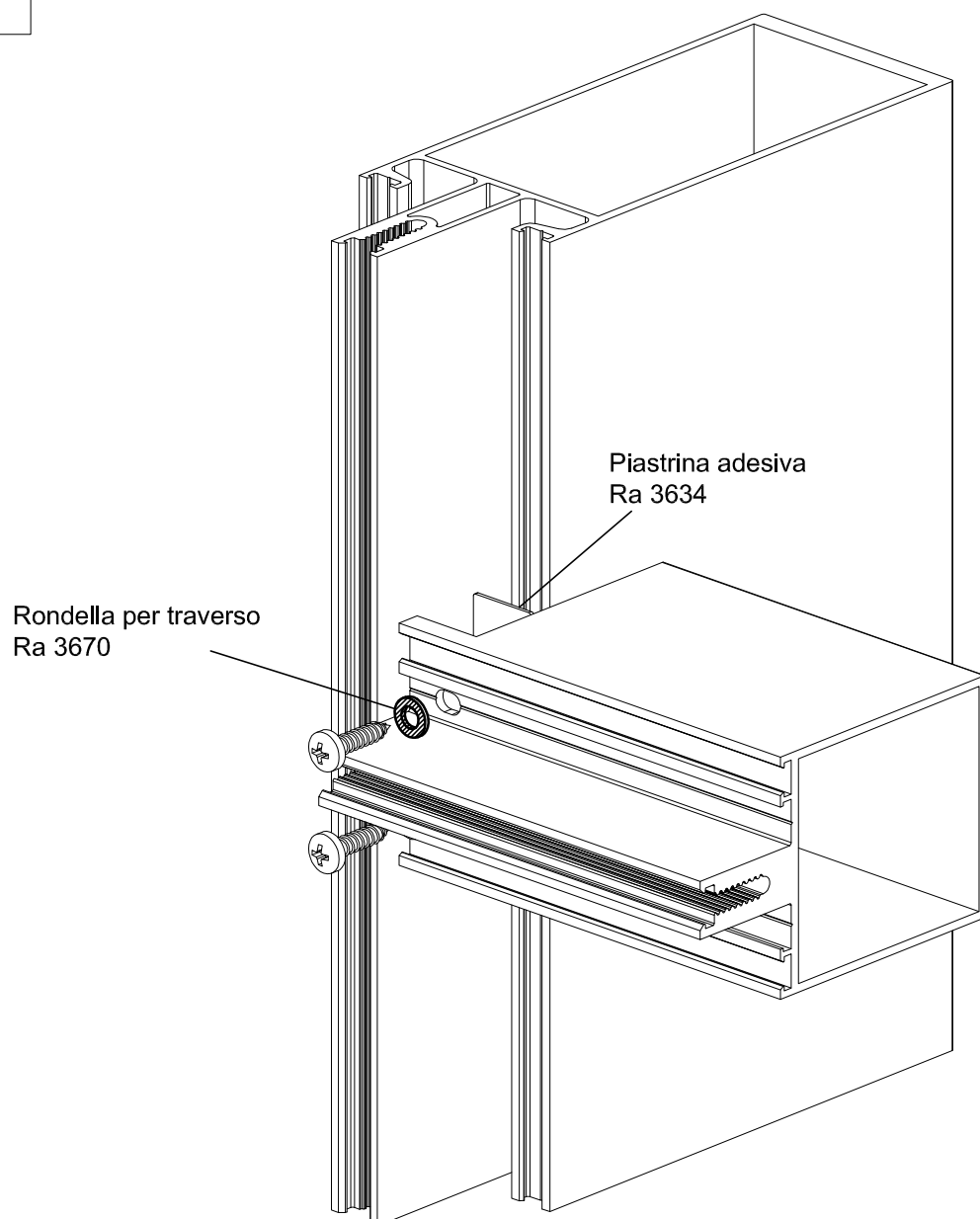


Piastrina adesiva
Ra 3634

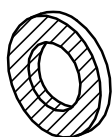


La piastrina adesiva Ra 3634
viene incollata al traverso
prima che questo venga
avvitato al montante

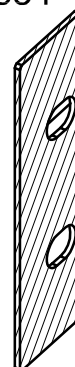
Applicazione rondella per traverso



Rondella per
traverso Ra 3670

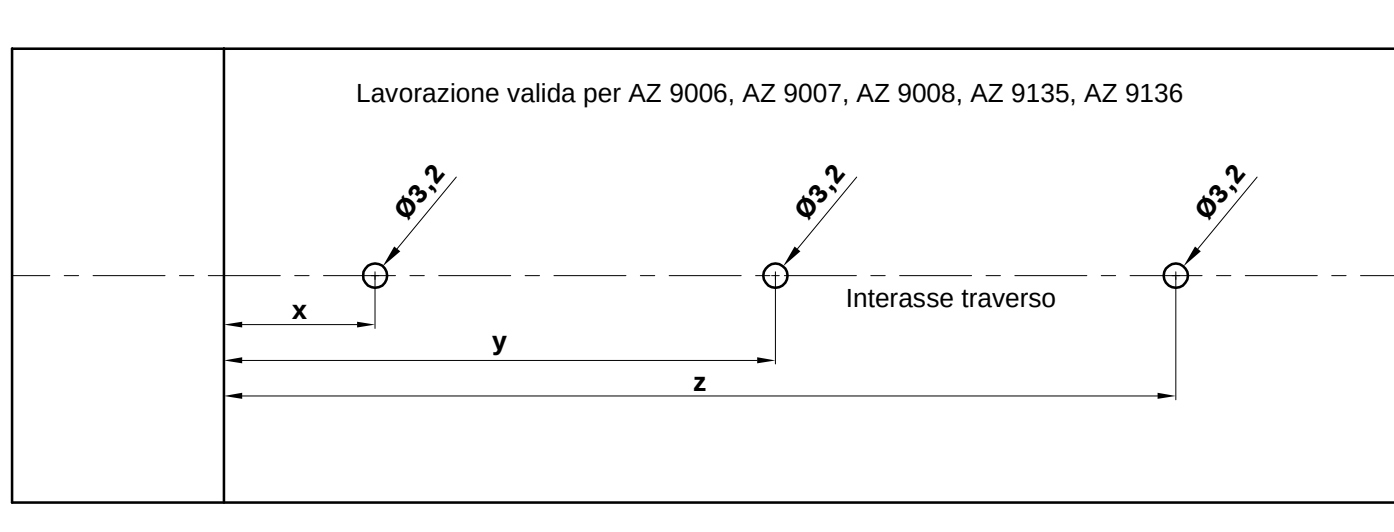
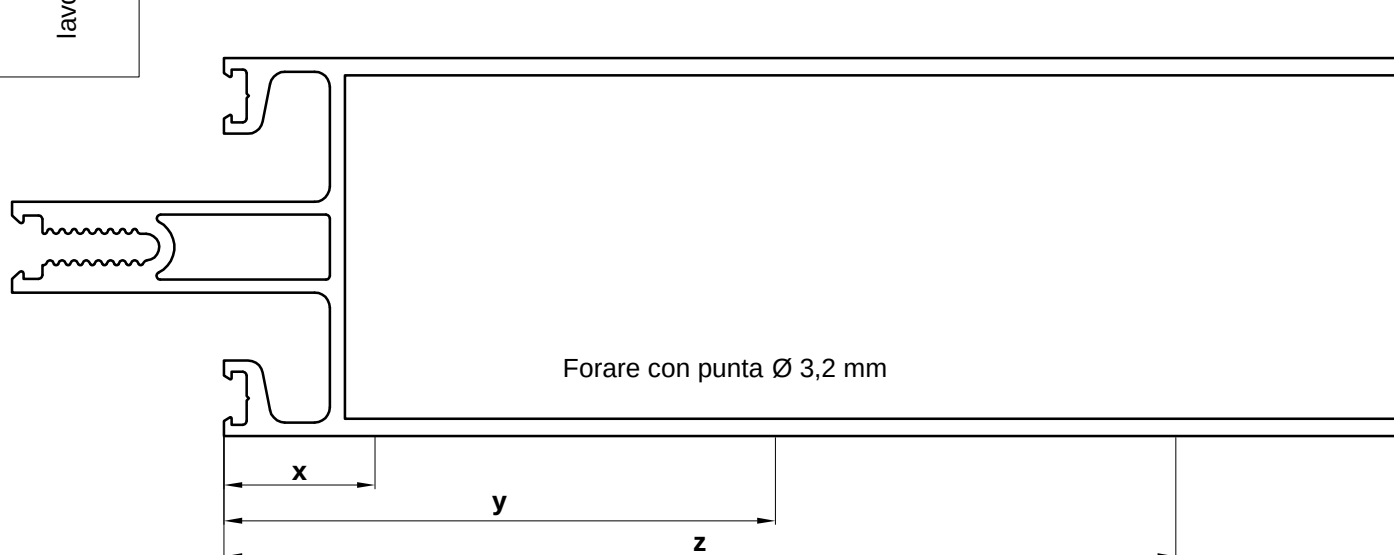


La piastrina adesiva Ra 3634
viene incollata al traverso
prima che questo venga
avvitato al montante



SISTEMA DI FORATURA MONTANTI PER APPLICAZIONE TRAVERSI

- Metodo di montaggio traversi: **SEQUENZIALE**

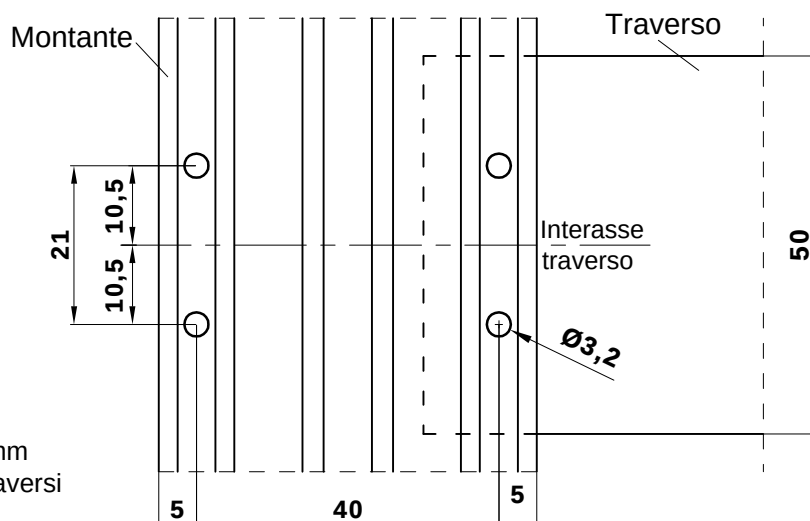


Schema valido per tutti i tipi di fissaggio

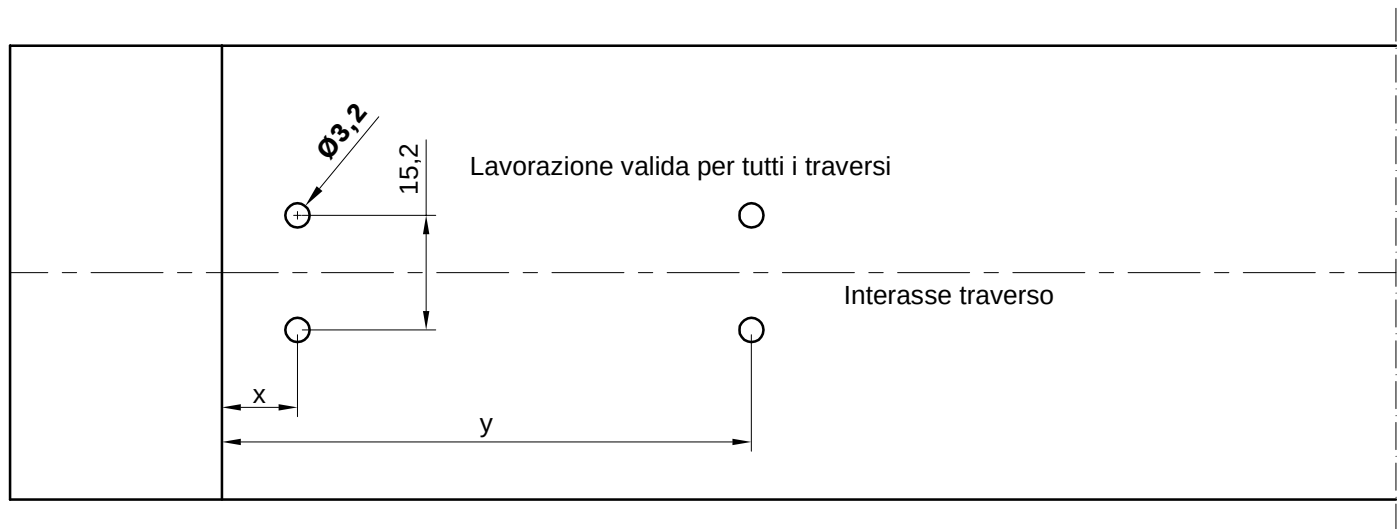
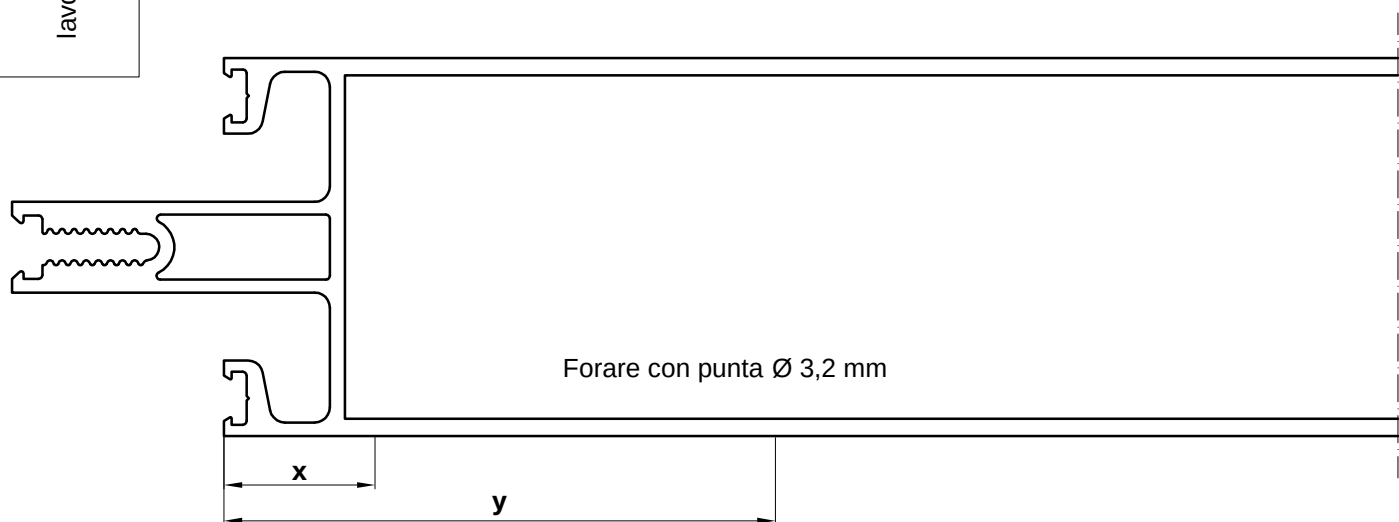
TRAVERSI	x (mm)	y (mm)	z (mm)
AZ 9006	20	35	---
AZ 9007	20	54,5	---
AZ 9008	20	54,5	83
AZ 9135	20	83	126
AZ 9136	20	83	151

NOTA:

Per il traverso AZ 9005 effettuare **2 fori** a x=10 mm posti simmetricamente rispetto all'interasse dei traversi ad una distanza di 13,5 mm da tale asse

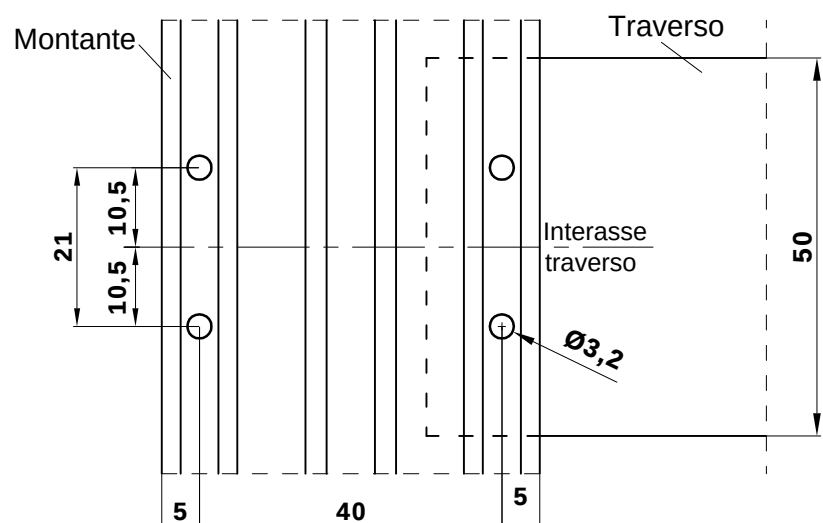


SISTEMA DI FORATURA MONTANTI PER APPLICAZIONE TRAVERSI
- Metodo di montaggio traversi: **FRONTALE**

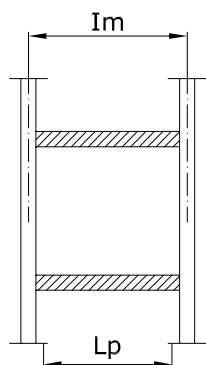


**Schema valido per
tutti i tipi di fissaggio**

TRAVERSI	x (mm)	y (mm)
AZ 9005	9,3	---
AZ 9006	25,3	---
AZ 9007	25,3	55,3
AZ 9008	25,3	83,3
AZ 9135	25,3	126,3
AZ 9136	25,3	145,3



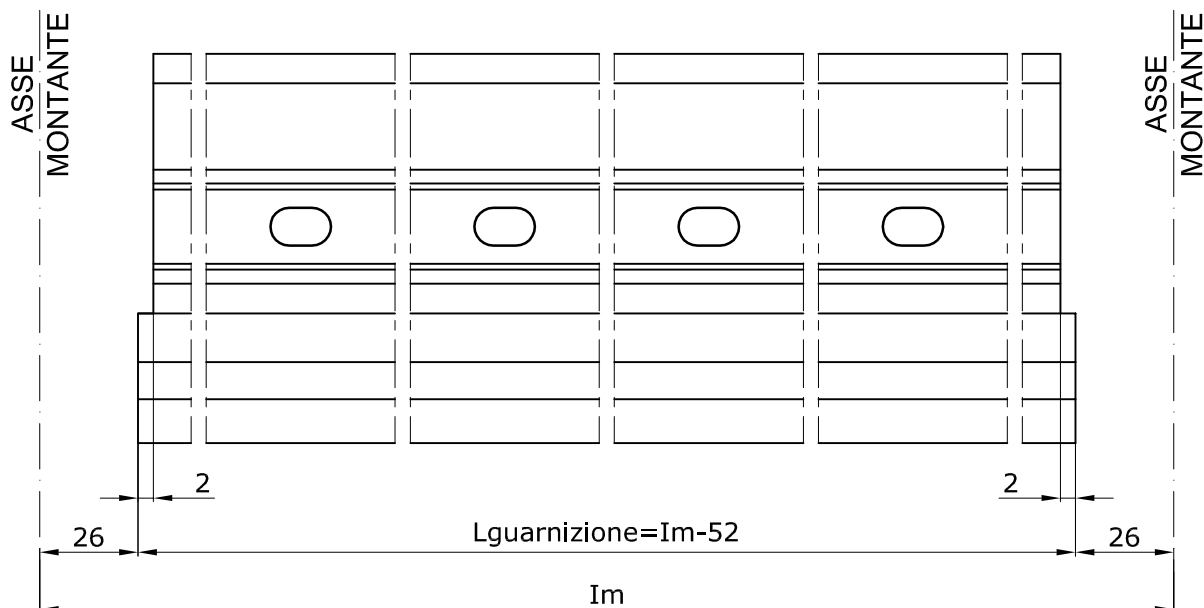
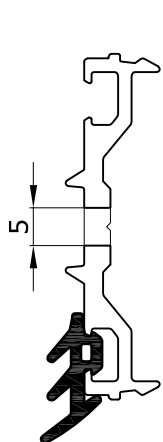
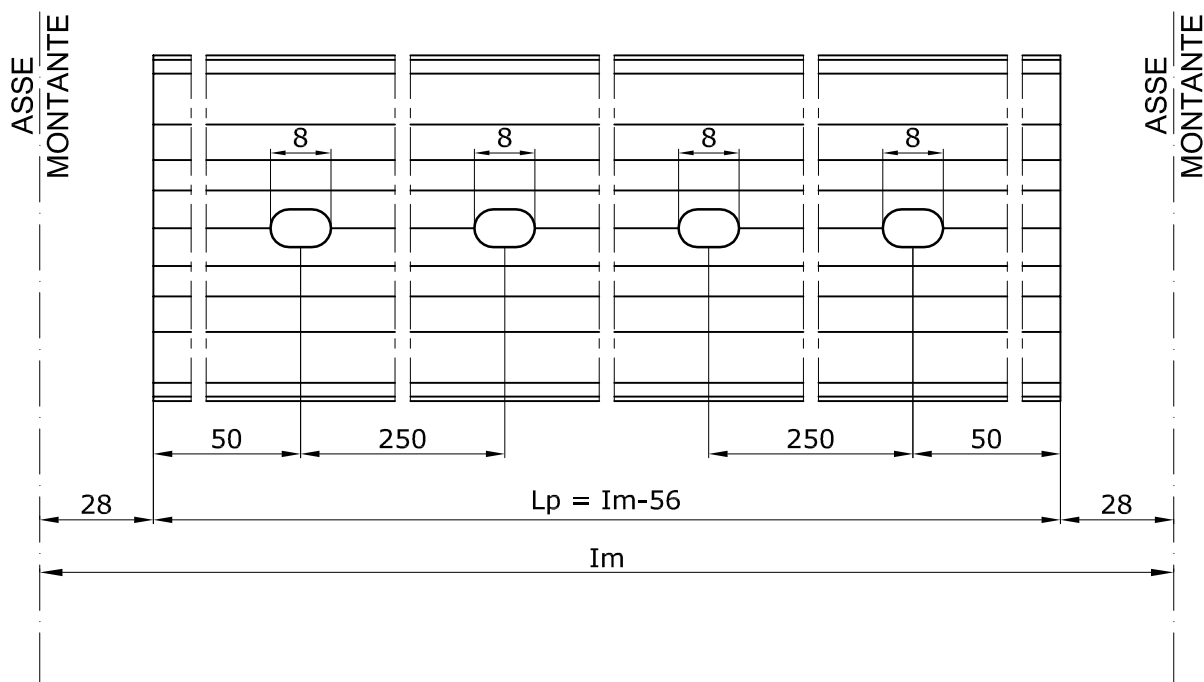
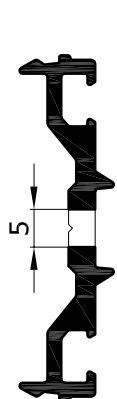
Lavorazione del pressore orizzontale per il fissaggio al traverso e taglio delle guarnizioni



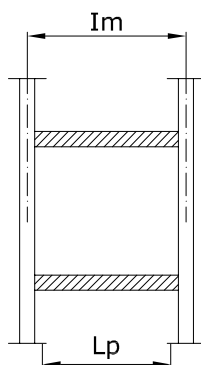
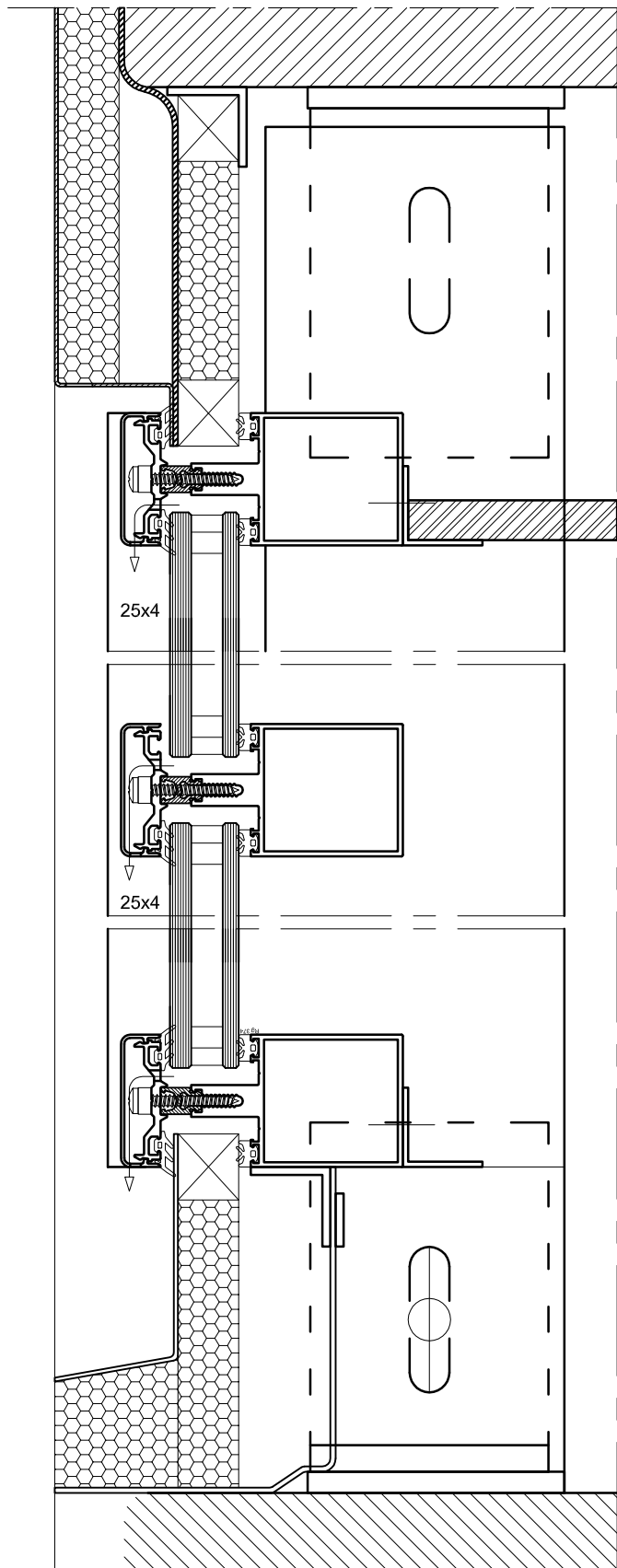
Im = interasse tra due montanti consecutivi
 Lp = lunghezza del pressore orizzontale

ISTRUZIONI PER LA SIGILLATURA

Sigillare l'estremità del pressore orizzontale AZ 9025 dopo il posizionamento della copertina verticale.

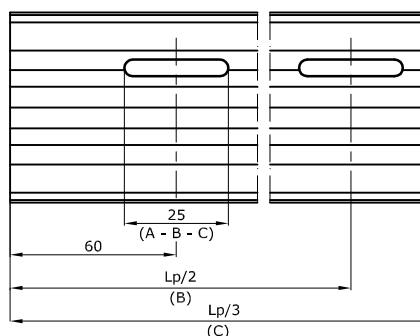
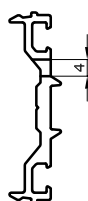
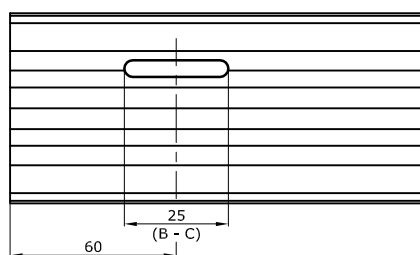
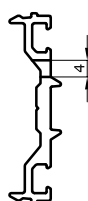
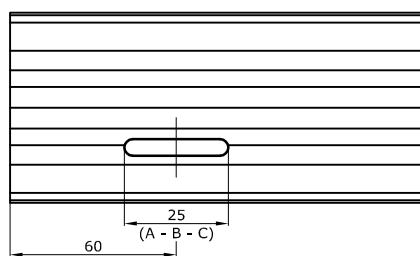
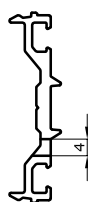
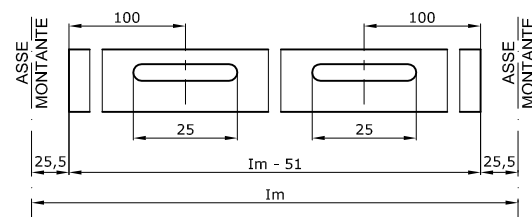


Lavorazione del pressore orizzontale e della copertina orizzontale per l'aerazione dei moduli



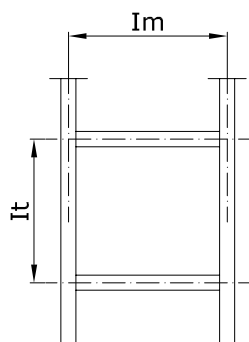
Im = interasse tra due montanti consecutivi
Lp = lunghezza del pressore orizzontale

A = $Im \leq 900 \text{ mm}$
B = $900 < Im \leq 1300$
C = $Im > 1300 \text{ mm}$



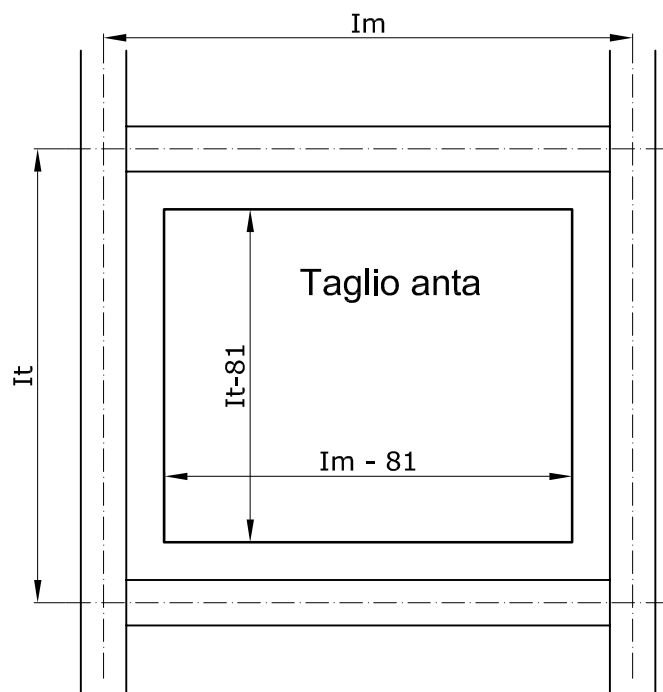
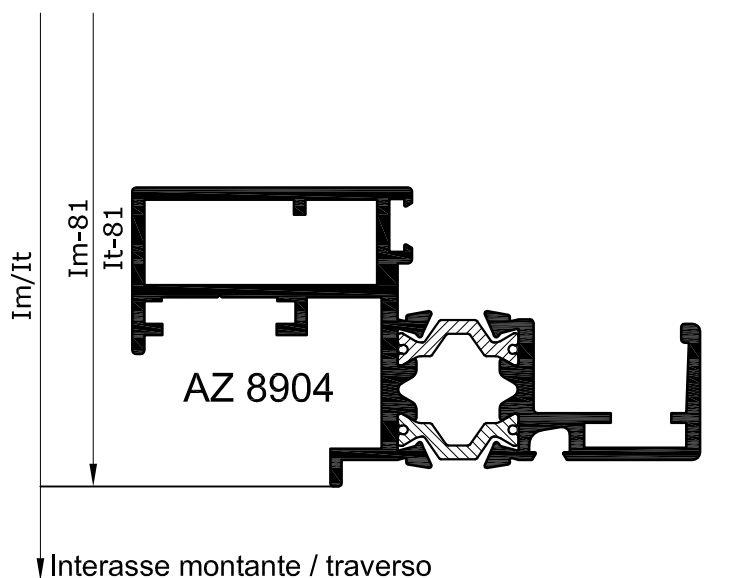
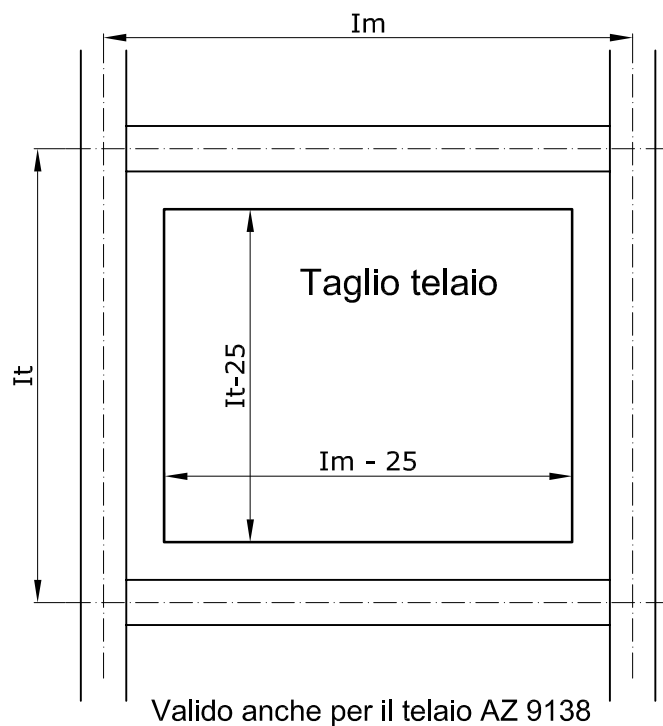
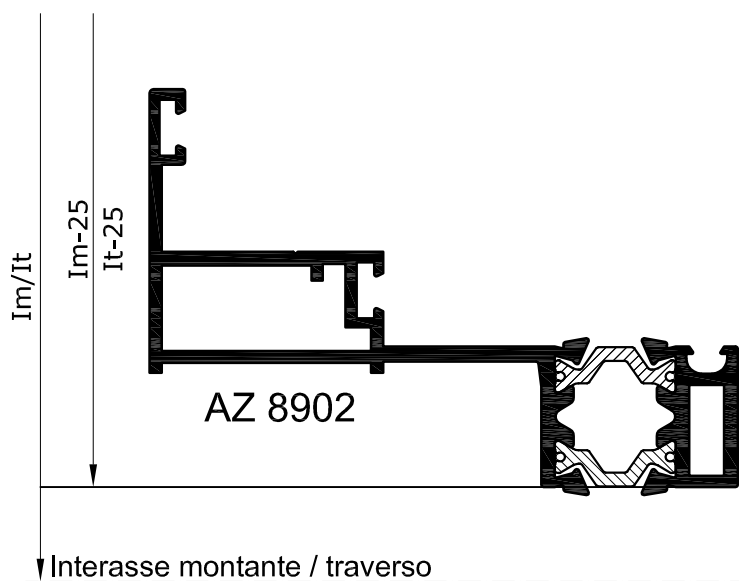
MONTANTI E TRAVERSI

Distinta di taglio soluzioni per apribili



Im = interasse tra due montanti consecutivi
 It = interasse tra due traversi consecutivi

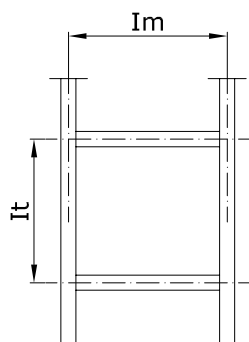
Vaio per montanti
 AZ9004 e AZ9133



Valido anche per le ante AZ 8905, AZ 8914, AZ 9050 e AZ 9142

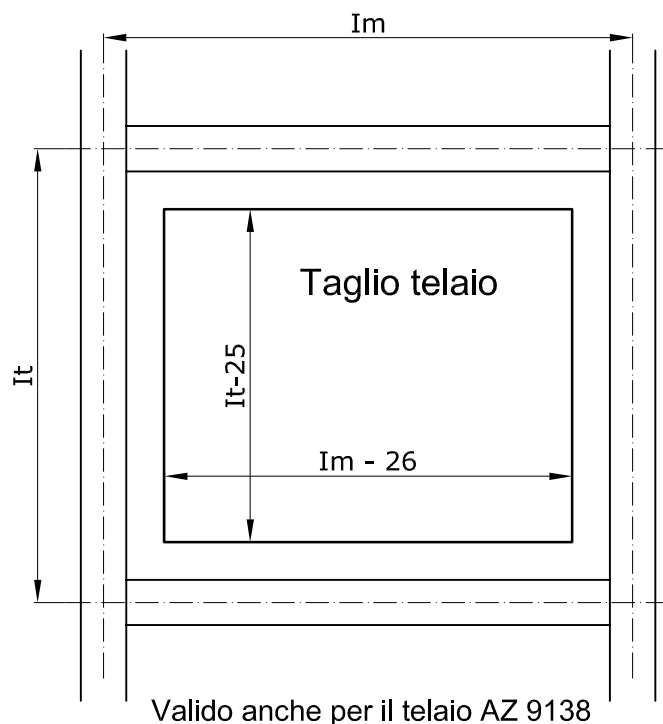
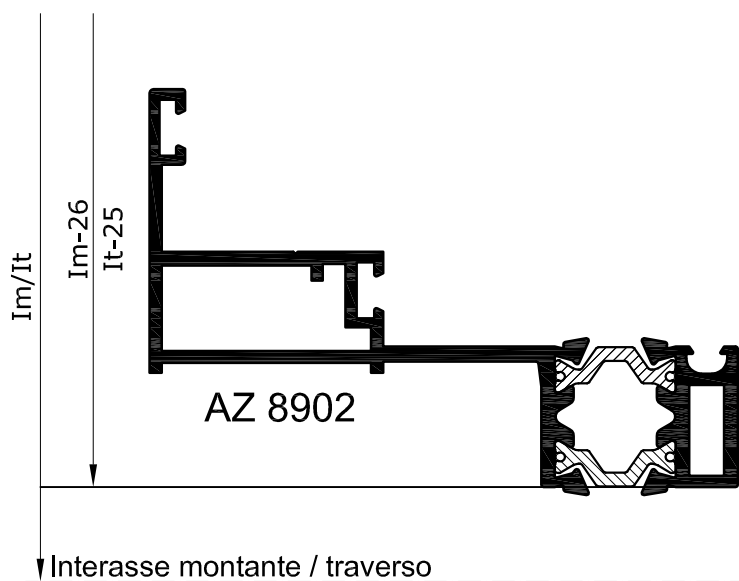
MONTANTI E TRAVERSI

Distinta di taglio soluzioni per apribili

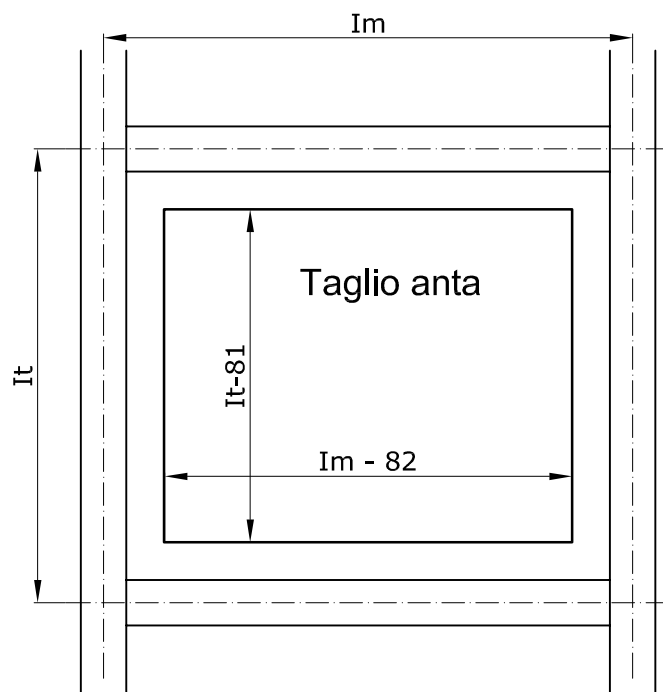
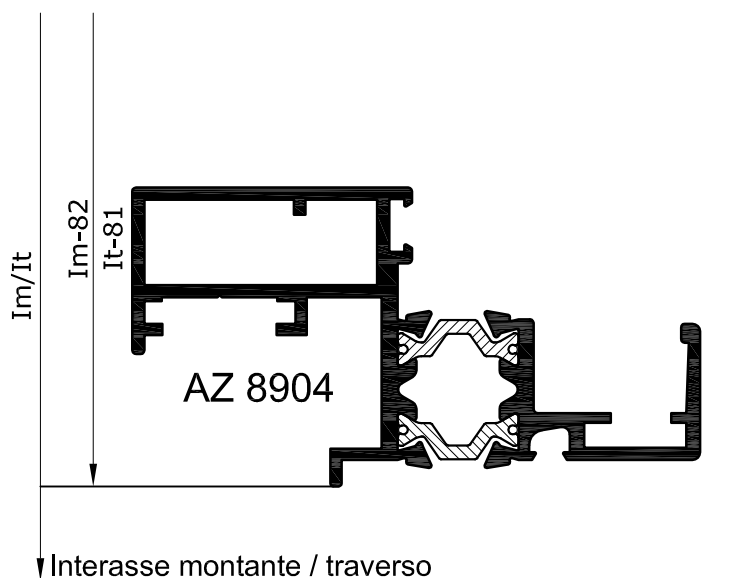


Im = interasse tra due montanti consecutivi
 It = interasse tra due traversi consecutivi

Vaido per montante
 AZ9150

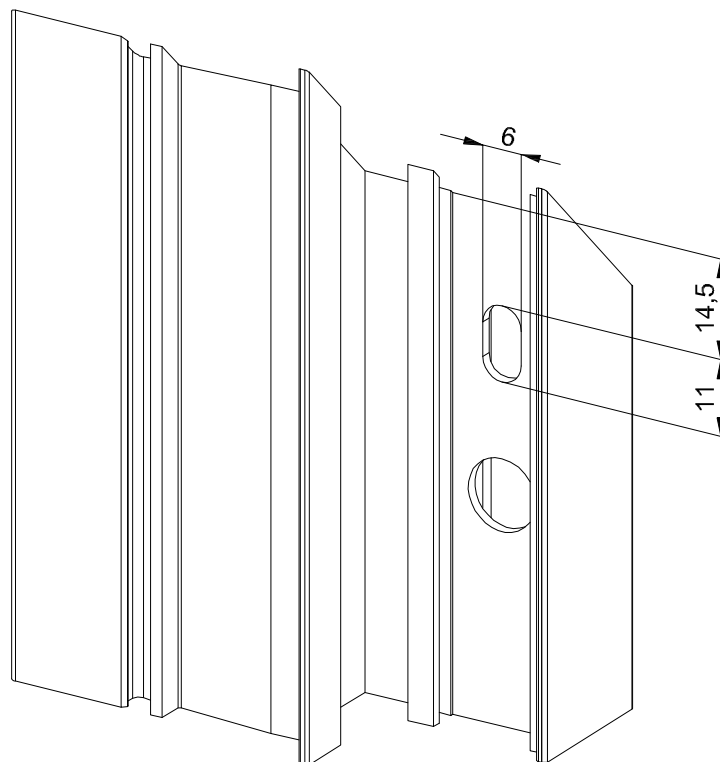
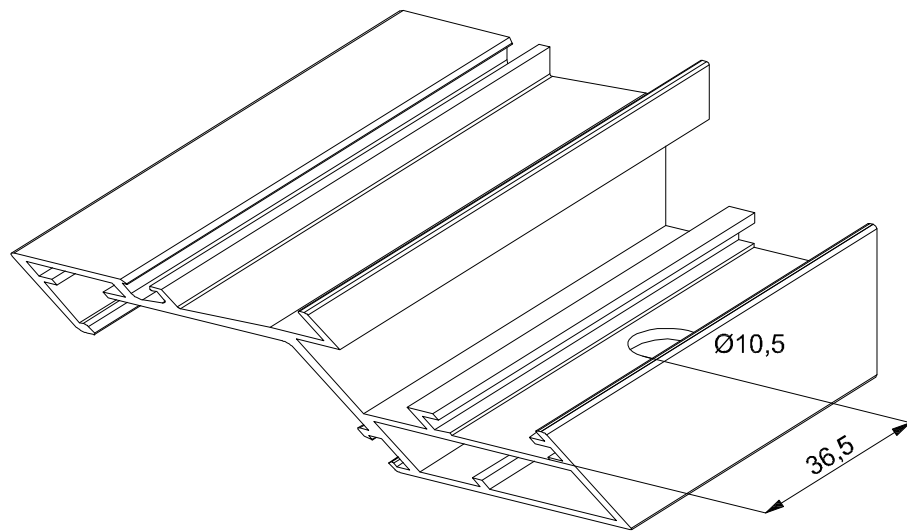
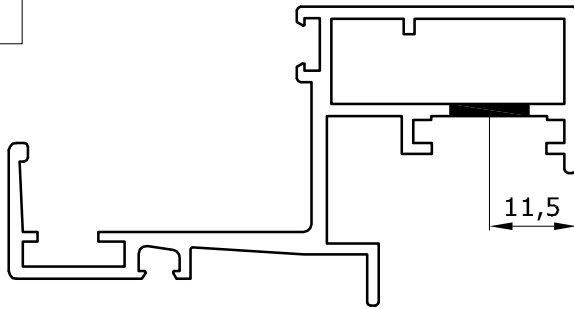


Valido anche per il telaio AZ 9138

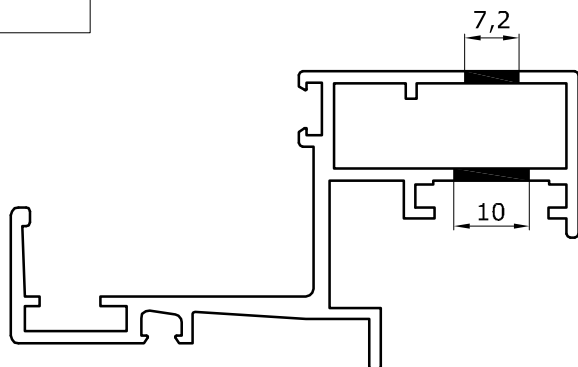


Valido anche per le ante AZ 8905, AZ 8914, AZ 9050 e AZ 9142

Applicazione squadretta

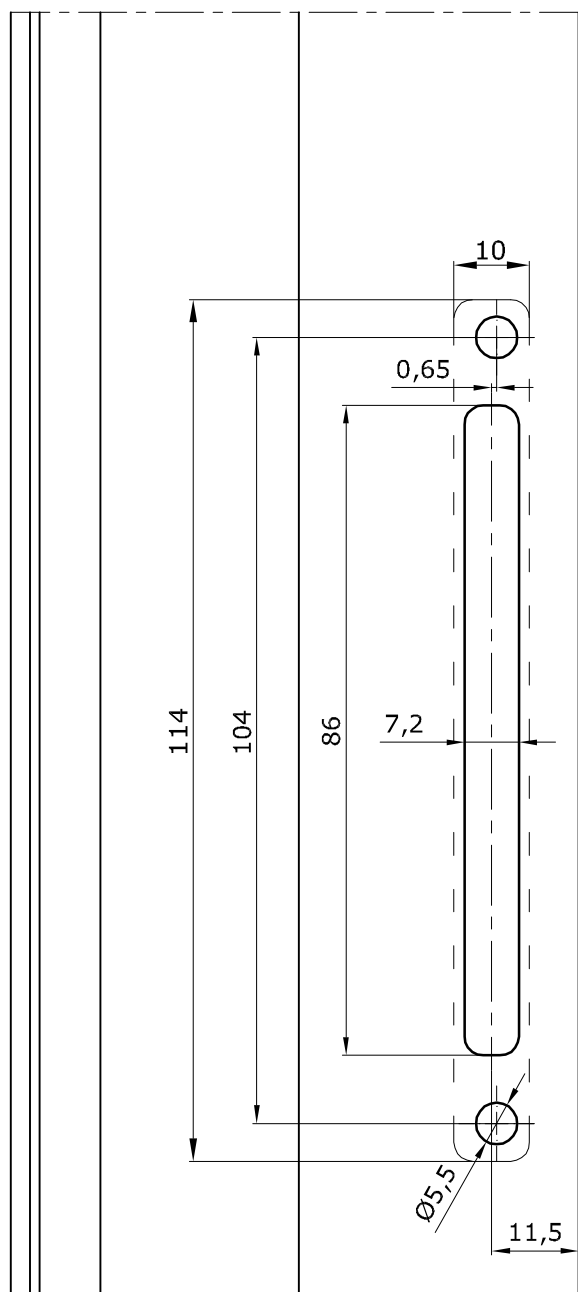


Applicazione cremonese



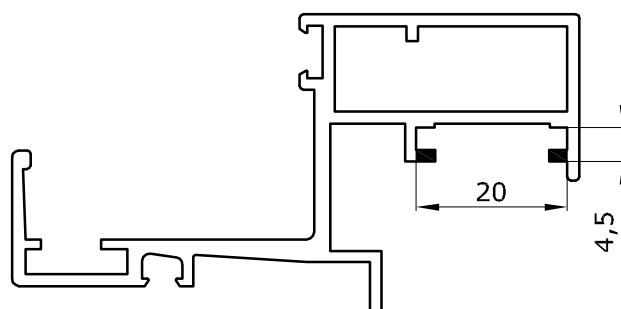
ANTA STRUTTURALE

Per l'anta AZ 8914 effettuare i fori per l'applicazione della cremonese prima di incollare il vetro

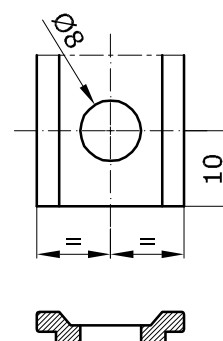


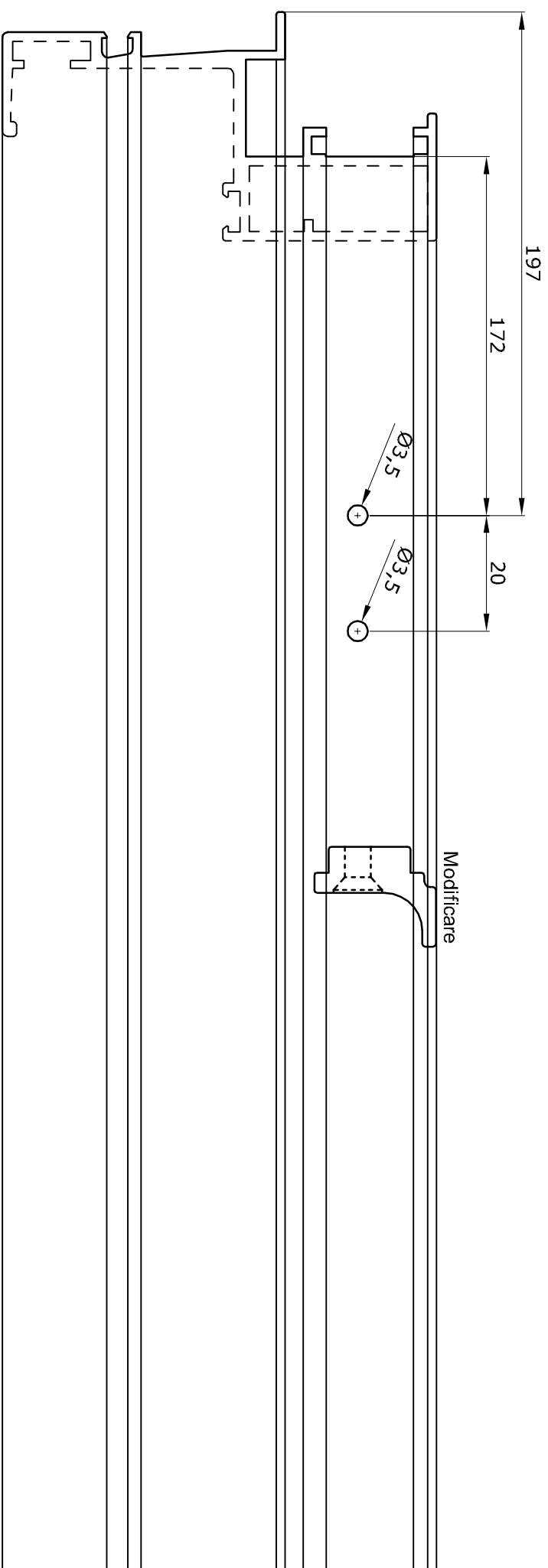
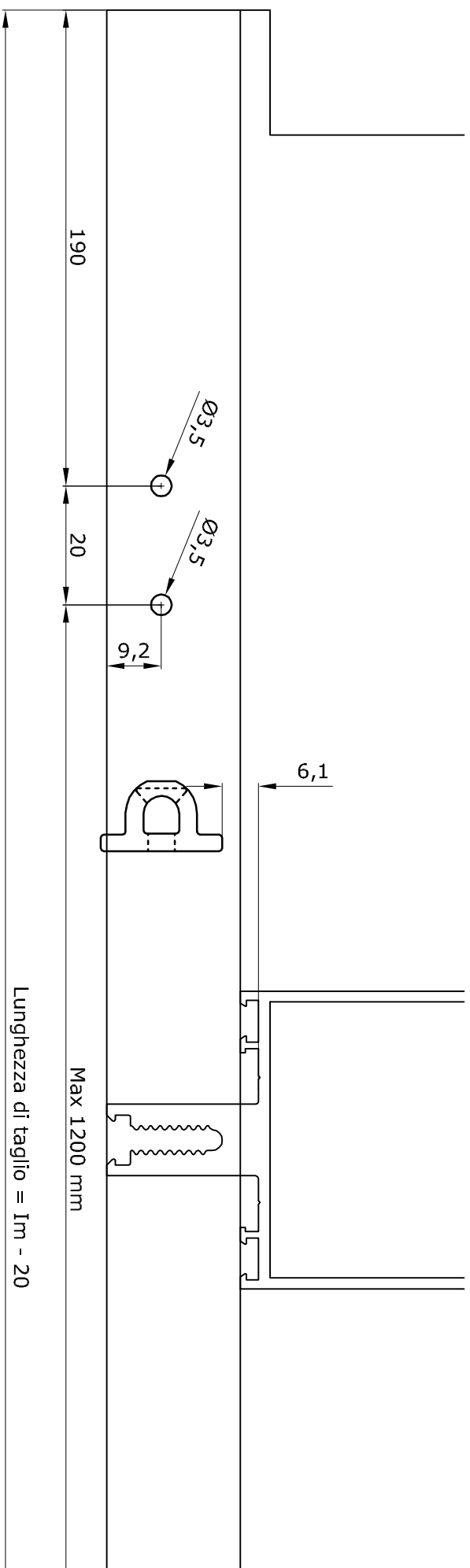
ASPORTAZIONE ALETTE

Asportazione alette per passaggio asta di movimentazione (solo per chiusura multipunto)

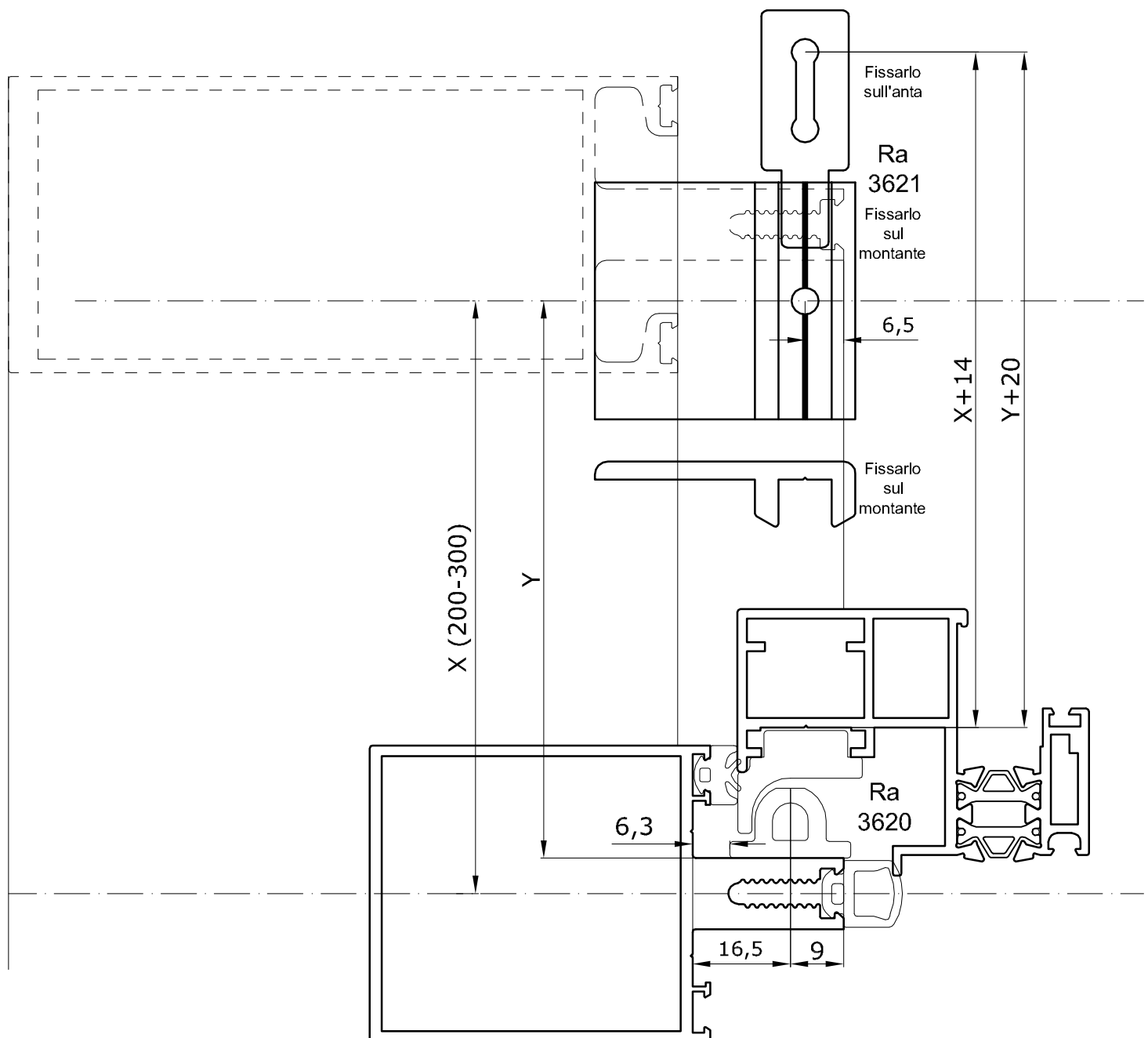


LAVORAZIONE ALLE ESTREMITA' DELL'ASTA

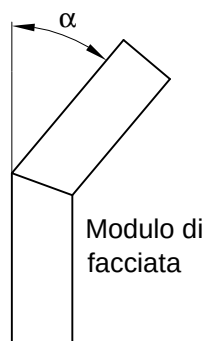
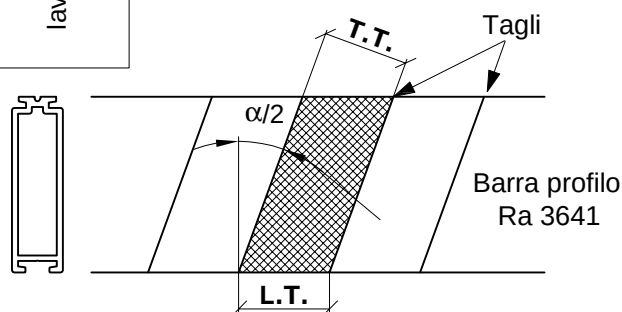




Se la distanza tra i due agganci
supera 1.200 mm prevedere un
ulteriore aggancio intermedio

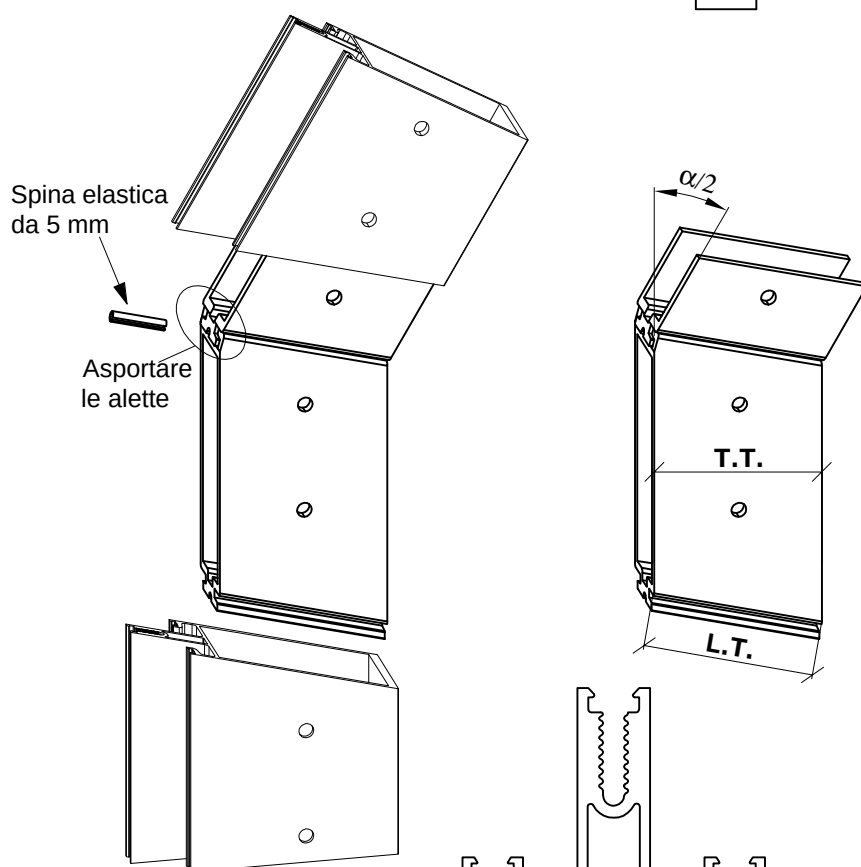


SISTEMA DI FISSAGGIO PER MONTANTI INCLINATI



L.T. = Lunghezza di taglio su troncatura
T.T. = Taglio teorico del profilo
 α = Angolo della facciata
 $\alpha/2$ = Angolo di inclinazione della troncatura

$$L.T. = \frac{T.T.}{\cos(\alpha/2)}$$



Montante	Misura montante	Quota T.T.
AZ 9001	33	11 ⁺⁰ ₋₁
AZ 9002	53	31 ⁺⁰ ₋₁
AZ 9003	83	61 ⁺⁰ ₋₁
AZ 9004	113	91 ⁺⁰ ₋₁
AZ 9133	150	128 ⁺⁰ ₋₁
AZ 9134	175	153 ⁺⁰ ₋₁

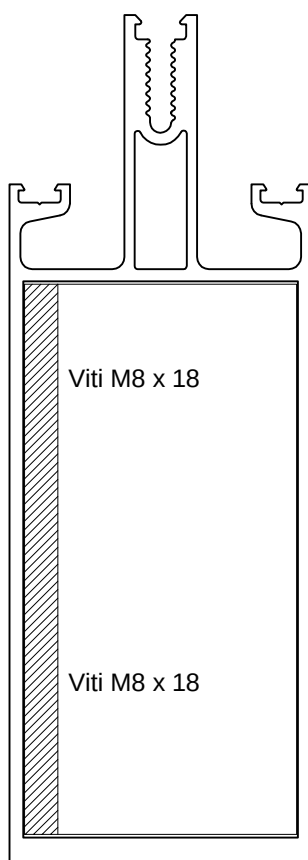
OPERAZIONI DA ESEGUIRE:

- taglio a misura della barra (si veda la tabella ed il relativo esempio di taglio)
- asportazione delle alette
- foratura e filettatura

Il numero delle viti di fissaggio è in funzione della necessità statica

Rondella per vite M8 x 18

Rondella per vite M8 x 18



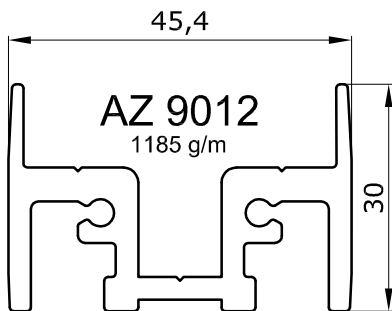
ESEMPIO:

- Profilo montante AZ 9004
- Taglio Teorico = 91⁺⁰₋₁
- Angolo $\alpha = 30^\circ$
- Angolo $\alpha/2 = 15^\circ$

$$L.T. = \frac{T.T.}{\cos(\alpha/2)}$$

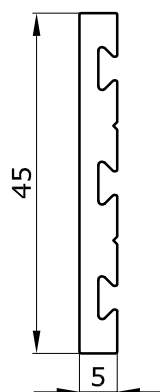
$$L.T. = \frac{91}{\cos(15^\circ)} = 94,2 \text{ mm}$$

ATTENZIONE: Le quote di lavorazione sono indicative, da verificarsi in fase operativa previa costruzione di un prototipo.



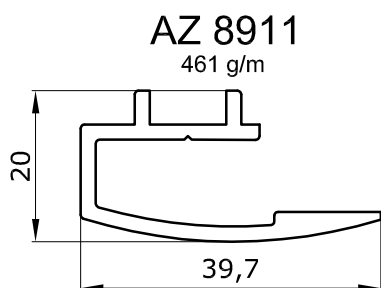
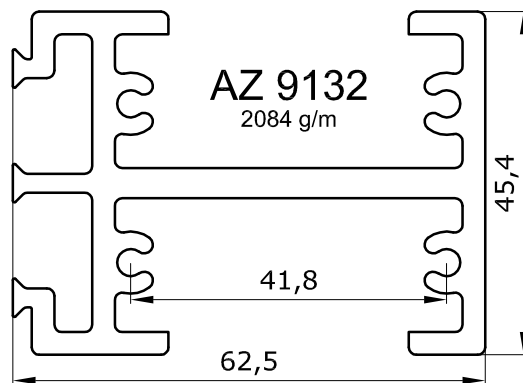
Ra 3660 -
61-62-63-64-65

Ra 3648 -
49-50-51-52-53

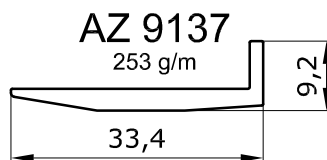


AZ 9131
516 g/m

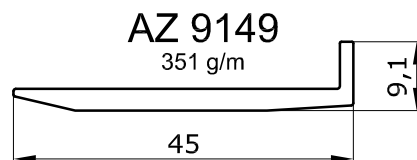
Ra 3654 -
55-56-57-58-59



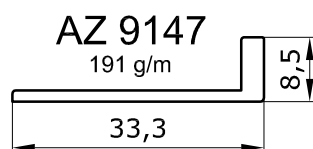
Ra 3672



Ra 3635

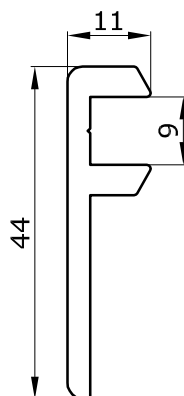


Ra 3637

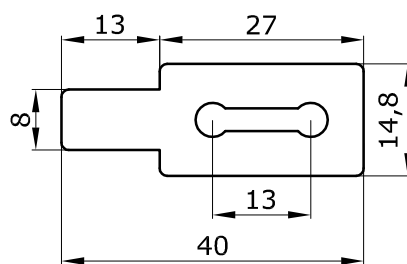


Ra 3622

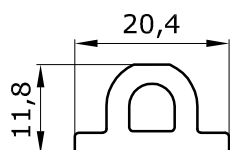
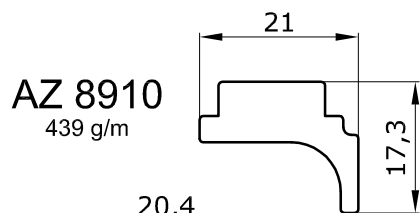
AZ 9146
506 g/m



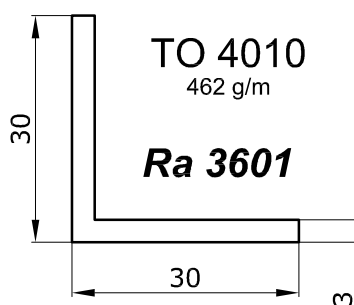
AZ 9145
1199 g/m



Ra 3621

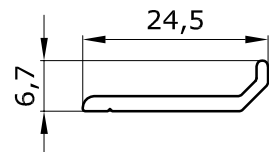


Ra 3620



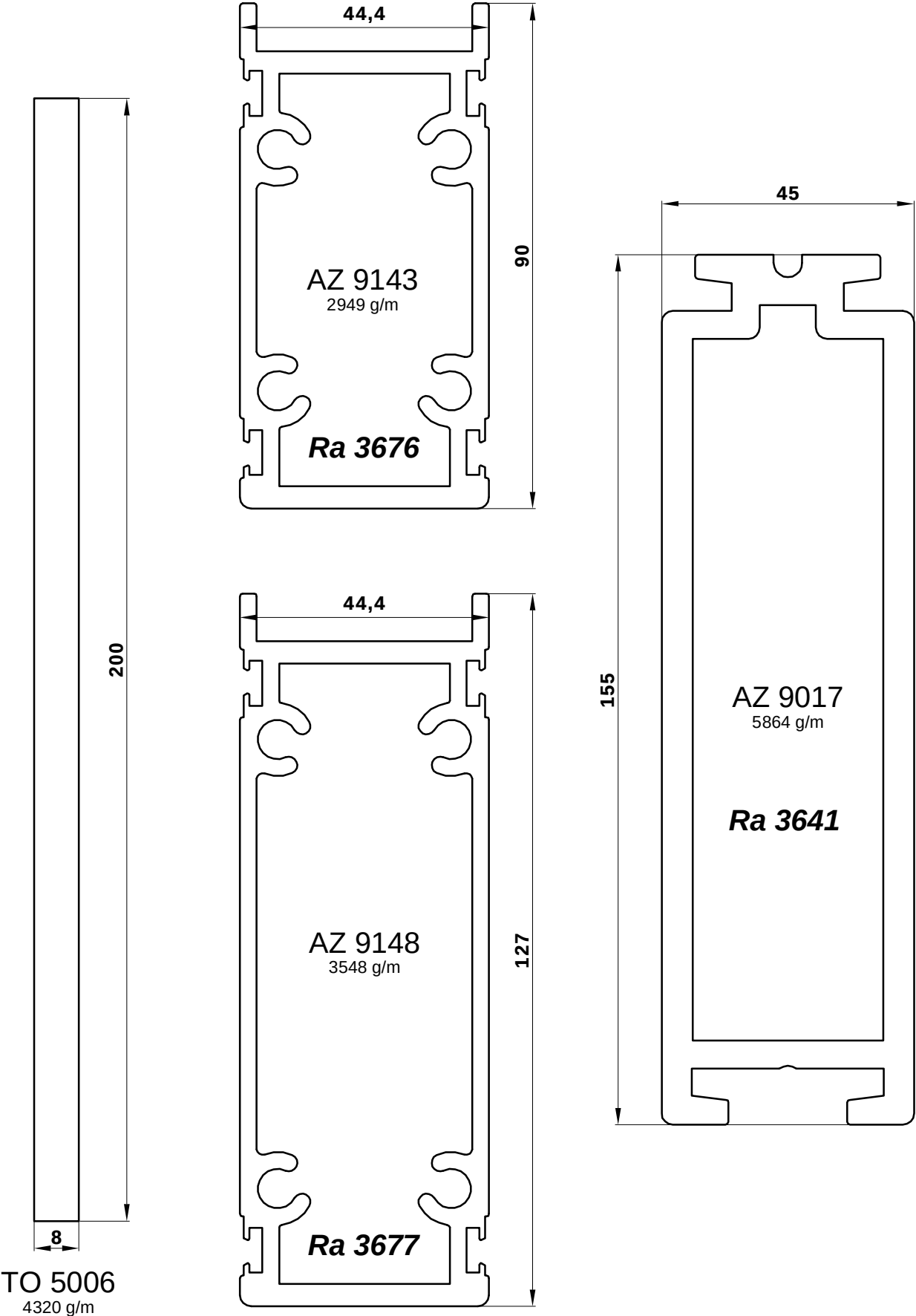
TO 4010
462 g/m

Ra 3601



AZ 9021
138 g/m
Ra 3639

$Ra\ 3645 = AZ\ 9143 + TO\ 5006$



$Ra\ 3646 = AZ\ 9148 + TO\ 5006$