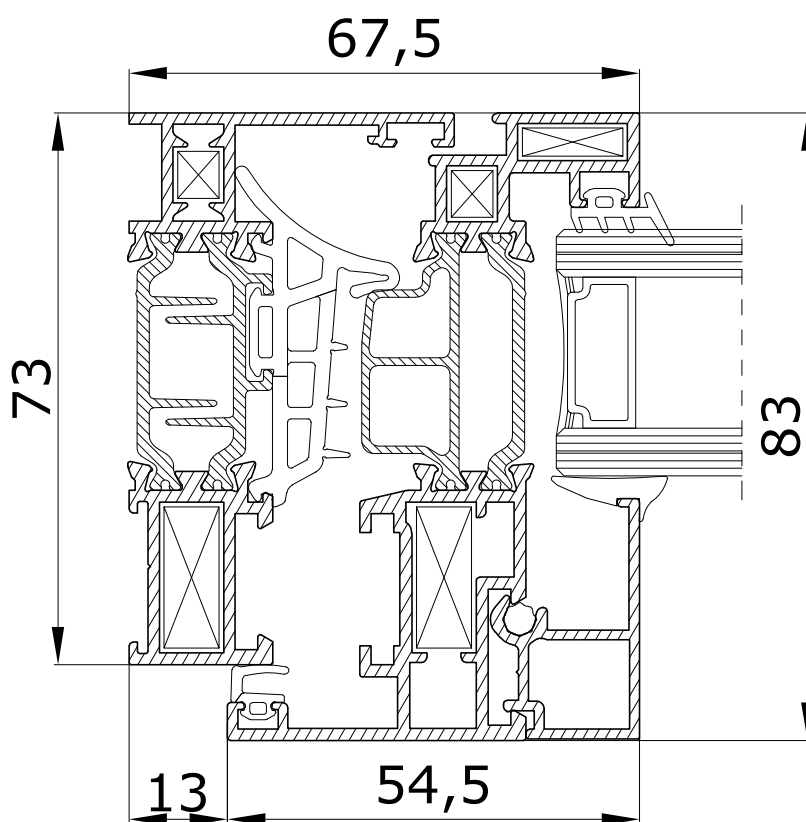


NG System

Minimal

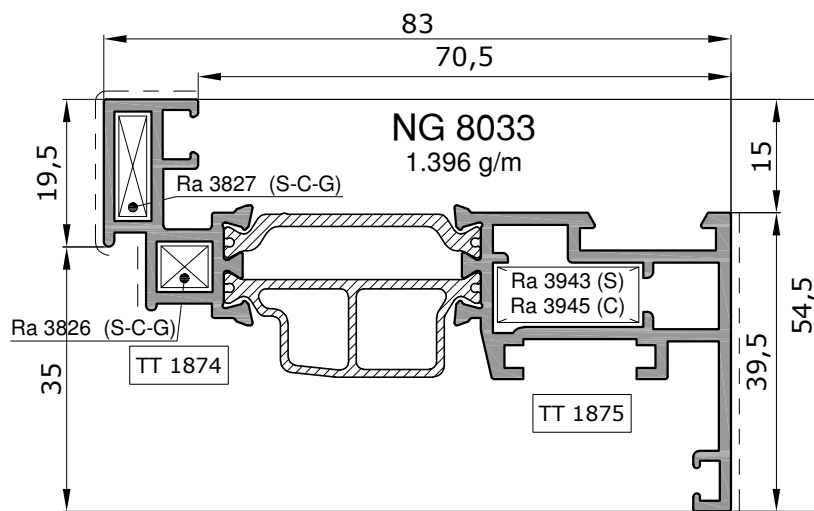
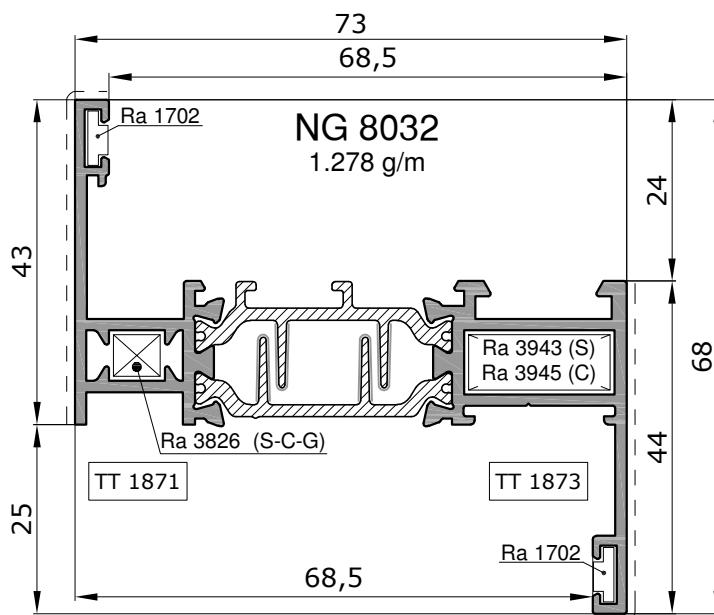
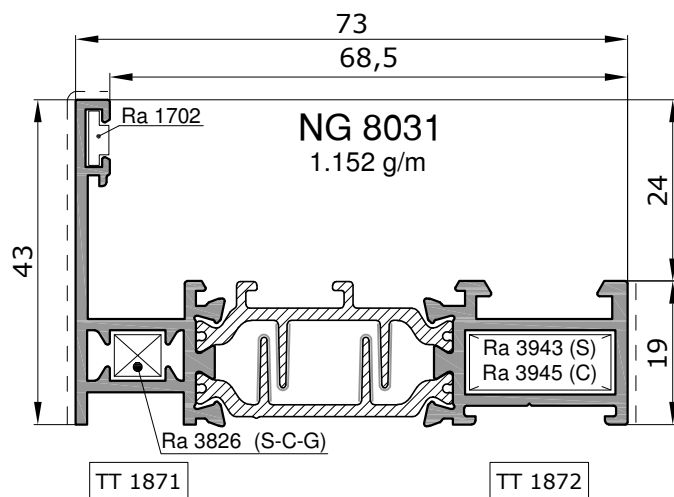


Telai - ante e riporto centrale

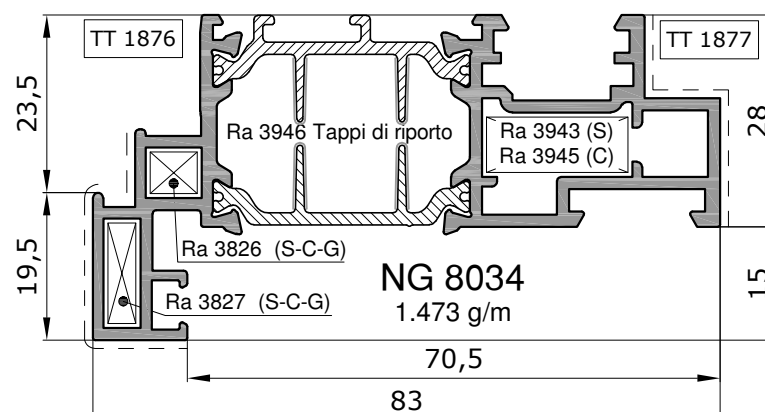
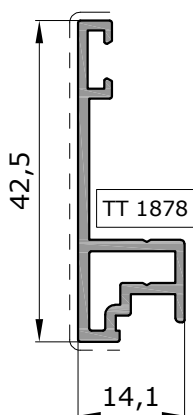


New Generation
System Minimal

scala 1:1



NG 8035
348 g/m



SQUADRETTE
A = Allineamento
S = Spinare
C = Cianfrinare
G = Avvitare

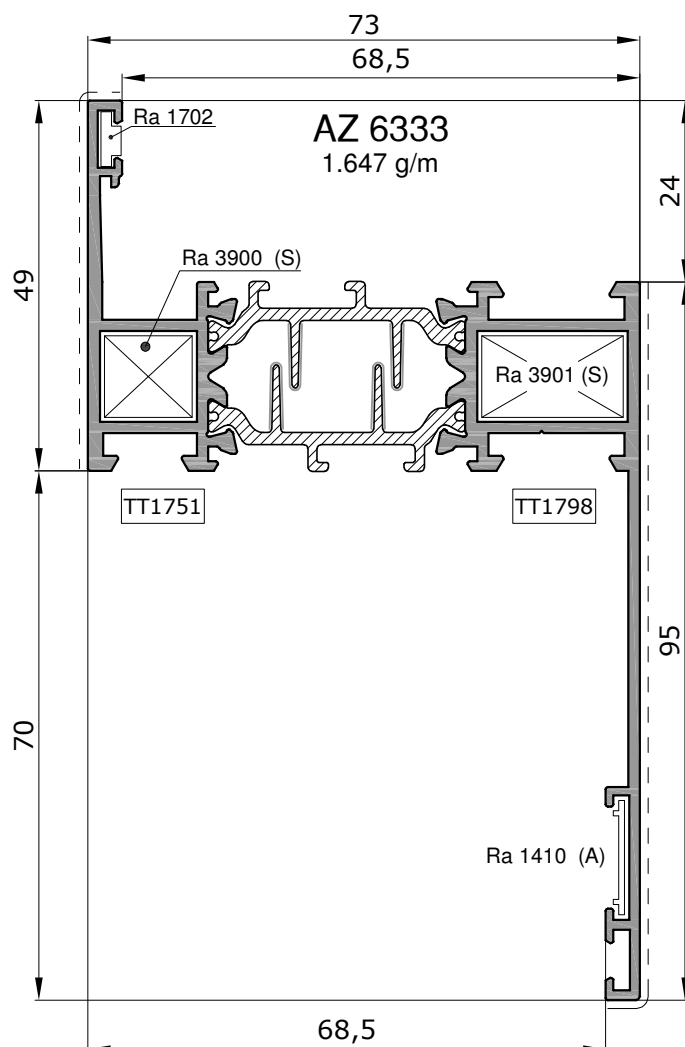
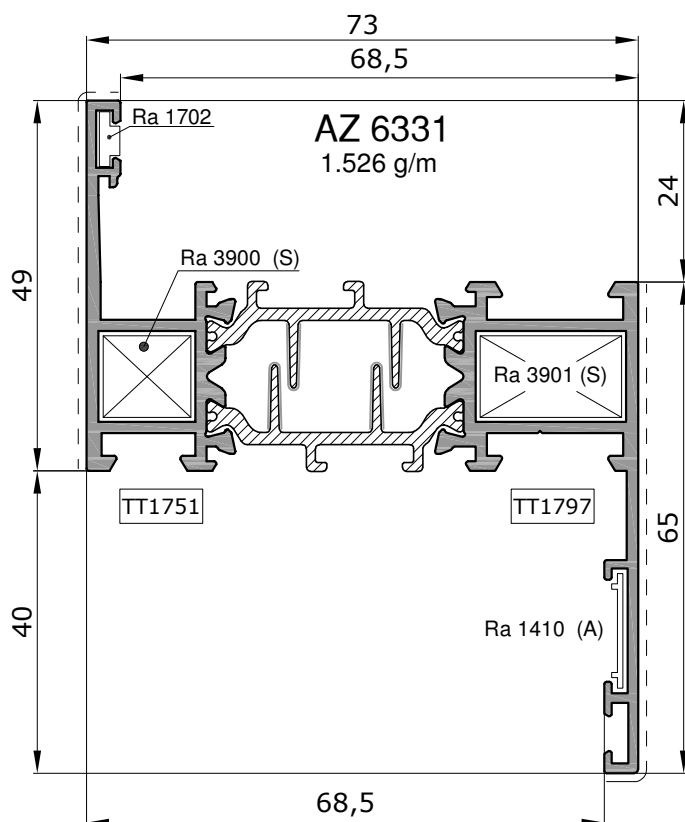
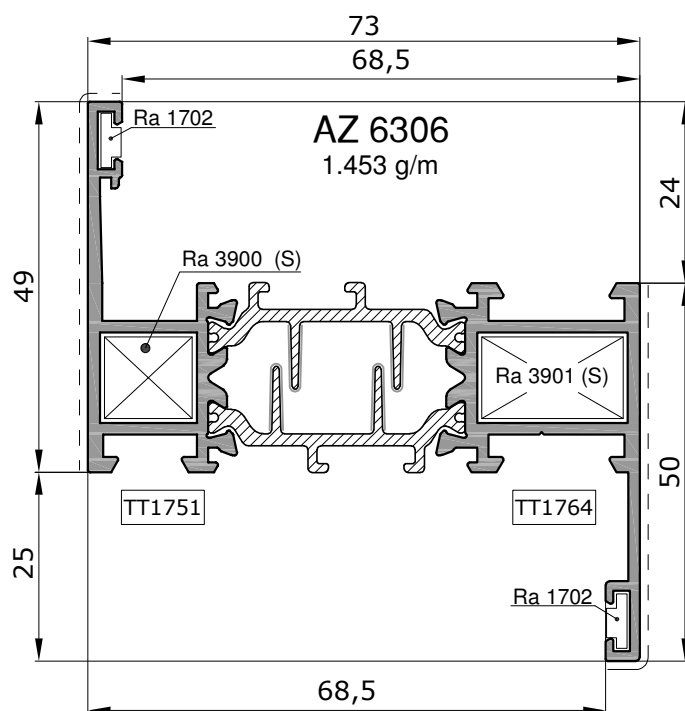
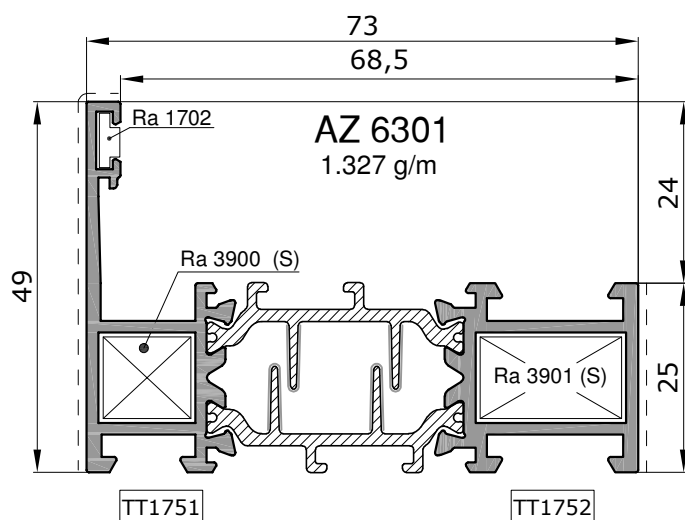
CODICE MATRICE

Telai



New Generation
System Minimal

scala 1:1



SQUADRETTE
A = Allineamento
S = Spinare
C = Cianfrinare
G = Avvitare

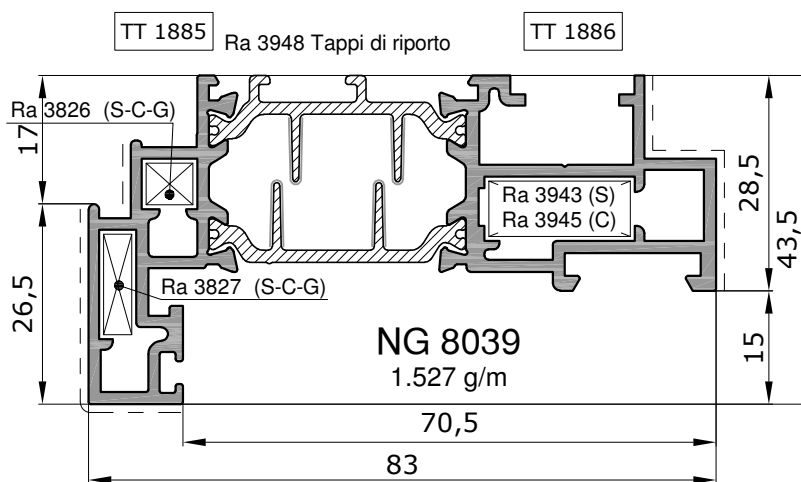
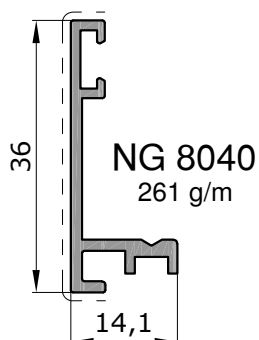
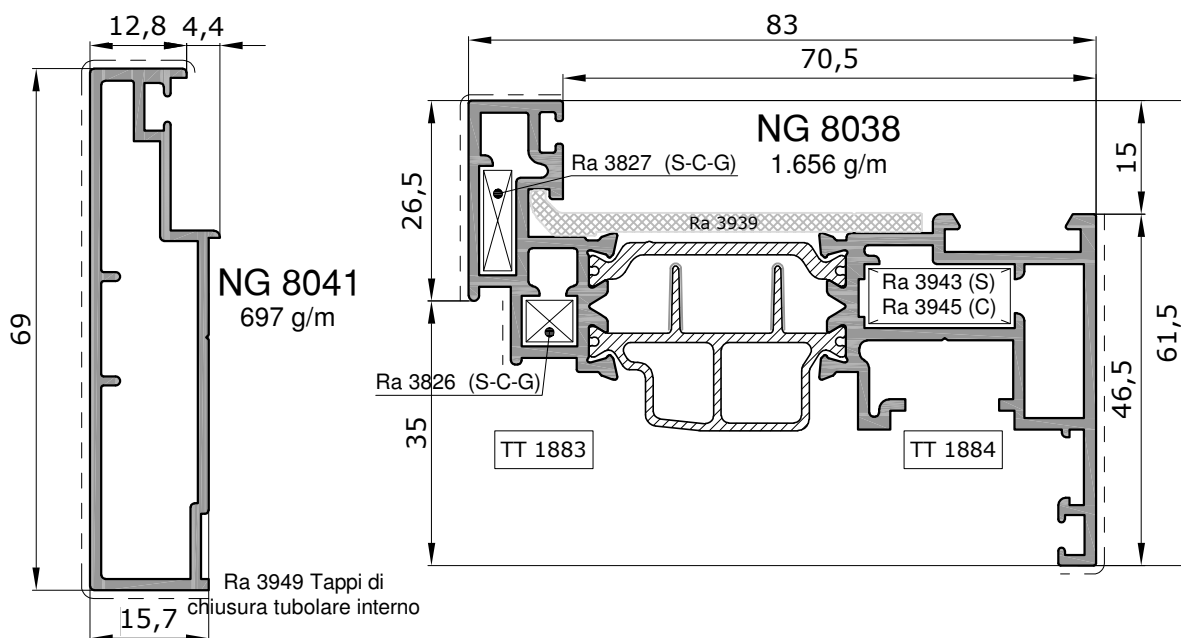
CODICE MATRICE

Telai - ante e riporto centrale ferramenta a nastro



**New Generation
System Minimal**

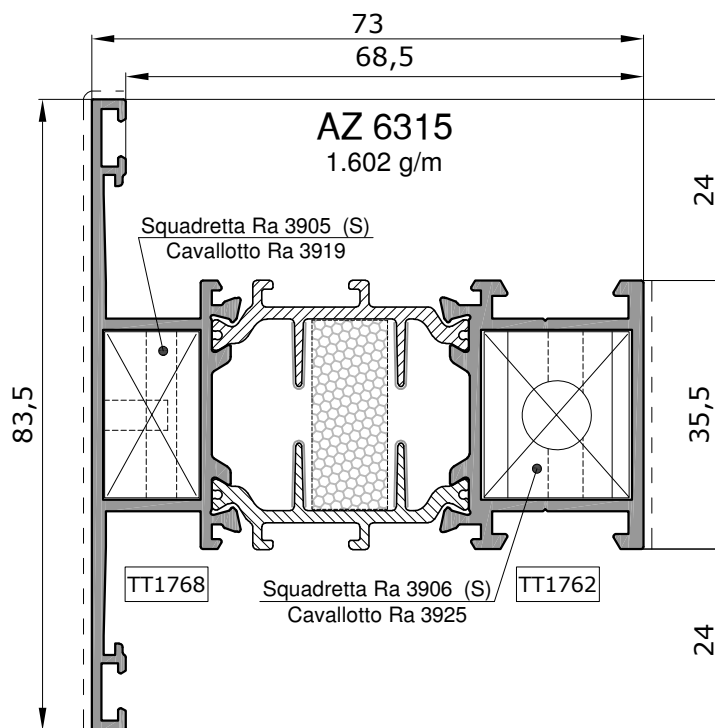
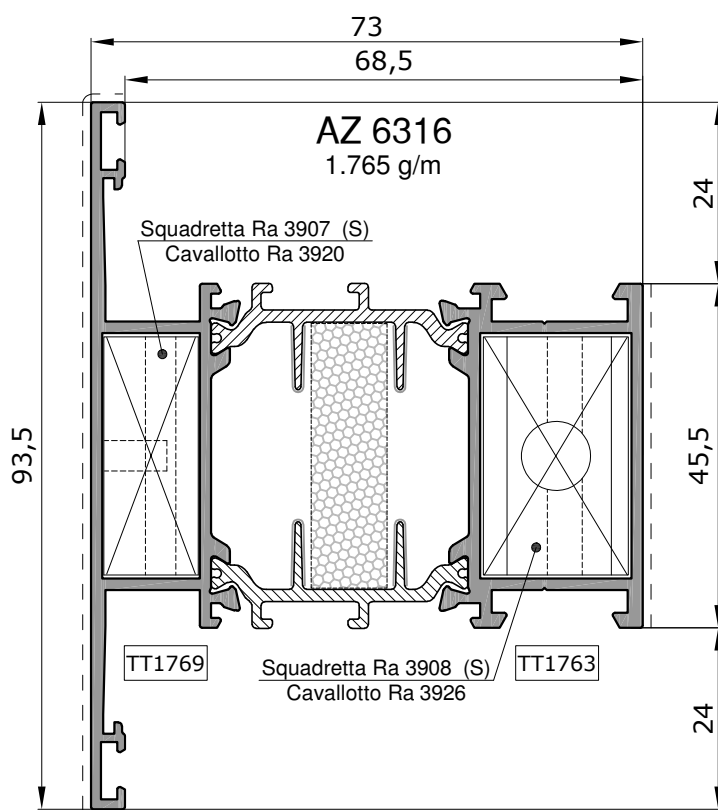
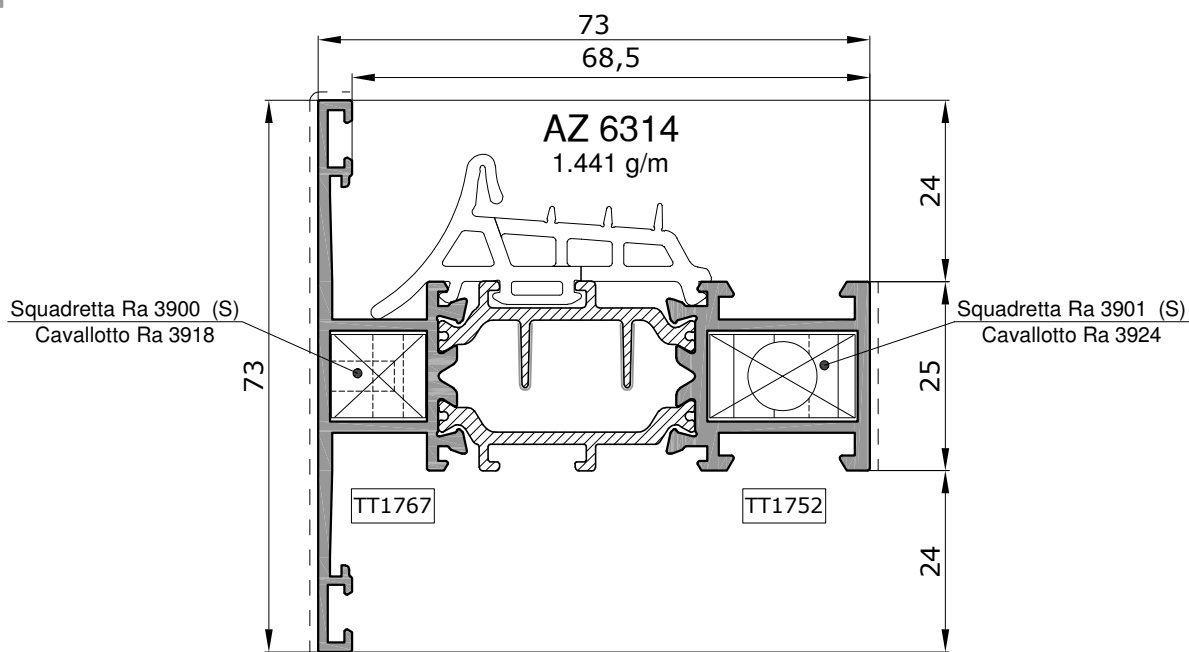
scala 1:1



SQUADRETTE
A = Allineamento
S = Spinare
C = Cianfrinare
G = Avvitare

 CODICE MATRICE

scala 1:1



SQUADRETTE
A = Allineamento
S = Spinare
C = Cianfrinare
G = Avvitare

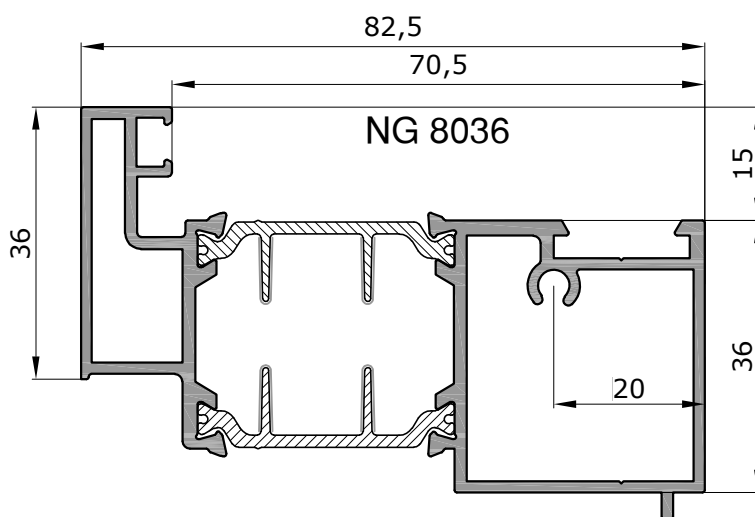
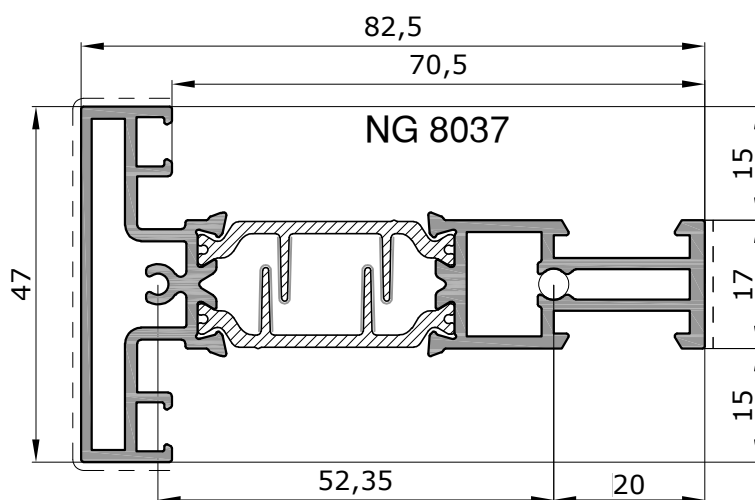
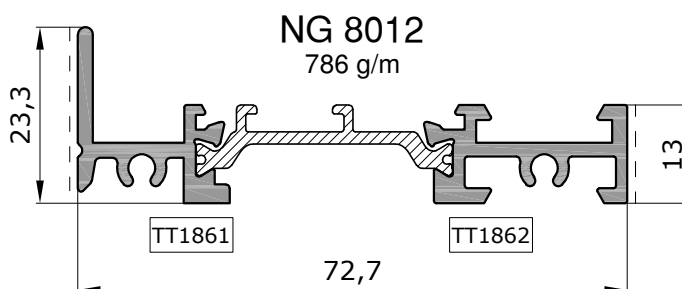
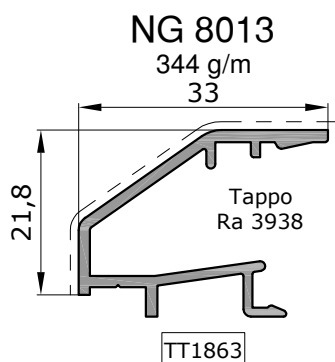
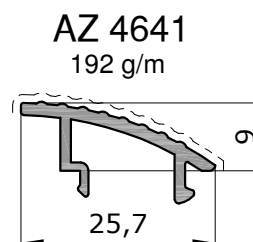
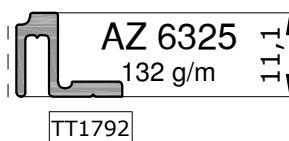
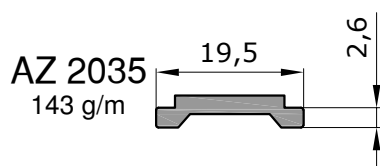

CODICE MATRICE

Profili vari



New Generation
System Minimal

scala 1:1

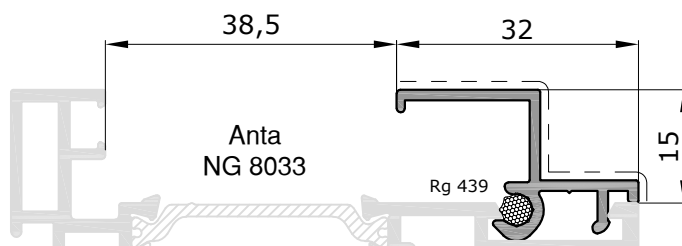


SQUADRETTE
A = Allineamento
S = Spinare
C = Cianfrinare
G = Avvitare

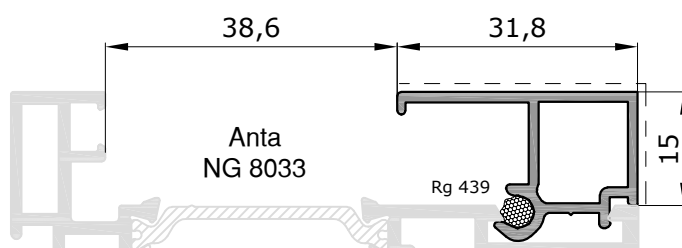
CODICE MATRICE

IN FASE DI
PROGETTAZIONE

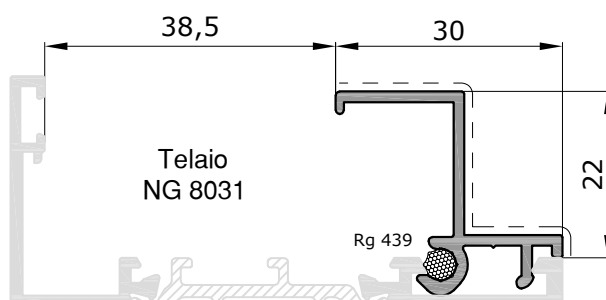
scala 1:1



AZ 4643
259 g/m



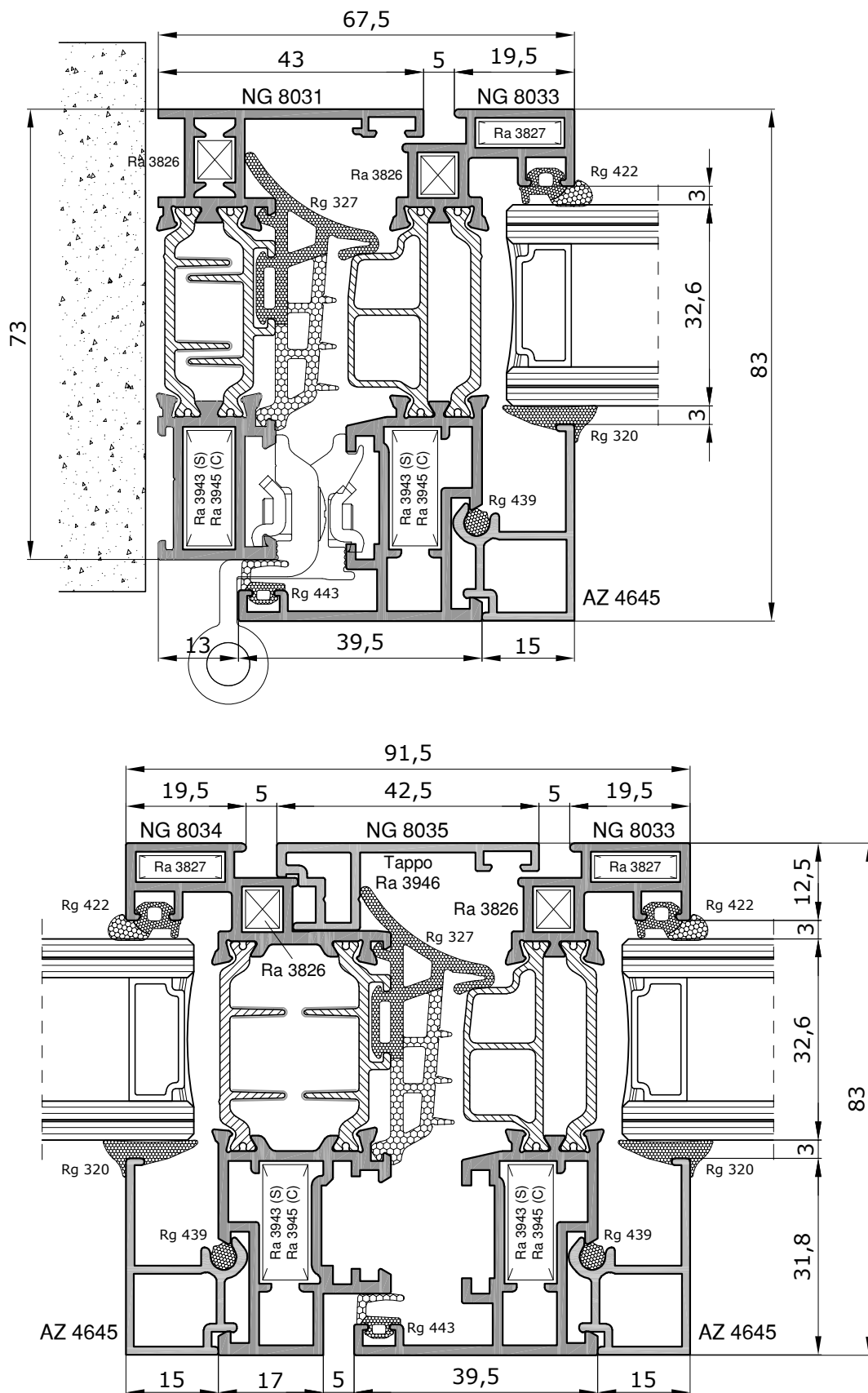
AZ 4645
317 g/m



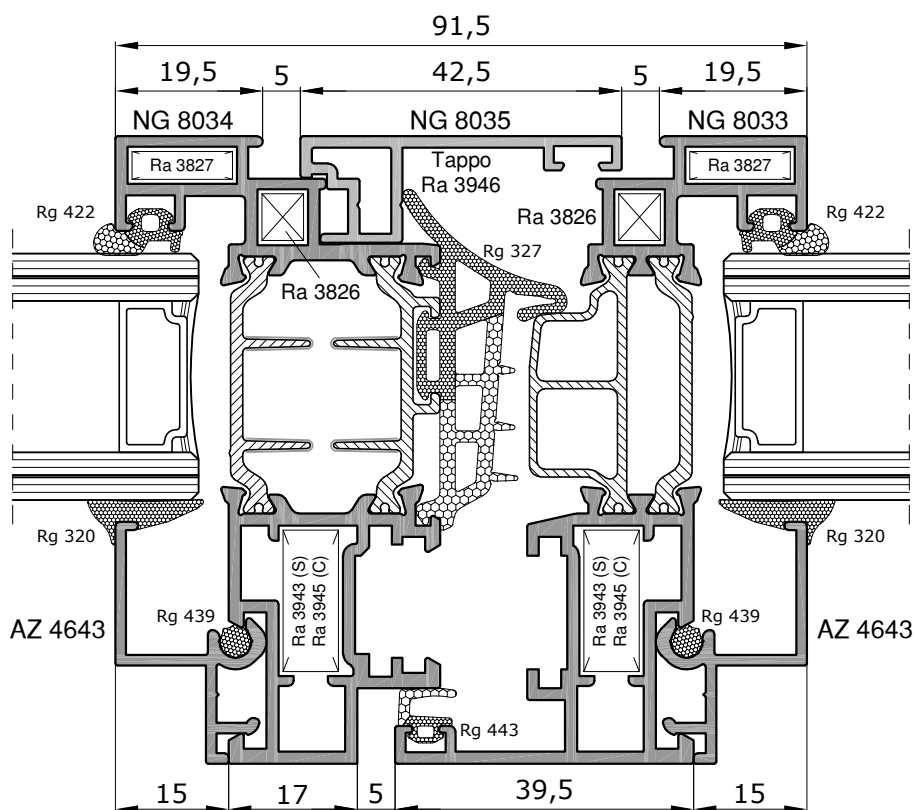
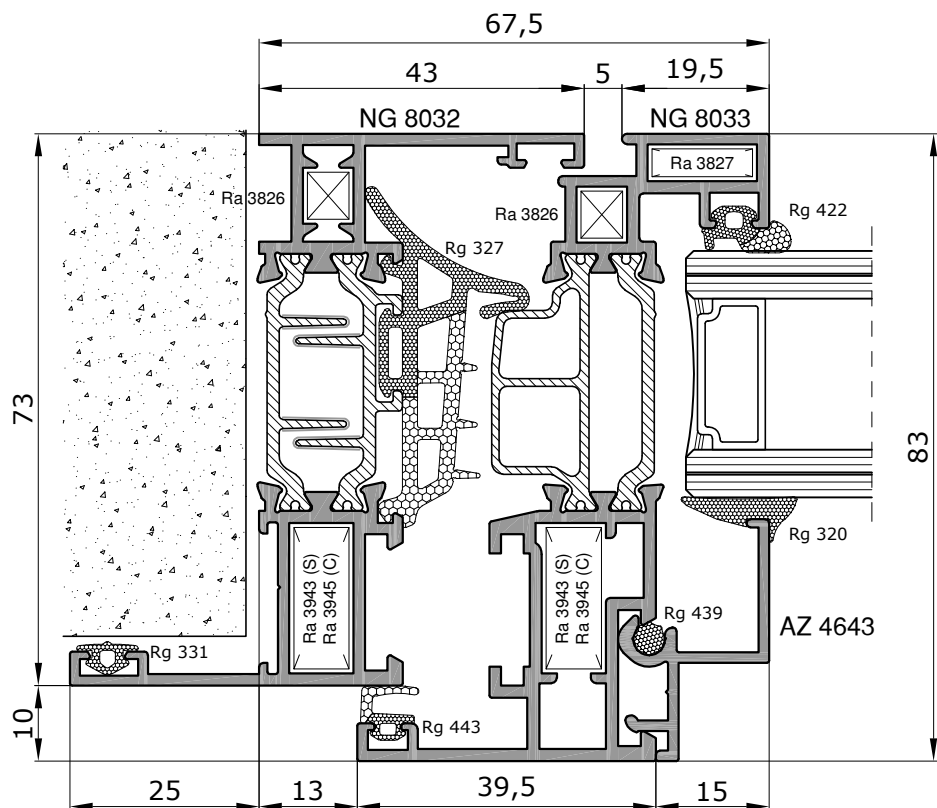
AZ 4644
278 g/m

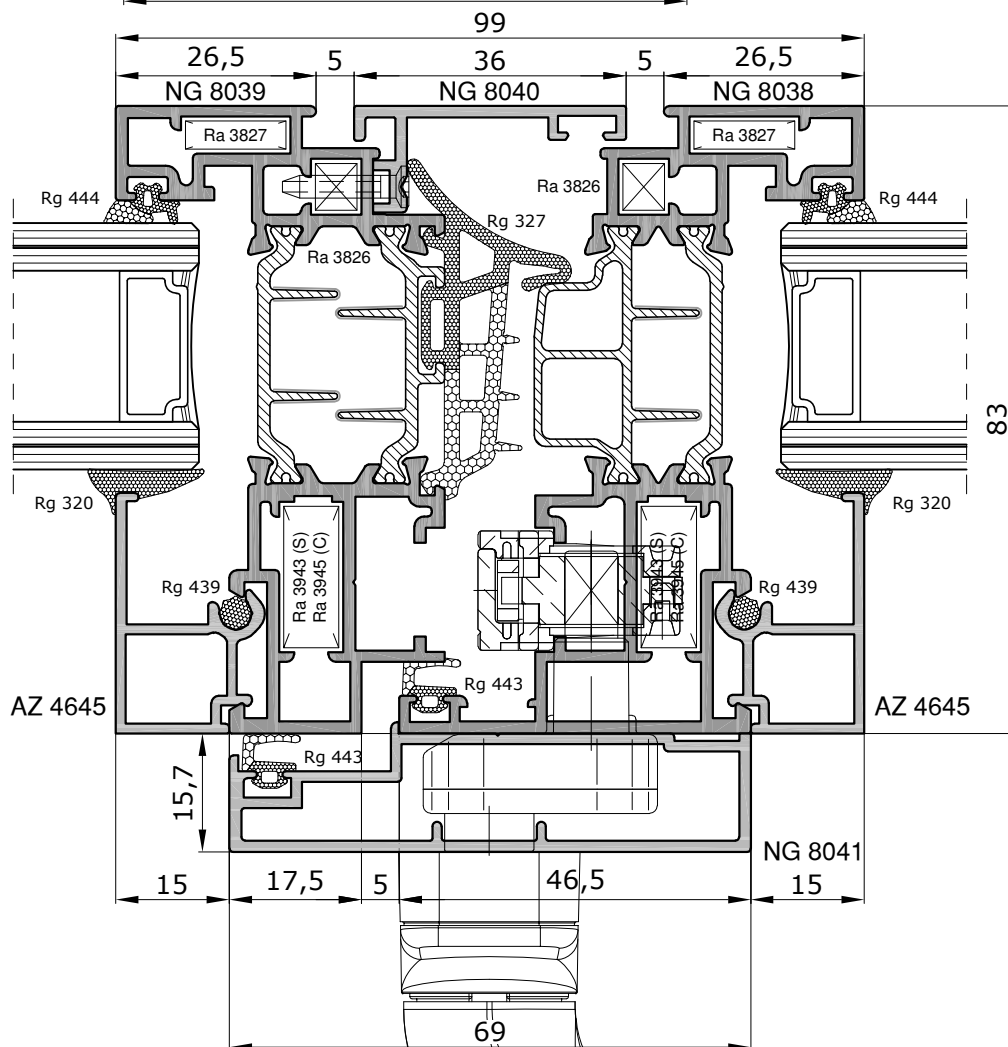
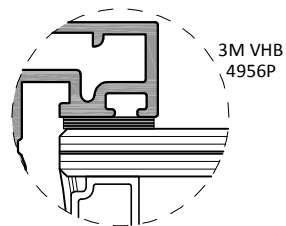
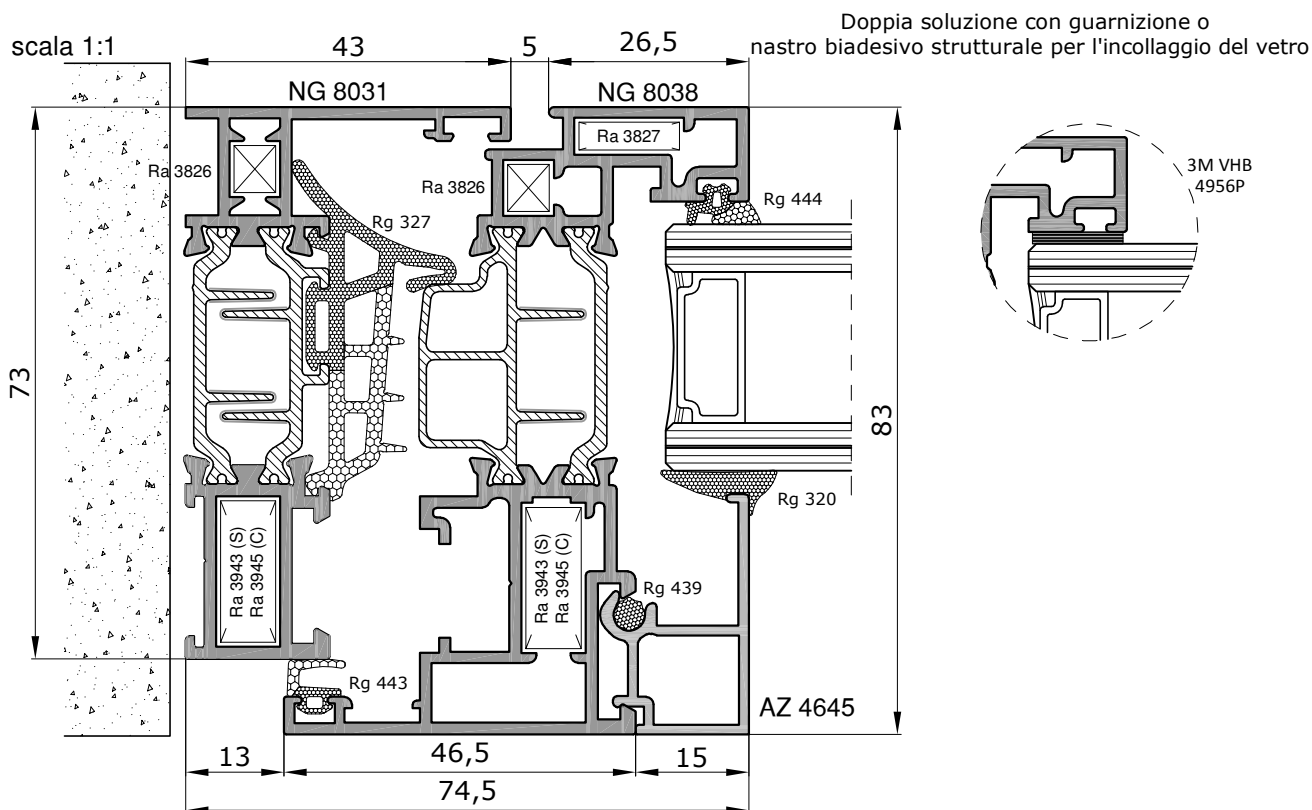
SQUADRETTE
A = Allineamento
S = Spinare
C = Cianfrinare
G = Avvitare

scala 1:1



scala 1:1





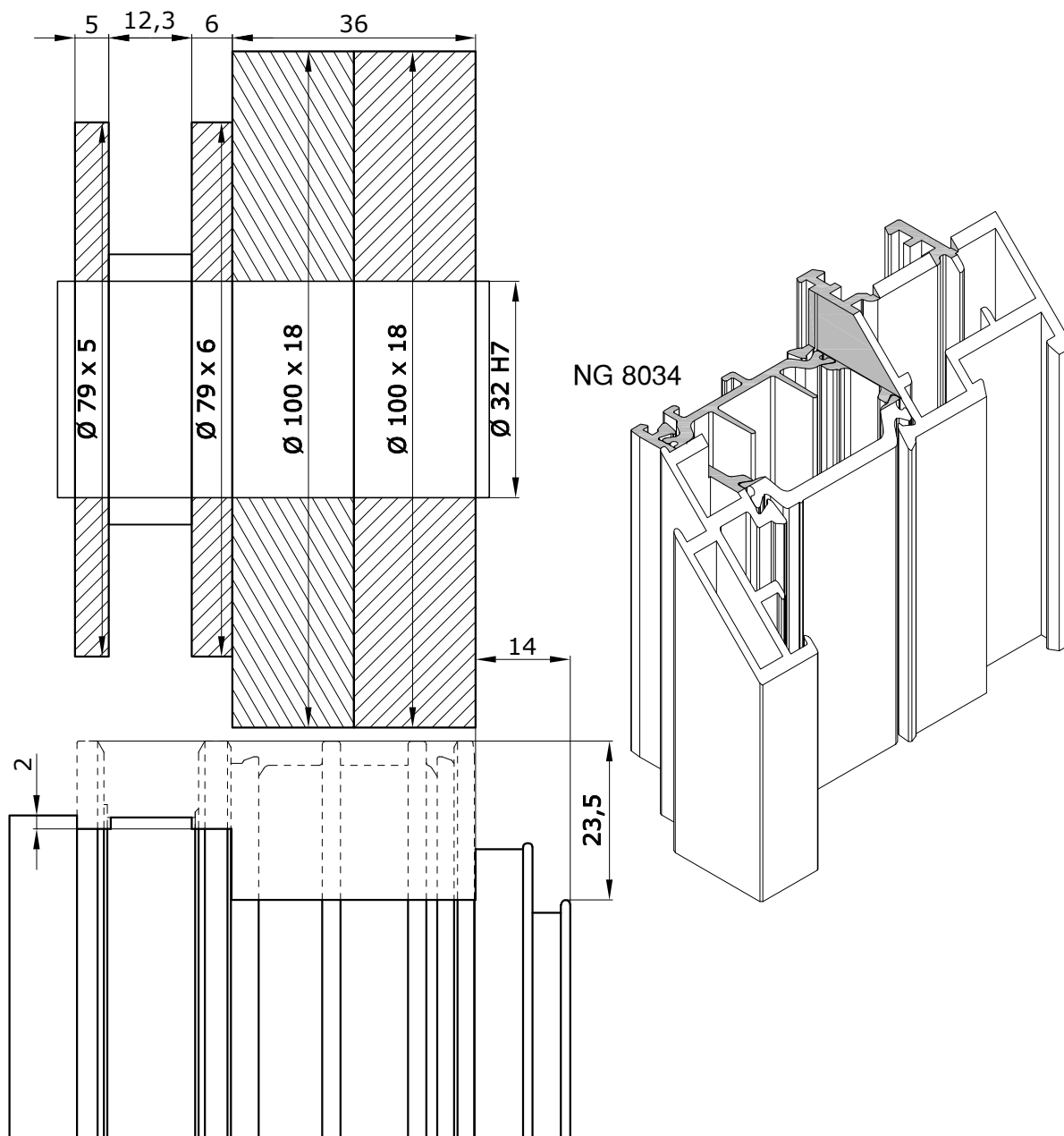
1

IN FASE DI
PROGETTAZIONE



Gruppo frese Ra 3947 per riporto centrale

1. Tagliare il profilo anta secondaria NG 8034 a 45° con altezza (H telaio - 49 mm)
2. Effettuare i fori per le squadrette con la punzonatrice
3. Fresare con gruppo frese Ra 3947



Montaggio tappo RA 3946 riporto centrale

1. Tagliare il profilo NG 8033 a 45° (L/2 telaio - 4,2 mm per infisso a due ante)
rifilare l'aletta di battuta del profilo a 90° di 22,5 mm solo sul lato relativo al tappo
2. Tagliare e fresare il profilo NG 8034 come indicato nella pagina del gruppo frese
3. Assemblare i profili con le squadrette e fissare il riporto esterno
NG 8035 (H telaio - 96mm) prendendo come riferimento la parte dell'anta indicata nella
figura sottostante
4. Sigillare le tubolarità dei profili ed inserire il tappo dal lato guarnizione fino allo scatto
5. Inserire la guarnizione centrale Rg 327 incollandola negli appositi spazi del tappo.

